YASKAWA

AC Servo Drives

Σ-V-MD Series

USER'S MANUAL

MECHATROLINK-III

Standard Servo Profile Commands

MANUAL NO. SIEP S800001 03C

Preface

This manual describes the specifications of standard servo profile commands used in MECHATROLINK-III communications for the Σ-V-MD series SERVOPACKs, the basic operations using these commands, and the parameters for these commands.

■ Supported Profile Version

Ver. 1.0

■ Targeted Readers

Users who incorporate the standard servo profile commands in controllers
Users who design applications for host controllers that use standard servo profile commands directly

■ Related Documentation

Refer to the User's Manual for your Σ-V-MD-series SERVOPACK for information on SERVOPACK hardware, adjustment, and trial operation.

<Issued by the MECHATROLINK Members Association>

- MECHATROLINK-III Protocol Specifications (Manual No.: MMA TDEP 020A)
- MECHATROLINK-III Command Specifications for Standard Servo Profile (Manual No.: MMA TDEP 021A)

Be sure that you fully understand each command and use the commands in the order appropriate for your application.

Incorrect usage of the commands can result not only unexpected motions, but in a serious accident.
Special care and verification must be taken for usage of the commands in order to avoid accidents.
Be sure to also establish safety measures for the system.

If you use an MP-series machine controller to control a Σ-V-MD-series SERVOPACK, refer to the User's Manual for your machine controller.

■ Terminology

This section defines the terminology used in this manual.

[Transmission Cycle and Communication Cycle]

- Transmission Cycle:

  The transmission cycle is the cycle in the MAC (Media Access Control) layer. It is the communication cycle for physically sending data to the transmission path. The transmission cycle is unaffected by the services provided by the application layer.

- Communication Cycle:

  The communication cycle is the cycle for application layer. The communication cycle is set to an integral multiple of the transmission cycle.

[Synchronization Classification]

Standard servo profile commands include both synchronous and asynchronous commands.

- Synchronous Commands (Classification S):

  For commands of this type, commands are sent and response are received every communication cycle.

  The WDT (Watchdog Timer) in the frames are refreshed and checked every communication cycle. Synchronous commands can be used only during synchronous communications (Phase 3).

- Asynchronous Commands (Classification A):

  For commands of this type, commands are sent and response are received asynchronously to the communication cycle.

  Subsequent commands can be sent after confirming the completion of processing of the slave station that received the command.

  The WDT (Watchdog Timer) in the frames are not checked.

[Common Commands]

Commands that are common for MECHATROLINK-III communications, independent of profiles

[Servo Commands]

Commands that are defined in the standard servo profile and specific to SERVOPACKs

[Motion Commands]

Among servo commands, the following commands are called motion commands.

INTERPOLATE
POSING
FEED
EX_FEED
EX_POSING
ZRET
VELCTRL
TRQCTRL

■ General Precautions

Observe the following general precautions to ensure safe application.

- The products shown in illustrations in this manual are sometimes shown without covers or protective guards. Always replace the cover or protective guard as specified first, and then operate the products in accordance with the manual.
- The drawings presented in this manual are typical examples and may not match the product you received.
- If the manual must be ordered due to loss or damage, inform your nearest Yaskawa representative or one of the offices listed on the back of this manual.

Warranty

(1) Details of Warranty

■ Warranty Period

The warranty period for a product that was purchased (hereinafter called “delivered product”) is one year from the time of delivery to the location specified by the customer or 18 months from the time of shipment from the Yaskawa factory, whichever is sooner.

■ Warranty Scope

Yaskawa shall replace or repair a defective product free of charge if a defect attributable to Yaskawa occurs during the warranty period above. This warranty does not cover defects caused by the delivered product reaching the end of its service life and replacement of parts that require replacement or that have a limited service life.

This warranty does not cover failures that result from any of the following causes.

1. Improper handling, abuse, or use in unsuitable conditions or in environments not described in product catalogs or manuals, or in any separately agreed-upon specifications
2. Causes not attributable to the delivered product itself
3. Modifications or repairs not performed by Yaskawa
4. Abuse of the delivered product in a manner in which it was not originally intended
5. Causes that were not foreseeable with the scientific and technological understanding at the time of shipment from Yaskawa
6. Events for which Yaskawa is not responsible, such as natural or human-made disasters

(2) Limitations of Liability

1. Yaskawa shall in no event be responsible for any damage or loss of opportunity to the customer that arises due to failure of the delivered product.
2. Yaskawa shall not be responsible for any programs (including parameter settings) or the results of program execution of the programs provided by the user or by a third party for use with programmable Yaskawa products.
3. The information described in product catalogs or manuals is provided for the purpose of the customer purchasing the appropriate product for the intended application. The use thereof does not guarantee that there are no infringements of intellectual property rights or other proprietary rights of Yaskawa or third parties, nor does it construe a license.
4. Yaskawa shall not be responsible for any damage arising from infringements of intellectual property rights or other proprietary rights of third parties as a result of using the information described in catalogs or manuals.

(3) Suitability for Use

1. It is the customer's responsibility to confirm conformity with any standards, codes, or regulations that apply if the Yaskawa product is used in combination with any other products.
2. The customer must confirm that the Yaskawa product is suitable for the systems, machines, and equipment used by the customer.
3. Consult with Yaskawa to determine whether use in the following applications is acceptable. If use in the application is acceptable, use the product with extra allowance in ratings and specifications, and provide safety measures to minimize hazards in the event of failure.
   - Outdoor use, use involving potential chemical contamination or electrical interference, or use in conditions or environments not described in product catalogs or manuals
   - Nuclear energy control systems, combustion systems, railroad systems, aviation systems, vehicle systems, medical equipment, amusement machines, and installations subject to separate industry or government regulations
   - Systems, machines, and equipment that may present a risk to life or property
   - Systems that require a high degree of reliability, such as systems that supply gas, water, or electricity, or systems that operate continuously 24 hours a day
   - Other systems that require a similar high degree of safety
4. Never use the product for an application involving serious risk to life or property without first ensuring that the system is designed to secure the required level of safety with risk warnings and redundancy, and that the Yaskawa product is properly rated and installed.
5. The circuit examples and other application examples described in product catalogs and manuals are for reference. Check the functionality and safety of the actual devices and equipment to be used before using the product.
6. Read and understand all use prohibitions and precautions, and operate the Yaskawa product correctly to prevent accidental harm to third parties.

(4) Specifications Change

The names, specifications, appearance, and accessories of products in product catalogs and manuals may be changed at any time based on improvements and other reasons. The next editions of the revised catalogs or manuals will be published with updated code numbers. Consult with your Yaskawa representative to confirm the actual specifications before purchasing a product.

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MECHATROLINK-III Communication Settings

1.1 Layers

The MECHATROLINK-III communications layers have functions equivalent to layers 1, 2, and 7 in the OSI (Open System Interconnection) reference model.

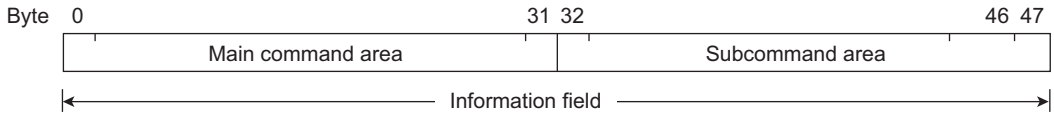
Hierarchical Organization in the OSI Reference Model

OSI	MECHATROLINK-III Protocol
Layer 7: Application layer	MECHATROLINK-III application layer
Layers 3 to 6	None
Layer 2: Data link layer	ASIC dedicated to MECHATROLINK-III
Layer 1: Physical layer	Standard Ethernet PHY IEEE 802.3u

This manual describes standard servo profile commands for the application layer.

1.2 Frame Structure

A standard servo profile command is composed of the combination of a main command and a subcommand as shown below. It is also possible to use a main command alone.

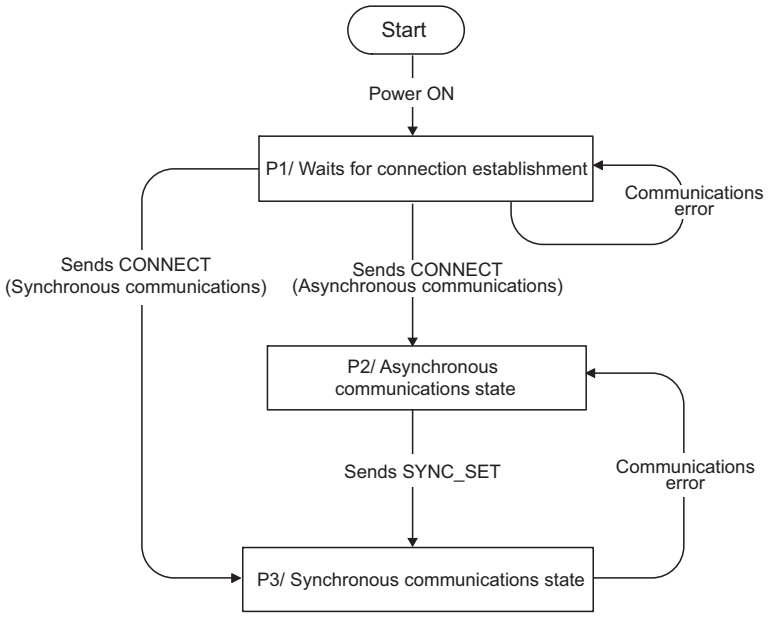


Classification	Byte	Command	Response
Information Field	0 to 31	Used by main commands.	
	32 to 47	Used by subcommands. The subcommands for servo commands use byte 33 to byte 48. Note: In some main commands, subcommand cannot be used.	

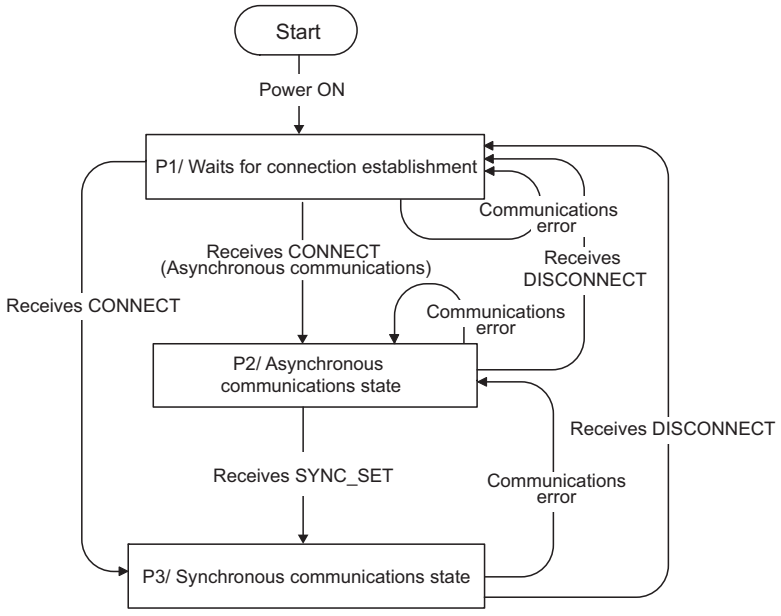
The application layer interfaces with only the information field.

1.3 State Transition Diagram

The master and slave station state transitions are shown in the following diagrams.



Master Station State Transition



Slave Station State Transition

Phase	Abbreviation	Description
1	P1	Waiting for establishment of connection.
2	P2	Asynchronous communications enabled. Only asynchronous commands can be used.
3	P3	Synchronous communications enabled. Both synchronous and asynchronous commands can be used.

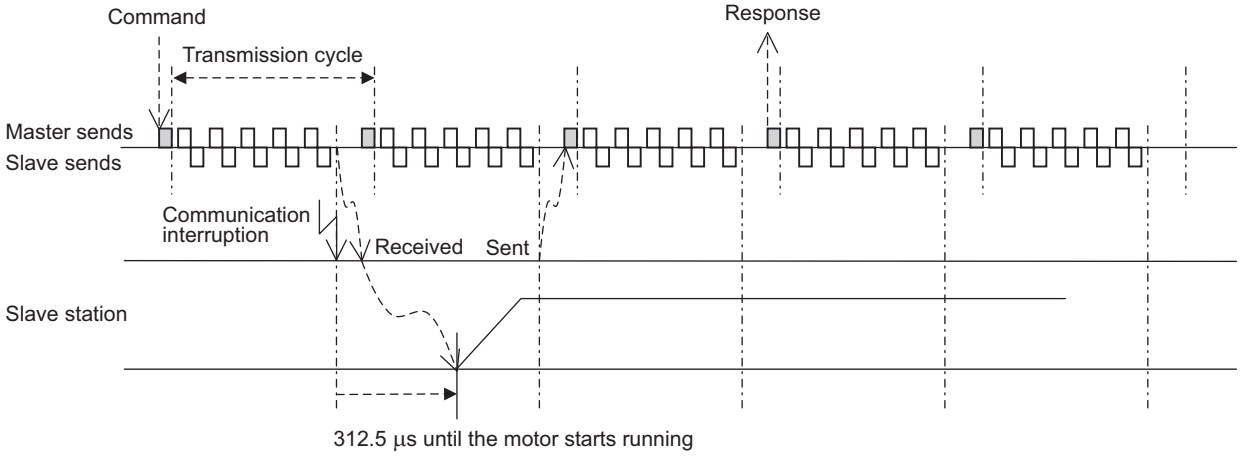
1.4 Command and Response Timing

This section describes command execution timing at the SERVOPACK and monitored data input timing at the master station.

These timings are constant, regardless of the transmission cycle and communication cycle.

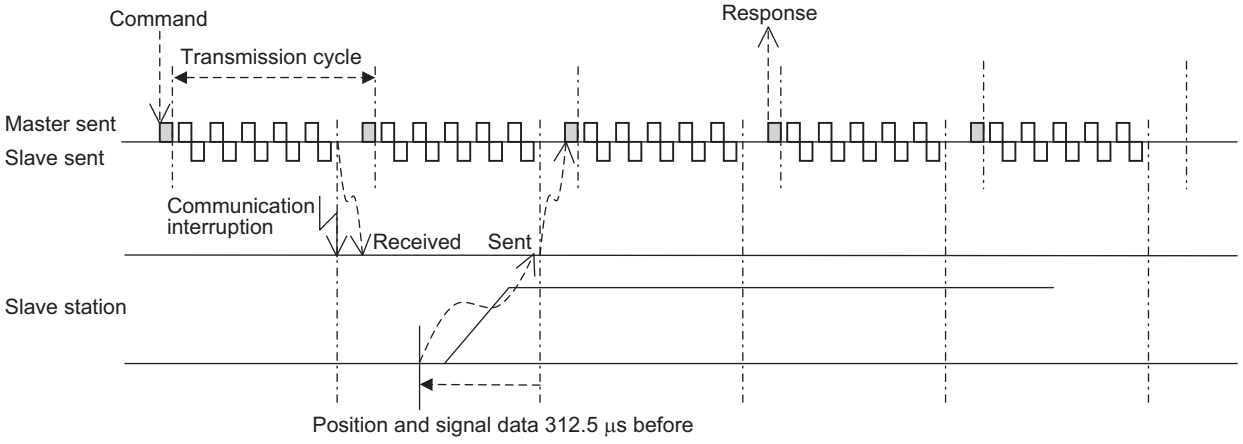
1.4.1 Command Data Execution Timing

Motion commands (such as POSING and INTERPOLATE), and the servo command control and servo command I/O signals (SVCMD_CTRL and SVCMD_IO) are executed 312.5 μs after their reception.



1.4.2 Monitored Data Input Timing

The monitor data (such as the encoder position and motor speed), I/O*, and status data are the data from 312.5 μs before the response is sent.



* The I/O data is from up to 2 ms before the response is sent.

1.5 List of Commands

1.5.1 Command Types

Standard servo profile commands are classified into common commands and servo commands.

Common commands: Commands that are common for MECHATROLINK-III communications, independent of profiles

Servo commands: Commands that are defined in the standard servo profile and specific to SERVOPACKs

1.5.2 Main Commands

The standard servo profile main commands used for Σ-V series SERVOPACKs are listed below.

Category	Command Code (Hex.)	Command	Command Name	Function	Reference
Common Commands	00	NOP	No operation command	Nothing is performed.	3.1.2
	03	ID_RD	Read ID command	Reads the device ID.	3.1.3
	04	CONFIG	Device setup request command	Enables the current parameter settings.	3.1.4
	05	ALM_RD	Read alarm/warning command	Reads the current alarm or warning status, and the alarm history.	3.1.5
	06	ALM_CLR	Clear alarm/warning state command	Clears the current alarm or warning status, and the alarm history.	3.1.6
	0D	SYNC_SET	Request for establishing synchronization command	Starts synchronous communications.	3.1.7
	0E	CONNECT	Request for establishing connection command	Requests the establishment of a connection and setting of the communication mode.	3.1.8
	0F	DISCONNECT	Request for releasing connection command	Requests disconnection.	3.1.9
	1D	MEM_RD	Read memory command	Reads data from virtual memory.	3.1.10
	1E	MEM_WR	Write memory command	Writes data to virtual memory.	3.1.11
Servo Commands	20	POS_SET	Set coordinates command	Sets the coordinate system.	3.2.2
	21	BRK_ON	Request for applying brake command	Turns the brake signal OFF and applies the holding brake.	3.2.3
	22	BRK_OFF	Release brake command	Turns the brake signal ON and releases the holding brake.	3.2.4
	23	SENS_ON	Request for turning sensor ON command	Turns the encoder power supply ON, and gets the position data.	3.2.5
	24	SENS_OFF	Request for turning sensor OFF command	Turns the encoder power supply OFF.	3.2.6
	30	SMON	Monitor servo status command	Monitors the SERVOPACK status.	3.2.7
	31	SV_ON	Servo ON command	Turns the servo of the motor ON.	3.2.8
	32	SV_OFF	Servo OFF command	Turns the servo of the motor OFF.	3.2.9
	34	INTERPOLATE	Interpolation command	Starts interpolation feeding.	3.2.10
	35	POSING	Positioning command	Starts positioning to the target position (TPOS) at the target speed (TSPD).	3.2.11
	36	FEED	Constant speed feed command	Starts constant speed feeding at the target speed (TSPD).	3.2.12
	37	EX_FEED	Positioning at constant speed by external input command	Starts constant speed feeding at the target speed (TSPD). When an external signal is input part way through, positioning to the specified position is performed from the external signal input position.	3.2.13

(cont'd)

Category	Command Code (Hex.)	Command	Command Name	Function	Reference
Servo Commands	39	EX_POSING	Positioning by external input command	Starts positioning to the target position (TPOS) at the target speed (TSPD). When an external signal is input part way through, positioning to the specified position is performed from the external signal input position.	3.2.14
	3A	ZRET	Zero point return command	Performs zero point return.	3.2.15
	3C	VELCTRL	Velocity control command	Controls speed.	3.2.16
	3D	TRQCTRL	Torque (force) control command	Controls torque (force).	3.2.17
	40	SVPRM_RD	Read servo parameter command	Reads the specified servo parameter.	3.2.18
	41	SVPRM_WR	Write servo parameter command	Writes the specified servo parameter.	3.2.19
	C0	S_POSING	S-curve acceleration/ deceleration positioning command	Performs positioning toward the target position (TPOS) using S-curve acceleration/deceleration.	3.2.20

1.5.3 Subcommands

The standard servo profile subcommands used for Σ-V series SERVOPACKs are listed below.

Category	Command Code (Hex.)	Command	Command Name	Function	Reference
Servo Commands	00	NOP	No operation command	Nothing is performed.	4.2
	05	ALM_RD	Read alarm/ warning command	Reads the current alarm or warning status, and the alarm history.	4.3
	06	ALM_CLR	Clear alarm/ warning state command	Clears the current alarm or warning status, and the alarm history.	4.4
	1D	MEM_RD	Read memory command	Reads data from virtual memory.	4.5
	1E	MEM_WR	Write memory command	Writes data to virtual memory.	4.6
	30	SMON	Monitor servo status command	Monitors the SERVOPACK status.	4.7
	40	SVPRM_RD	Read servo parameter command	Reads the specified servo parameter.	4.8
	41	SVPRM_WR	Write servo parameter command	Writes the specified servo parameter.	4.9

1.5.4 Combinations of Main Commands and Subcommands

The combinations of main commands and subcommands are listed below. When an invalid combination is specified, an alarm (SUBCMD_ALM = BM (A.95E)) occurs.

			Subcommands							
			NOP (00H)	ALM_RD (05H)	ALM_CLR (06H)	MEM_RD (1DH)	MEM_WR (1EH)	SMON (30H)	SVPRM_RD (40H)	SVPRM_WR (41H)
Main Commands	Common Commands	NOP (00H)	○	○	○	○	○	○	○	○
		ID_RD (03H)	○	○	○	○	○	○	○	○
		CONFIG (04H)	○	×	×	×	×	○	×	×
		ALM_RD (05H)	○	×	×	×	×	○	×	×
		ALM_CLR (06H)	○	×	×	×	×	○	×	×
		SYNC_SET (0DH)	○	×	×	×	×	○	×	×
		CONNECT (0EH)	○	×	×	×	×	×	×	×
		DISCONNECT (0FH)	○	×	×	×	×	×	×	×
		MEM_RD (1DH)	○	×	×	×	×	○	×	×
		MEM_WR (1EH)	○	×	×	×	×	○	×	×
	Servo Commands	POS_SET (20H)	○	×	×	×	×	○	×	×
		BRK_ON (21H)	○	×	×	×	×	○	×	×
		BRK_OFF (22H)	○	×	×	×	×	○	×	×
		SENS_ON (23H)	○	×	×	×	×	○	×	×
		SENS_OFF (24H)	○	×	×	×	×	○	×	×
		SMON (30H)	○	○	○	○	○	○	○	○
		SV_ON (31H)	○	○	○	○	○	○	○	○
		SV_OFF (32H)	○	○	○	○	○	○	○	○
		INTERPOLATE (34H)	○	○	○	○	○	○	○	○
		POSING (35H)	○	○	○	○	○	○	○	○
		FEED (36H)	○	○	○	○	○	○	○	○
		EX_FEED (37H)	○	○	○	○	○	○	○	○
		EX_POSING (39H)	○	○	○	○	○	○	○	○
		ZRET (3AH)	○	○	○	○	○	○	○	○
		VELCTRL (3CH)	○	○	○	○	○	○	○	○
		TRQCTRL (3DH)	○	○	○	○	○	○	○	○
		SVPRM_RD (40H)	○	×	×	×	×	○	×	×
		SVPRM_WR (41H)	○	×	×	×	×	○	×	×
		S_POSING (C0H)	○	○	○	○	○	○	○	○

○: Can be combined
×: Cannot be combined

Note: Even for a valid combination, a command error (A.95A) occurs if the execution conditions of the commands are not satisfied.
Example: If initialization of a parameter is attempted by the MEM_WR command while sending the SV_ON command (during the servo ON state), a command error (A.95A) occurs instead of a command interference error (A.95E).

2

Command Format

2.1 Common Command Format

This section describes the specifications that are common for all commands.

The format that is common for the commands sent from the master station and the responses returned from slave stations is shown below.

The format of a command can be divided into the main command area (32 bytes) and the subcommand area (16 bytes). The subcommand area is used to supplement the main command with another command. Whether the subcommand area is used or not is determined by the setting of the number of transmission bytes. When the number of transmission bytes is 32, the subcommand area is not used.

Both the main command area and subcommand area are divided into the command header section and the command data section.

Fields in the command header section of the main command area

Command: CMD, WDT, CMD_CTRL

Response: RCMD, RWDT, CMD_STAT

Fields in the command header section of the subcommand area

Command: SUBCMD, SUB_CTRL

Response: RSUBCMD, SUB_STAT

	Byte	Command	Response	Description
Main Command Area	0	CMD	RCMD	• CMD/RCMD: Command code specified for individual commands. Refer to *2.2.1 Command Code (CMD/RCMD)*. • WDT/RWDT: Refer to *2.2.2 Watchdog Data (WDT/RWDT)*. • CMD_CTRL: Refer to *2.2.3 Command Control (CMD_CTRL)*. • CMD_STAT: Refer to *2.2.4 Command Status (CMD_STAT)*. • CMD_DATA/RSP_DATA: Specified for individual commands.
	1	WDT	RWDT	
	2	CMD_CTRL	CMD_STAT	
	3			
	4	CMD_DATA	RSP_DATA	
	5			
	6			
	7			
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	31			

(cont'd)

	Byte	Command	Response	Description
Sub-command Area	32	SUBCMD	RSUBCMD	• SUBCMD/RSUBCMD: Command code specified for individual commands. Refer to *4.1 Subcommands*. • SUB_CTRL: Refer to *2.3.2 Subcommand Control (SUB_CTRL)*. • SUB_STAT: Refer to *2.3.3 Subcommand Status (SUB_STAT)*. • SUB_CMD_DATA/SUB_RSP_DATA: Specified for individual commands. Refer to *Chapter 4 Subcommands*.
	33	SUB_CTRL	SUB_STAT	
	34			
	35			
	36	SUB_CMD_DATA	SUB_RSP_DATA	
	37			
	38			
	:			
	:			
	45			
	46			
	47			

2.2 Command Header Section of Main Command Area

This section describes the command header section of the main command area.

2.2.1 Command Code (CMD/RCMD)

This is the command code that defines the meaning of the messaging. Byte 0 of the command format is defined as the CMD/RCMD field. The data set in this field of the response data is a copy of that of the command data.

The following table shows the command codes.

Profile	Command Code (Hex.)	Command	Operation	Compliance*1	Communication Phases*3		
					1	2	3
Common Commands	00	NOP	No operation	○	–	○	○
	01	PRM_RD	Read parameter	×*2	–	×	×
	02	PRM_WR	Write parameter	×*2	–	×	×
	03	ID_RD	Read ID	○	–	○	○
	04	CONFIG	Device setup request	Δ	–	○	○
	05	ALM_RD	Read alarm/warning	Δ	–	○	○
	06	ALM_CLR	Clear alarm/warning state	○	–	○	○
	0D	SYNC_SET	Request for establishing synchronization	○	–	○	Δ
	0E	CONNECT	Request for establishing connection	○	○	Δ	Δ
	0F	DISCONNECT	Request for releasing connection	○	○	○	○
	1B	PPRM_RD	Read stored parameter	×*2	–	×	×
	1C	PPRM_WR	Write stored parameter	×*2	–	×	×
	1D	MEM_RD	Read memory	Δ	–	○	○
	1E	MEM_WR	Write memory	Δ	–	○	○
Servo Commands	20	POS_SET	Set coordinates	○	–	○	○
	21	BRK_ON	Request for applying brake	○	–	○	○
	22	BRK_OFF	Release brake	○	–	○	○
	23	SENS_ON	Request for turning sensor ON	○	–	○	○
	24	SENS_OFF	Request for turning sensor OFF	○	–	○	○
	30	SMON	Monitor servo status	○	–	○	○
	31	SV_ON	Servo ON	○	–	○	○
	32	SV_OFF	Servo OFF	○	–	○	○
	34	INTERPOLATE	Interpolation	○	–	×	○
	35	POSING	Positioning	○	–	○	○
	36	FEED	Constant speed feed	○	–	○	○
	37	EX_FEED	Positioning at constant speed by external input	○	–	○	○
	39	EX_POSING	Positioning by external input	○	–	○	○
	3A	ZRET	Zero point return	○	–	○	○
	3C	VELCTRL	Velocity control	○	–	○	○
	3D	TRQCTRL	Torque (force) control	○	–	○	○
	40	SVPRM_RD	Read servo parameter	Δ	–	○	○
	41	SVPRM_WR	Write servo parameter	○	–	○	○
	C0	S_POSING	Positioning with S-curve acceleration/deceleration	○	–	○	○

∗1. Indicates the compliance status.
○: Possible, Δ: Possible with specification restrictions (Refer to the subsection describing each command for the details of the restrictions.), ×: Not possible
∗2. The standard servo command profile does not use PRM_RD, PRM_WR, PPRM_RD and PPRM_WR, but uses SVPRM_RD and SVPRM_WR instead.
∗3. ○: Can be executed, Δ: Ignored, ×: Command error, –: Indefinite response data

2.2.2 Watchdog Data (WDT/RWDT)

The details of the watchdog timer (WDT) data in commands and responses are described below.

Byte 1 of the command/response format is specified as the WDT/RWDT field.

	D7 – D4	D3 – D0	
WDT	SN: Copy of RSN in RWDT	MN: Incremented by 1 each communication cycle	MN: Master station watchdog timer count
RWDT	RSN: Incremented by 1 each communication cycle	RMN: Copy of MN in WDT	RSN: SERVOPACK's watchdog timer count

The watchdog data (WDT) is checked after establishing synchronous communications (phase 3).
The watchdog data (RWDT) at the SERVOPACK will be refreshed regardless of the establishment of synchronous communications.

2.2.3 Command Control (CMD_CTRL)

The following describes the command control data.

Byte 2 and byte 3 of the command format are specified as the CMD_CTRL field.

The designation in the CMD_CTRL field is valid even when an alarm specified by CMD_ALM has occurred.

The CMD_CTRL field is specified as shown below by the communication specification.

bit 7	bit 6	bit 5	bit 4	bit 3	bit 2	bit 1	bit 0
CMD_ID		Reserved	Reserved	ALM_CLR	Reserved	Reserved	Reserved

bit 15	bit 14	bit 13	bit 12	bit 11	bit 10	bit 9	bit 8
Reserved	Reserved	Reserved	Reserved	Reserved	Reserved	Reserved	Reserved

(1) ALM_CLR: Clear Alarm/Warning State

■ Definition

Clears the alarms and warnings that have occurred in the SERVOPACK.

0: Clear alarm/warning disabled
1: Clear alarm/warning triggered

■ Description

Clears the alarm/warning state at the leading edge.
The same processing as when ALM_CLR_MODE = 0 for the ALM_CLR command (the current alarm/warning state is cleared) is performed.

(2) CMD_ID: Command ID

■ Definition

The master station uses the command ID to have a slave station acknowledge that the command is a new command when the master station sends the same command repeatedly to the slave station.

Applicable commands: EX_FEED, EX_POSING, ZRET
A value in the range 0 to 3 is used.

■ Description

Since the slave station returns the CMD_ID of the command being executed, the master station can decisively judge the command to which the slave station sent the response.
While CMD_RDY = 0 (while the execution process of the command is incomplete), the slave station disregards commands that have a different CMD_ID and continues the execution of the command being executed.

2.2.4 Command Status (CMD_STAT)

The following describes the status of responses.

Byte 2 and byte 3 of the response format are specified as the CMD_STAT field.

The CMD_STAT field is specified as shown below by the communication specification.

bit 7	bit 6	bit 5	bit 4	bit 3	bit 2	bit 1	bit 0
RCMD_ID		Reserved	Reserved	ALM_CLR_CMP	CMDRDY	D_WAR	D_ALM

bit 15	bit 14	bit 13	bit 12	bit 11	bit 10	bit 9	bit 8
COMM_ALM				CMD_ALM			

(1) D_ALM

■ Definition

This bit indicates the device alarm state of the slave station.
1: A device-specific alarm has occurred.
0: Other state (normal state, or the alarm specified by COMM_ALM or CMD_ALM has occurred.)

■ Description

- When a device-specific alarm other than the alarm state specified by COMM_ALM and CMD_ALM has occurred, the D_ALM status bit is set to “1.”
  D_ALM is independent of COMM_ALM and CMD_ALM.
- When a device-specific alarm has occurred and D_ALM is set to “1” in the servo ON state, the servo OFF state is established.
- When the slave station shifts from the alarm state to the normal state as a result of the execution of the ALM_CLR command or CMD_CTRL.ALM_CLR, this bit is set to “0.”

[Example]
Device alarm: Excessive position error (A.D00) → D_ALM = 1

(2) D_WAR

■ Definition

This bit indicates the device warning state of the slave station.
1: A device-specific warning has occurred.
0: Other state (normal state, or the alarm specified by COMM_ALM or CMD_ALM has occurred.)

■ Description

- When a device-specific warning other than the warning state specified by COMM_ALM or CMD_ALM has occurred, the D_WAR status bit is set to "1."
  D_WAR is independent of COMM_ALM and CMD_ALM.
- When a device-specific warning has occurred and the D_WAR status bit is set to "1" in the servo ON state, the servo ON state is retained.
- When the slave station shifts from the device warning state to the normal state as a result of the execution of the ALM_CLR command or CMD_CTRL.ALM_CLR, this bit is set to "0."

[Example]
Device warning: Overload warning (A.910) → D_WAR = 1

(3) CMDRDY

■ Definition

This bit indicates whether the slave station is ready to receive commands.
1: Command reception enabled
0: Command reception disabled

■ Description

- CMDRDY = 0 means that command processing is in progress. While CMDRDY = 0, the slave station continues to process the current command, but the slave station will discard new commands received while CMDRDY = 0.
  Only the DISCONNECT command is executed immediately regardless of the CMDRDY value.
- Completion of command execution is confirmed in accordance with the completion confirmation method of each command.
- The hold time for CMDRDY = 0 is specified for each command.
- If command execution is possible despite an alarm or warning state, CMDRDY is set to "1."

(4) ALM_CLR_CMP

■ Definition

This bit indicates the execution state of the ALM_CLR command.
1: Execution of the ALM_CLR command (CMD_CTRL.ALM_CLR) completed
0: Other

■ Description

- ALM_CLR_CMP is set to "1" in the following cases.
  - When the alarm clear processing executed by the ALM_CLR command has been completed
    ALM_CLR_CMP is set to "1" when the alarm cannot be cleared as well.
  - When the alarm clear processing time (approx. 200 ms) has elapsed after receiving the ALM_CLR command.
    ALM_CLR_CMP is set to "1" when the alarm cannot be cleared as well.
- ALM_CLR_CMP can be cancelled by setting "0" for CMD_CTRL.ALM_CLR.

(5) RCMD_ID

■ Definition

This is the echo-back of the CMD_ID in the CMD_CTRL field of the command data.

■ Description

- This is the identification code of the same commands that the slave station has received contiguously.
- Returns the CMD_ID of the command format.

(6) CMD_ALM

■ Definition

This bit indicates the validation result of the command.

■ Description

- CMD_ALM indicates whether the command is valid or not. The results of validations of the command codes, and the combinations of commands and the data in the command frame are notified.
- CMD_ALM is independent of COMM_ALM, D_ALM and D_WAR.
- If a normal command is received after the occurrence of a command error, CMD_ALM is automatically cleared.
- The phase doesn't change even if the status of CMD_ALM is not “0.” The servo ON/OFF state doesn't change either.

Code		Description	Remark
	0	Normal	
Warning	1	Invalid data	The slave station notifies the warning state, but operates at the specified value or the value on clamping at the maximum or minimum value.
	2		
	3		
	4		
	5		
	6		
	7		
Alarm	8	Unsupported command received	The slave station notifies the alarm state and the command is not executed.
	9	Invalid data	
	A	Command execution condition error	
	B	Subcommand combination error	
	C	Phase error	
	D		
	E		
	F		

[Example]
Command error: Invalid data (A.94B) → CMD_ALM = 9H

Check the status of CMD_ALM with the host controller for every communication cycle and perform appropriate processing because CMD_ALM will be automatically cleared.

(7) COMM_ALM

■ Definition

This bit indicates the MECHATROLINK communications error status.

■ Description

- COMM_ALM shows if the data transmission in the physical or application layer has completed normally or not.
- COMM_ALM is independent of CMD_ALM, D_ALM and D_WAR.
- COMM_ALM is cleared by the ALM_CLR command or CMD_CTRL.ALM_CLR.

Code		Description	Remark
	0	Normal	
Warning	1	FCS error	Occurs when an error is detected once. The servo ON state is retained when an error is detected in the servo ON state. Error detection method 1: FCS error The SERVOPACK detects FCS errors. 2: Command data not received The SERVOPACK detects that command data has not been received. 3: Synchronous frame not received The SERVOPACK detects that the synchronous frame has not been received.
	2	Command data not received	
	3	Synchronous frame not received	
	4		
	5		
	6		
	7		
Alarm	8	FCS error	Occurs when an error is detected in the following detection methods. • If the system is in communication phase 3, it will shift to communication phase 2. • Establishes the servo OFF state. Error detection method 8, 9, A: Set if an error is detected twice consecutively using the error detection method for warnings 1, 2 and 3 described above. B, C: Set immediately upon occurrence of a single error.
	9	Command data not received	
	A	Synchronous frame not received	
	B	Synchronization interval error	
	C	WDT error	
	D		
	E		
	F		

[Example]
Communications error (warning): Reception error warning (A.960) → COMM_ALM = 2H
Communications error (alarm): Reception error alarm (A.E60) → COMM_ALM = 9H

2.3 Command Header Section of Subcommand Area

Subcommands use byte 32 to byte 47 of the data field and function as a supplementary command to the main command. This subsection describes the command header section of the subcommand area.

2.3.1 Subcommand Codes (SUB_CMD/SUB_RCMD)

This is the subcommand code that specifies the meaning of the subcommand messaging. Byte 32 of the command format is defined as the SUB_CMD/SUB_RCMD field. The data set in this field of the response data is a copy of that of the command data.

The following table shows the subcommand codes.

Profile	Command Code (Hex.)	Command	Operation	Communication Phases*2		
				1	2	3
Servo Commands	00	NOP	No operation	–	○	○
	05	ALM_RD*1	Read alarm/warning	–	○	○
	06	ALM_CLR	Clear alarm/warning state	–	○	○
	1D	MEM_RD*1	Read memory command	–	○	○
	1E	MEM_WR*1	Write memory command	–	○	○
	30	SMON	Monitor servo status	–	○	○
	40	SVPRM_RD*1	Read servo parameter	–	○	○
	41	SVPRM_WR	Write servo parameter	–	○	○

∗1. Specification restrictions apply (Refer to the subsection describing each command for the details of the restrictions.)
∗2. ○: Can be executed, Δ: Ignored, ×: Command error, –: Indefinite response data

2.3.2 Subcommand Control (SUB_CTRL)

The following describes the subcommand control data.

Byte 33 to byte 35 of the command format are specified as the SUB_CTRL field.

The SUB_CTRL field is specified as shown below by the communication specification.

(1) SUB_CTRL Field

bit 7	bit 6	bit 5	bit 4	bit 3	bit 2	bit 1	bit 0
Reserved		Reserved		Reserved			

bit 15	bit 14	bit 13	bit 12	bit 11	bit 10	bit 9	bit 8
SEL_MON4				Reserved			

bit 23	bit 22	bit 21	bit 20	bit 19	bit 18	bit 17	bit 16
SEL_MON6				SEL_MON5			

(2) Details of Control Bits

The following table shows the details of the control bits.

Bit	Name	Description	Value	Setting
12 to 15	SEL_MON4	Monitor selection 4	0 to 15	Selects the monitor information with the setting value.
16 to 19	SEL_MON5	Monitor selection 5	0 to 15	Selects the monitor information with the setting value.
20 to 23	SEL_MON6	Monitor selection 6	0 to 15	Selects the monitor information with the setting value.

2.3.3 Subcommand Status (SUB_STAT)

The following describes the subcommand status of responses.

Byte 33 to byte 35 of the response format are specified as the SUB_STAT field.

The SUB_STAT field is specified as shown below by the communication specification.

(1) SUB_STAT Field

bit 7	bit 6	bit 5	bit 4	bit 3	bit 2	bit 1	bit 0
Reserved		Reserved		Reserved	SUBCMDRDY	Reserved	Reserved

bit 15	bit 14	bit 13	bit 12	bit 11	bit 10	bit 9	bit 8
SEL_MON4				SUBCMD_ALM			

bit 23	bit 22	bit 21	bit 20	bit 19	bit 18	bit 17	bit 16
SEL_MON6				SEL_MON5			

(2) Details of Status Bits

The following table shows the details of the status bits.

Bit	Name	Description	Value	Setting
2	SUBCMDRDY*	Subcommand ready	1	Subcommand reception enabled
			0	Other
8 to 11	SUBCMD_ALM	Subcommand alarm	0 to 15	Refer to *2.2.4 Command Status (CMD_STAT) (6).*
12 to 15	SEL_MON4	Monitor selection 4	0 to 15	Indicates the selected monitor information. (Copy of the command)
16 to 19	SEL_MON5	Monitor selection 5	0 to 15	Indicates the selected monitor information. (Copy of the command)
20 to 23	SEL_MON6	Monitor selection 6	0 to 15	Indicates the selected monitor information. (Copy of the command)

* When no subcommand is used, the SUBCMDRDY status bit is set to "1."

2.4 Servo Command Format

This section describes the specifications of the servo commands.

The servo commands are specified by the 32-byte command and response data in the communication specifications as shown in the table below.

The command/response data area can be expanded to 48 bytes by using subcommands. For the subcommands, refer to *Chapter 4 Subcommands*.

The following table shows the format of the servo command and response data.

Byte	Command	Response	Description
0	CMD	RCMD	• CMD_CTRL: Refer to *2.2.3 Command Control (CMD_CTRL)*. • CMD_STAT: Refer to *2.2.4 Command Status (CMD_STAT)*. • SVCMD_CTRL: Refer to *2.5.1 Servo Command Control (SVCMD_CTRL)*. • SVCMD_STAT: Refer to *2.5.2 Servo Command Status (SVCMD_STAT)*. • SVCMD_IO: Refer to *2.6 Servo Command I/O Signal (SVCMD_IO)*. • CMD_DATA/RSP_DATA: Specified for individual commands.
1	WDT	RWDT	
2	CMD_CTRL	CMD_STAT	
3			
4	SVCMD_CTRL	SVCMD_STAT	
5			
6			
7			
8	SVCMD_IO	SVCMD_IO	
9			
10			
11			
12	CMD_DATA	RSP_DATA	
13			
14			
15			
16			
17			
18			
19			
20			
21			
22			
23			
24			
25			
26			
27			
28			
29			
30			
31			

2.5 Command Header Section

Refer to *2.2 Command Header Section of Main Command Area* for the details of the command header section (command code, watchdog data and command control fields).

2.5.1 Servo Command Control (SVCMD_CTRL)

Byte 4 to byte 7 of the command format are specified as the SVCMD_CTRL field.
The control bit specifies a motion command for a slave station.

The SVCMD_CTRL field contains auxiliary data for the specified command and the control bits have no meaning with commands other than the command that specified the data.

Note that the designation in this field is valid even when a CMD_ALM has occurred.

The SVCMD_CTRL field is specified as shown below by the communication specification.

(1) SVCMD_CTRL Field

bit 7	bit 6	bit 5	bit 4	bit 3	bit 2	bit 1	bit 0
Reserved (0)		ACCFIL		STOP_MODE		CMD_ CANCEL	CMD_ PAUSE

bit 15	bit 14	bit 13	bit 12	bit 11	bit 10	bit 9	bit 8
Reserved (0)		LT_SEL2		LT_SEL1		LT_REQ2	LT_REQ1

bit 23	bit 22	bit 21	bit 20	bit 19	bit 18	bit 17	bit 16
SEL_MON2				SEL_MON1			

bit 31	bit 30	bit 29	bit 28	bit 27	bit 26	bit 25	bit 24
Reserved (0)				SEL_MON3			

(2) Details of Control Bits

The following table shows the details of the control bits.

Bit	Name	Description	Value	Setting	Enabled Timing
0	CMD_PAUSE	Pause of Move Command	0	None	Level
			1	Move command pause command	
	Pauses execution of the POSING, FEED, EX_FEED, EX_POSING, ZRET, VELCTRL, and S_POSING commands according to STOP_MODE.				
1	CMD_CANCEL	Cancellation of Move Command	0	None	Level
			1	Cancellation of move command	
	Cancels execution of the POSING, FEED, EX_FEED, EX_POSING, ZRET, VELCTRL, and S_POSING commands according to STOP_MODE.				
2, 3	STOP_MODE	Selection of Stop Mode	0	Stop after deceleration	Level
			1	Immediate stop	
			2	Reserved	
			3	Reserved	
	Selects the stop mode for CMD_PAUSE and CMD_CANCEL.				

(cont'd)

Bit	Name	Description	Value	Setting	Enabled Timing
4, 5	ACCFIL	Selection of Position Reference Filter	0	No position reference filter	Level
			1	Exponential function position reference filter	
			2	Movement average position reference filter	
			3	Reserved	
	To be set when specifying the position reference filter.				
8	LT_REQ1	Latch Request 1	0	None	Leading edge
			1	Request for latch	
	Requests latch by the C phase or an external input signal.				
9	LT_REQ2	Latch Request 2	0	None	Leading edge
			1	Request for latch	
	Requests latch by the C phase or an external input signal.				
10, 11	LT_SEL1	Latch Signal Select 1	0	C phase	Leading edge of LT_REQ1
			1	External input signal 1	
			2	External input signal 2	
			3	External input signal 3	
	Selects the C phase or the external input signal for LT_REQ1. The signals that are supported depend on the product specifications. For details, refer to the User's Manual for the specific product. Make a setting different from LT_SEL2.				
12, 13	LT_SEL2	Latch Signal Select 2	0	C phase	Leading edge of LT_REQ2
			1	External input signal 1	
			2	External input signal 2	
			3	External input signal 3	
	Selects the C phase or the external input signal for LT_REQ2. The signals that are supported depend on the product specifications. For details, refer to the User's Manual for the specific product. Make a setting different from LT_SEL1.				
16 to 18	SEL_MON1	Monitor Selection 1	0 to 15	Monitor selection	Level
	Sets the monitor information.				
19 to 22	SEL_MON2	Monitor Selection 2	0 to 15	Monitor selection	Level
	Sets the monitor information.				
23 to 26	SEL_MON3	Monitor Selection 3	0 to 15	Monitor selection	Level
	Sets the monitor information.				

2.5.2 Servo Command Status (SVCMD_STAT)

Byte 4 to byte 7 of the response format are specified as the SVCMD_STAT field.
The status bit indicates the status of the slave station.

Note that the designation in this field is valid even when a CMD_ALM has occurred.

The SVCMD_STAT field is specified as shown below by the communication specification.

(1) SVCMD_STAT Field

bit 7	bit 6	bit 5	bit 4	bit 3	bit 2	bit 1	bit 0
Reserved (0)		ACCFIL		Reserved (0)		CMD _CANCEL _CMP	CMD _PAUSE _CMP

bit 15	bit 14	bit 13	bit 12	bit 11	bit 10	bit 9	bit 8
Reserved (0)		SV_ON	M_RDY	PON	POS_RDY	L_CMP2	L_CMP1

bit 23	bit 22	bit 21	bit 20	bit 19	bit 18	bit 17	bit 16
SEL_MON2				SEL_MON1			

bit 31	bit 30	bit 29	bit 28	bit 27	bit 26	bit 25	bit 24
Reserved (0)				SEL_MON3			

(2) Details of Status Bits

The following table shows the details of the status bits.

bit	Name	Description	Value	Setting
0	CMD_PAUSE_CMP	Completion of Pause of Move Command	0	Incomplete (when pausing commanded)
			1	Pausing of move command completed
	The status used to judge the completion of pausing of the POSING, FEED, EX_FEED, EX_POSING, ZRET, VELCTRL, and S_POSING commands			
1	CMD_CANCEL_ CMP	Completion of Cancellation of Move Command	0	Incomplete (when cancellation commanded)
			1	Cancellation of move command completed
	The status used to judge the completion of cancellation of the POSING, FEED, EX_FEED, EX_POSING, ZRET, VELCTRL, and S_POSING commands			
4, 5	ACCFIL	Current Position Reference Filter	0	No position reference filter
			1	Exponential function position reference filter
			2	Movement average position reference filter
			3	Reserved
	The status used to judge the position reference filter currently being applied			
8	L_CMP1	Latch Completion 1	0	Latch not completed
			1	Latch completed
	The status used to judge the completion of latching requested by LT_REQ1 Up until “0” is set for LT_REQ1, L_CMP1 is maintained at “1.”			
9	L_CMP2	Latch Completion 2	0	Latch not completed
			1	Latch completed
	The status used to judge the completion of latching requested by LT_REQ2 Up until “0” is set for LT_REQ2, L_CMP2 is maintained at “1.”			

(cont'd)

bit	Name	Description	Value	Setting
10	POS_RDY	Position Data Enabled	0	Disabled
			1	Enabled
	The status used to judge if the position data currently being monitored as the monitor information of the response data is valid When an incremental encoder is used: "1" is set on completion of the CONNECT command. When an absolute encoder is used: "1" is set on completion of the SENS_ON command and "0" is set on completion of the SENS_OFF and CONFIG commands. When position data cannot be obtained properly due to an encoder error, "0" is set.			
11	PON	Power ON	0	Power OFF
			1	Power ON
	The status used to judge if the power is turned ON or not			
12	M_RDY	Motor Energization Ready	0	Not ready
			1	Ready
	The status used to judge if the servo can be turned ON or not			
13	SV_ON	Servo ON	0	Servo OFF
			1	Servo ON
	The status used to judge if the motor is energized or not			
16 to 19	SEL_MON1	Monitor Selection 1: Returns what data is being monitored.	0 to 15	Monitor selection
	The status used to judge the data currently being monitored as the monitor information of the response data (Copy of the command) For details, refer to *2.7.3 Specifying Monitor Data*.			
20 to 23	SEL_MON2	Monitor Selection 2: Returns what data is being monitored.	0 to 15	Monitor selection
	The status used to judge the data currently being monitored as the monitor information of the response data (Copy of the command) For details, refer to *2.7.3 Specifying Monitor Data*.			
24 to 27	SEL_MON3	Monitor Selection 3: Returns what data is being monitored.	0 to 15	Monitor selection
	The status used to judge the data currently being monitored as the monitor information of the response data (Copy of the command) For details, refer to *2.7.3 Specifying Monitor Data*.			

2.5.3 Supplementary Information on CMD_PAUSE and CMD_CANCEL

(1) CMD_PAUSE (Pausing a Command Operation)

- CMD_PAUSE is used to pause motion command operation. (Motion command processing continues. Motion command operation can be resumed by clearing CMD_PAUSE.)
- CMD_PAUSE is valid only when the POSING, FEED, EX_FEED, EX_POSING, ZRET, VELCTRL, or S_POSING command is specified.

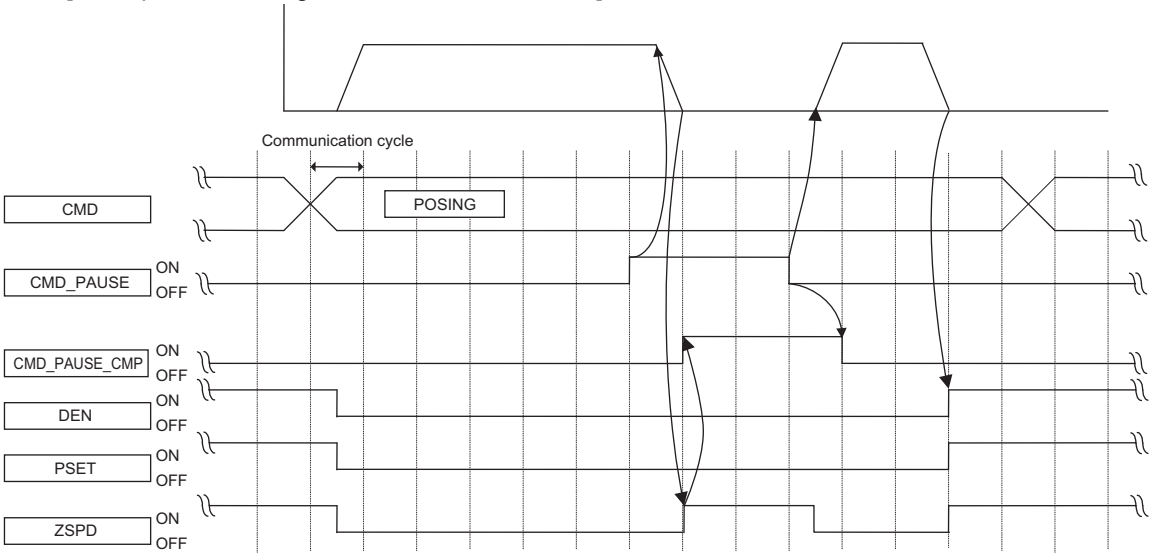
[Pausing Procedure]

1. The master station sets "1" for STOP_MODE and CMD_PAUSE and transmits one of the motion commands given above.
2. The slave station stops in accordance with STOP_MODE. When deceleration to a stop is specified, the slave station decelerates its motion at the deceleration specified in DECR of the command.
3. "1" is set for CMD_PAUSE_CMP at the slave station when CMD_PAUSE and ZSPD become "1." Even after stopping, the slave station maintains the previous control mode and DEN remains at "0" (in the position control mode).

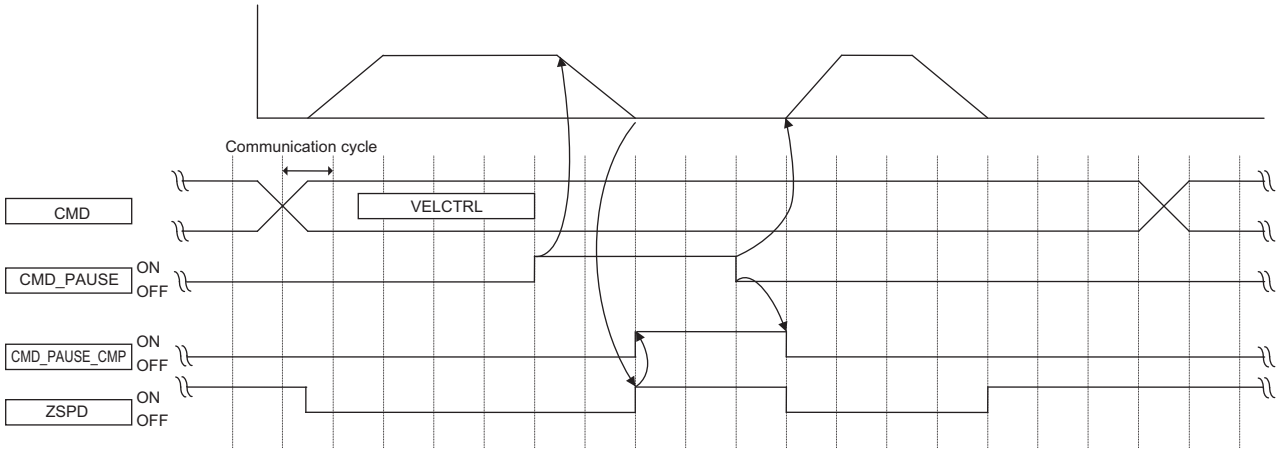
[Precautions]

- CMD_PAUSE is disregarded for commands for which CMD_PAUSE is not valid, and CMD_PAUSE_CMP remains OFF.
- When using CMD_PAUSE, execute the relevant motion command continuously until CMD_PAUSE_CMP becomes "1."
- By setting "0" for CMD_PAUSE, the pausing operation is canceled and the motion command operation is resumed.

[Example of Pausing the POSING Command]



[Example of Pausing the VELCTRL Command]



(2) CMD_CANCEL (Canceling a Command Operation)

- CMD_CANCEL is used to interrupt motion command operation. (Motion command processing is cleared.)
- CMD_CANCEL is valid only when the POSING, FEED, EX_FEED, EX_POSING, ZRET, VELCTRL, or S_POSING command is specified.

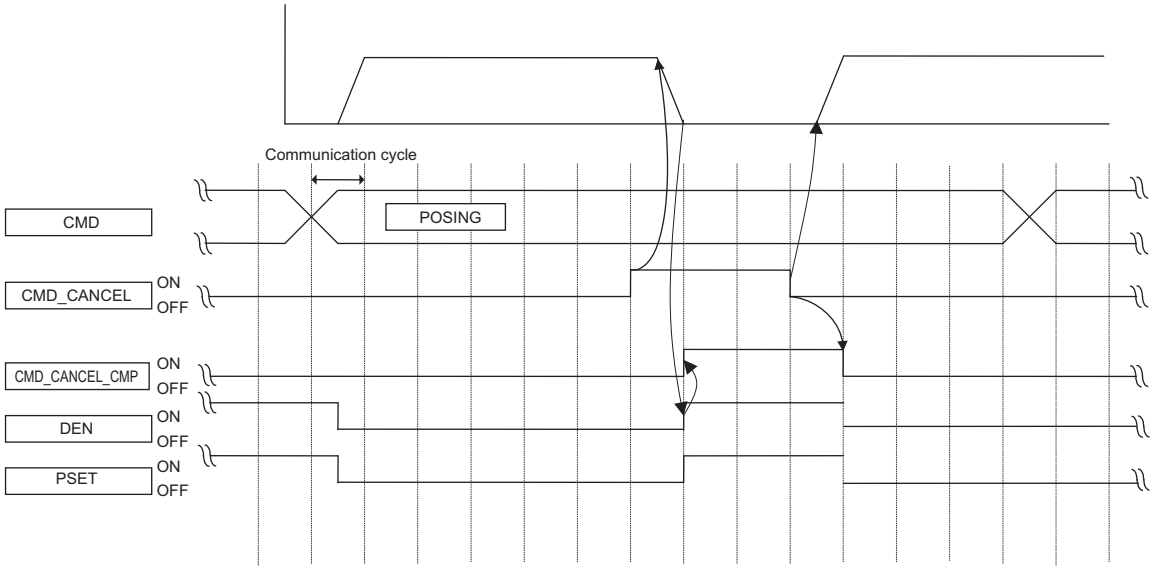
[Canceling Procedure]

1. The master station sets "1" for STOP_MODE and CMD_PAUSE and transmits one of the motion commands given above.
2. The slave station stops in accordance with STOP_MODE. When deceleration to a stop is specified, the slave station decelerates its motion at the deceleration specified in DECR of the command.
3. "1" is set for CMD_CANCEL_CMP at the slave station in the following circumstances.
   In the position control mode: When CMD_PAUSE and DEN become "1"
   In the speed control mode: When CMD_CANCEL and ZSPD become "1"
   Even after stopping, the slave station maintains the previous control mode.

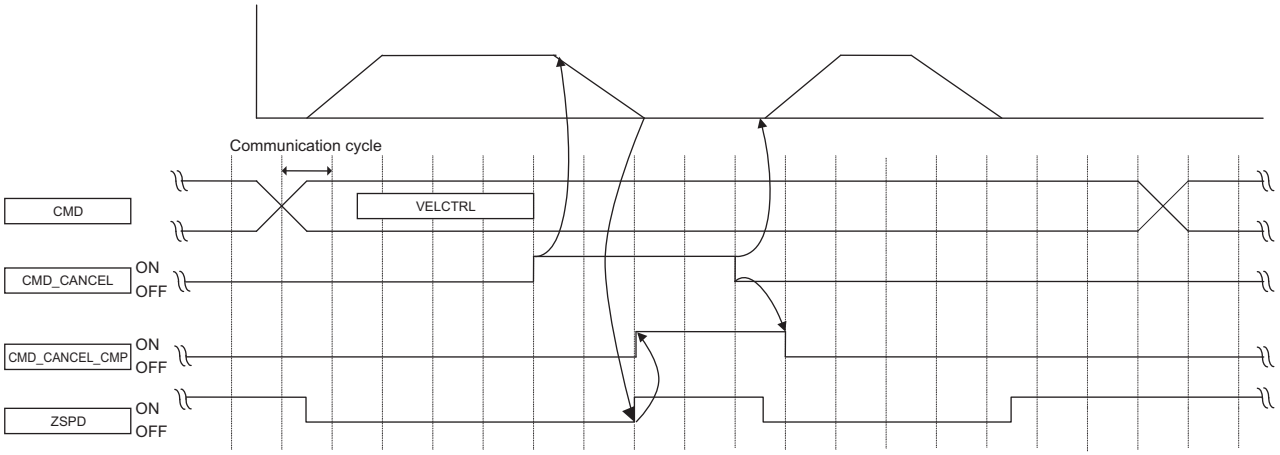
[Precautions]

- CMD_CANCEL is disregarded for commands for which CMD_CANCEL is not valid, and CMD_CANCEL_CMP remains OFF.
- When CMD_PAUSE and CMD_CANCEL are simultaneously turned ON or when CMD_CANCEL is turned ON after CMD_PAUSE, CMD_CANCEL takes priority.
- When using CMD_CANCEL, execute the relevant motion command continuously until CMD_CANCEL_CMP becomes "1."
- By setting "0" for CMD_CANCEL, the cancellation operation is canceled and the motion command is processed as a new motion command.

[Example of Canceling the POSING Command]



[Example of Canceling the VELCTRL Command]



2.5.4 Supplementary Information on Latching Operation

The latch operation is enabled at the leading edge of LT_REQ1 and LT_REQ2. The operations to be performed when commands are changed after enabling the latch operation are specified in the table below. (The value of LT_SEL is an example.)

Command before Switching	Command after Switching	Latch Operation
Command with a latch function LT_SEL = 1 LT_REQ = 1	Common commands	Interrupts operation as a command with a latch function.
Command without a latch function LT_SEL = 1 LT_REQ = 1	Common commands	Continues the latch request before switching.
Command without a latch function LT_SEL = 1 LT_REQ = 1	Command without a latch function LT_SEL = 1 LT_REQ = 1	
Command without a latch function LT_SEL = 1 LT_REQ = 1	Command without a latch function LT_SEL = 2 LT_REQ = 1	
Command without a latch function LT_SEL = 1 LT_REQ = 1	Command with a latch function LT_SEL = 1 LT_REQ = 1	Switches to a latch request for the command after switching. The servo drive executes another latch request. (Internal processing) If the status “L_CMP = 1” is established before command switching, then the status is set to “L_CMP = 0” at command switching.
Command with a latch function LT_SEL = 1 LT_REQ = 1	Command without a latch function LT_SEL = 1 LT_REQ = 1	
Command with a latch function LT_SEL = 1 LT_REQ = 1	Command with a latch function LT_SEL = 1 LT_REQ = 1	

Note 1. Commands with a latch function: EX_FEED, EX_POSING, ZRET
Commands without a latch function: POS_SET, BRK_ON, BRK_OFF, SENS_ON, SENS_OFF, SMON, SV_ON, SV_OFF, INTERPOLATE, POSING, FEED, VELCTRL, TRQCTRL, SVPRM_RD, SVPRM_WR, S_POSING
Common commands: NOP, ID_RD, CONFIG, ALM_RD, ALM_CLR, SYNC_SET, CONNECT, DISCONNECT, MEM_RD, MEM_WR

2. LT_SEL: LT_SEL1 or LT_SEL2
LT_REQ: LT_REQ1 or LT_REQ2

2.6 Servo Command I/O Signal (SVCMD_IO)

This section describes the servo command I/O signal monitoring.

2.6.1 Bit Allocation of Servo Command Output Signals

Byte 8 to byte 11 of the command format are specified as the SVCMD_IO (output) field.
The servo command output signals are signals output to the slave station.

Note that the designation in this field is valid even when a CMD_ALM has occurred.

(1) SVCMD_IO (Output) Field

bit 7	bit 6	bit 5	bit 4	bit 3	bit 2	bit 1	bit 0
N_CL	P_CL	P_PPI	V_PPI	Reserved (0)			

bit 15	bit 14	bit 13	bit 12	bit 11	bit 10	bit 9	bit 8
Reserved (0)				G-SEL			

bit 23	bit 22	bit 21	bit 20	bit 19	bit 18	bit 17	bit 16
/SO-7	/SO-6	/SO-5	/SO-4	/SO-3	/SO-2	/SO-1	/SO-0

bit 31	bit 30	bit 29	bit 28	bit 27	bit 26	bit 25	bit 24
Reserved (0)							S_RATIO

(2) Details of Output Signal Bits

The following table shows the details of the output signal bits.

Bit	Name	Description	Value	Setting	Enabled Timing
4	V_PPI	Speed Loop P/PI Control	0	PI control	Level
			1	P control	
	Switches the speed control from PI control to P control. The status used for adjusting the settling time by suppressing overshoot during acceleration.				
5	P_PPI	Position Loop P/PI Control	0	PI control	Level
			1	P control	
	Switches the position control automatically from PI control to P control. The status used for shortening the settling time by suppressing overshoot during positioning movement.				
6	P_CL	Forward Torque (Force) Limit	0	Torque (force) not clamped	Level
			1	Torque (force) clamped	
	The status used to select whether the forward torque (force) is clamped or not according to the forward torque (force) limit (common parameter: 8C).				
7	N_CL	Reverse Torque (Force) Limit	0	Torque (force) not clamped	Level
			1	Torque (force) clamped	
	The status used to select whether the reverse torque (force) is clamped or not according to the reverse torque (force) limit (common parameter: 8D).				

(cont'd)

Bit	Name	Description	Value	Setting	Enabled Timing
8 to 11	G_SEL	Gain Select	0	First gain	Level
			1	Second gain	
			2 to 15	Reserved (Do not set.)	
	The status used to select the position loop gain, speed loop gain and other settings as desired according to the G_SEL value. 0: First gain 1: Second gain 2 to 15: Reserved (Do not set.)				
16 to 23	/SO-0 to /SO-7	I/O Signal Output Command	0	Signal OFF	Level
			1	Signal ON	
	Turns ON/OFF the signal output for I/O signal outputs (SO0 to SO7). This function is available using SERVOPACKs with software version 0008 or higher. To confirm the software version, refer to Σ-V-MD Series USER'S MANUAL (Manual No.: SIEP S80000102) for details. [Important] The I/O signal output command operation is disabled when the fourth digit of Pn596 is set to a number other than "0" (/BK signal assignment enabled). To use I/O signal output command, set the fourth digit of Pn596 for all axes to "0" and disable the /BK signal assignments.				
24	S_RATIO	S-curve acceleration/deceleration ratio	0	25%	Level
			1	50%	
	The status used to set the S-curve acceleration/deceleration ratio for S_POSING command execution.				

2.6.2 Bit Allocation of Servo Command Input Signal Monitoring

Byte 8 to byte 11 of the response format are specified as the SVCMD_IO (input) field.
Note that the designation in this field is valid even when a CMD_ALM has occurred.

(1) SVCMD_IO (Input) Field

bit 7	bit 6	bit 5	bit 4	bit 3	bit 2	bit 1	bit 0
ESTP*	EXT3*	EXT2*	EXT1*	N-OT*	P-OT*	DEC*	Reserved (0)

bit 15	bit 14	bit 13	bit 12	bit 11	bit 10	bit 9	bit 8
ZPOINT	PSET	NEAR	DEN	N-SOT	P-SOT	BRK_ON	Reserved (0)

bit 23	bit 22	bit 21	bit 20	bit 19	bit 18	bit 17	bit 16
Reserved (0)				ZSPD	V_CMP	V_LIM	T_LIM

bit 31	bit 30	bit 29	bit 28	bit 27	bit 26	bit 25	bit 24
IO_STS8	IO_STS7	IO_STS6	IO_STS5	IO_STS4	IO_STS3	IO_STS2	S_RATIO

* The I/O signals that are supported depend on the product specifications. For details, refer to the User's Manual for the specific product.

(2) Details of Input Signal Bits

The following table shows the details of the input signal bits.

Bit	Name	Description	Value	Setting
1	DEC*	Zero Return Deceleration Limit Switch Input	0	OFF
			1	ON
	The status used to judge the state of the deceleration limit switch used for zero point return operation			
2	P_OT*	Forward Drive Prohibition Input	0	OFF
			1	ON
	Overtravel (OT) is a function that forcibly stops a movable machine unit if it moves beyond its range of movement. P_OT is the status used to judge if the movable machine unit is in the forward drive prohibited state. The OT stop judgment is made based on ZSPD.			
3	N_OT*	Reverse Drive Prohibition Input	0	OFF
			1	ON
	Overtravel (OT) is a function that forcibly stops a movable machine unit if it moves beyond its range of movement. N_OT is the status used to judge if the movable machine unit is in the reverse drive prohibited state. The OT stop judgment is made based on ZSPD.			
4	EXT1*	External Latch 1 Input	0	OFF
			1	ON
	The status used to judge the state of the external latch 1 input signal			
5	EXT2*	External Latch 2 Input	0	OFF
			1	ON
	The status used to judge the state of the external latch 2 input signal			
6	EXT3*	External Latch 3 Input	0	OFF
			1	ON
	The status used to judge the state of the external latch 3 input signal			
7	ESTP* (HWBB)	Emergency Stop	0	OFF
			1	ON
	When the HWBB1 or HWBB2 signal is input, the power to the motor is shut down forcibly and the motor stops according to the setting of the 1st digit of parameter Pn001.			

(cont'd)

Bit	Name	Description	Value	Setting
9	BRK_ON	Brake Application Output	0	Brake released
			1	Brake applied
	The holding brake is used in applications where the servo driver controls the vertical axis. This is the status used to judge the state of the holding brake control signal (/BK). Note that the logic is the inverse of that of the hardware output (/BK).			
10	P_SOT	Forward Software Limit	0	Range of motion
			1	Drive prohibited due to forward software limit
	The software limit forcibly stops a movable machine unit if it moves beyond the software limit range in the same manner as the overtravel function, with or without using P_OT and N_OT (overtravel signals). This is the status used to judge if the movable machine unit is in the Forward Software Limit state (common parameter: 26).			
11	N_SOT	Reverse Software Limit	0	Range of motion
			1	Drive prohibited due to reverse software limit
	The software limit forcibly stops a movable machine unit if it moves beyond the software limit range in the same manner as the overtravel function, with or without using P_OT and N_OT (overtravel signals). This is the status used to judge if the movable machine unit is in the Reverse Software Limit state (common parameter: 28).			
12	DEN	Distribution Completed (Position Control Mode)	0	During distribution
			1	Distribution completed
	The status used to judge if the position reference from the servo drive has been completed This bit is valid only in the position control mode.			
13	NEAR	Near Position (Position Control Mode)	0	Outside the near-position range
			1	Within the near-position range
	The status used to judge if the current position is within the range of the NEAR Signal Width (common parameter: 67) This bit is valid only in modes other than the position control mode.			
14	PSET	Positioning Completed (Position Control Mode)	0	Outside the positioning completion range
			1	Within the positioning completion range
	The status used to judge if the current position is within the range of the Positioning Completed Width (common parameter: 66) This bit is valid only in the position control mode. Refer to *5.9 Notes when the Positioning Completed State (PSET = 1) is Established while Canceling a Motion Command*.			
15	ZPOINT	Zero Point	0	Outside the zero point position range
			1	Within the zero point position range
	The status used to judge if the current position is within the range of the Origin Detection Range (common parameter: 8B)			
16	T_LIM	Torque (force) Limit	0	Not in the torque (force) limited state
			1	In the torque (force) limited state
	The status used to judge if the torque (force) is clamped at the Forward Toque (force) Limit or the Reverse Toque (force) Limit			
17	V_LIM	Speed Limit (Torque (force) Control Mode)	0	Speed limit not detected
			1	Speed limit detected
	The status used to judge if the speed is clamped at the limit value specified in the command or parameter This bit is valid only in the torque (force) control mode.			

(cont'd)

Bit	Name	Description	Value	Setting
18	V_CMP	Speed Match (Speed Control Mode)	0	Speed not matched
			1	Speed match
	The status used to judge if the speed is within the Speed Match Signal Detection Range (common parameter: 8F) This bit is valid only in the speed control mode.			
19	ZSPD	Zero Speed	0	Zero speed not detected
			1	Zero speed detected
	The status used to judge if the current speed is within the Zero Speed Detection Range (common parameter: 8E)			
24	S_RATIO	S-curve Acceleration/ Deceleration Ratio	0	25%
			1	50%
	The S-curve acceleration/deceleration ratio is set when the S_RATIO command is executed.			
25 to 31	IO_STS1 to IO_STS8	I/O Signal Monitor	0	Signal OFF
			1	Signal ON
	The status used to indicate the I/O signal state of CN1 Allocate the input signals using parameters Pn860 to Pn863 and Pn868 to Pn86B. This function is available using SERVOPACKs with software version 0008 or higher. To confirm the software version, refer to Σ-V-MD Series USER'S MANUAL (Manual No.: SIEP S80000102) for details.			

* The I/O signals that are supported depend on the product specifications. For details, refer to the User's Manual for the specific product.

2.7 Command Data

This section describes the servo-specific data used with servo commands.

2.7.1 Data Order

Data in commands and responses is stored in little endian byte order.

For example, 4-byte data “0x1234ABCD” in hexadecimal is stored from the least significant byte as shown below.

Byte	Data
1	CD
2	AB
3	34
4	12

2.7.2 Specifying Units

The units for the user command and parameter data can be selected.

The system of units is set in the common parameters. For the details on the common parameters, refer to *Chapter 8 Common Parameters*.

(1) Speed

The following units can be selected.

Settings are made with common parameters 41 and 42.

Unit	Remark
Reference unit/s (default)	$\times 10^{n}$ [reference unit/s] can be set.
Reference unit/min	$\times 10^{n}$ [reference unit/min] can be set.
“%” of rated speed	$\times 10^{n}$ [%] can be set.
min^{-1} (rpm)	$\times 10^{n}$ [min^{-1}] can be set.
Max. motor speed/40000000 (Hex.)	Set “0” for common parameter 42.

(2) Position

The following unit is used.

Unit	Remark
Reference unit (default)	[Reference unit] Fixed Set “0” for common parameter 44.

(3) Acceleration

The following units can be selected.

Settings are made with common parameters 45 and 46.

Unit	Remark
Reference unit/s^2 (default)	$\times 10^{n}$ [reference unit/s^2] can be set.

(4) Torque (Force)

The following units can be selected.

Settings are made with common parameters 47 and 48.

Unit	Remark
% of rated torque (force) (default)	$\times 10^n$ [%] can be set.
Max. torque (force) /40000000 (Hex.)	Set “0” for common parameter 48.

2.7.3 Specifying Monitor Data

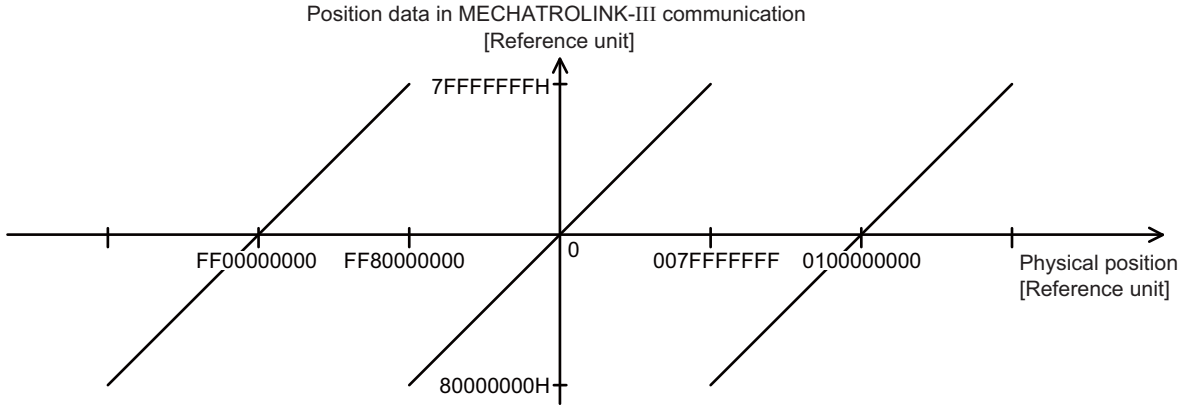
The master station sets the selection code of the monitor data to be read from a slave station at monitor selection bits SEL_MON1 to 3 in the servo command control field (SVCMD_CTRL) and at monitor selection bits SEL_MON4 to 6 in the subcommand control field (SUB_CTRL). The slave station sets the specified monitor selection code and the monitor data in the response.

The following table lists the monitor data.

Selection Code	Monitor Name	Description	Remark
0	APOS	Feedback Position	–
1	CPOS	Command Position	–
2	PERR	Position Error	–
3	LPOS1	Latched Position 1	–
4	LPOS2	Latched Position 2	–
5	FSPD	Feedback Speed	–
6	CSPD	Reference Speed	–
7	TRQ	Reference Torque (Force)	–
8	ALARM	Detailed Information on the Current Alarm	When an alarm has occurred after the occurrence of a warning, the information on the alarm is displayed.
9	MPOS	Command Position	Input reference position in a position control loop MPOS = APOS + PERR
A	–	Reserved	–
B	–	Reserved	–
C	CMN1	Common Monitor 1	Selects the monitor data specified at common parameter 89.
D	CMN2	Common Monitor 2	Selects the monitor data specified at common parameter 8A.
E	OMN1	Optional Monitor 1	Selects the monitor data specified at parameter Pn824.
F	OMN2	Optional Monitor 2	Selects the monitor data specified at parameter Pn825.

2.7.4 Position Data

Servo commands use 4-byte data as position data. For infinite length operation, position data beyond this limit are expressed as shown in the diagram below.



3

Main Commands

3.1 Common Commands

3.1.1 Common Commands

The table below shows the common commands.

Profile	Command Code (Hex.)	Command	Operation	Compliance*1
Common Commands	00	NOP	No operation	○
	01	PRM_RD	Read parameter	×*2
	02	PRM_WR	Write parameter	×*2
	03	ID_RD	Read ID	○
	04	CONFIG	Device setup request	Δ
	05	ALM_RD	Read alarm/warning	○
	06	ALM_CLR	Clear alarm/warning state	○
	0D	SYNC_SET	Request for establishing synchronization	○
	0E	CONNECT	Request for establishing connection	○
	0F	DISCONNECT	Request for releasing connection	○
	1B	PPRM_RD	Read retentive parameter	×*2
	1C	PPRM_WR	Write retentive parameter	×*2
	1D	MEM_RD	Read memory	Δ
	1E	MEM_WR	Write memory	Δ

∗1. Indicates the compliance status.
○: Possible
Δ : Possible with specification restrictions (Refer to the subsection describing each command for the details of the restrictions.)
× : Not possible

∗2. The standard servo profile does not use PRM_RD, PRM_WR, PPRM_RD and PPRM_WR, but uses SVPRM_RD and SVPRM_WR instead.

3.1.2 No Operation Command (NOP: 00H)

Data Format

Phases in which the Command can be Executed		2, 3	Command Classification	Common command	Asynchronous command
Processing Time		Within communication cycle	Subcommand	Can be used	

Byte	NOP		Description
	Command	Response	
0	00H	00H	• The NOP command is used for network control. • The current state is returned as a response. • Confirm that RCMD = NOP (= 00H) and CMD_STAT.CMDRDY = 1.
1	WDT	RWDT	
2	CMD_CTRL	CMD_STAT	
3			
4	Reserved	Reserved	
5			
6			
7			
8			
9			
10			
11			
12			
13			
14			
15			
16			
17			
18			
19			
20			
21			
22			
23			
24			
25			
26			
27			
28			
29			
30			
31			

3.1.3 Read ID Command (ID_RD: 03H)

(1) Data Format

Phases in which the Command can be Executed	2, 3	Command Classification	Common command	Asynchronous command
Processing Time	Within 200 ms	Subcommand	Can be used	

Byte	ID_RD		Description
	Command	Response	
0	03H	03H	• The ID_RD command reads the ID of a device. This command reads the product information as ID data. • The ID data is selected in detail by specifying ID_CODE. • Confirm the completion of the command execution by checking that RCMD = ID_RD (= 03H) and CMD_STAT.CMDRDY = 1, and also checking the setting for ID_CODE, OFFSET and SIZE. In the following cases, an alarm will occur. Do not read ID in the response in those cases because the ID value will be indefinite. • When the ID_CODE data is invalid: CMD_ALM = 9H (A.94A) • When the OFFSET data is invalid or the SIZE data do not match: CMD_ALM = 9H (A.94D) If the OFFSET or SIZE data is invalid for the specified ID_CODE, an alarm occurs. Example: Setting OFFSET = 3 and SIZE = 4 for reading the device version (4-byte data) specifies reading of data outside the device version data (4 bytes) and generates an alarm.
1	WDT	RWDT	
2	CMD_CTRL	CMD_STAT	
3			
4	ID_CODE	ID_CODE	
5	OFFSET	OFFSET	
6	SIZE	SIZE	
7			
8	Reserved	ID	
9			
10			
11			
12			
13			
14			
15			
16			
17			
18			
19			
20			
21			
22			
23			
24			
25			
26			
27			
28			
29			
30			
31			

(2) Command Parameters

ID_CODE: ID data selection code
OFFSET: ID read offset
SIZE: Read data size [bytes]

The following tables describe details of the ID_CODE.

<table>
<tr><th>ID_CODE</th><th>Description</th><th>Data Size</th><th>Data Type</th><th>Compliance</th></tr>
<tr><td rowspan="2">01H</td><td>Vendor ID Code</td><td>4 bytes</td><td>Binary Data</td><td>○</td></tr>
<tr><td colspan="4">00000000H (YASKAWA ELECTRIC CORPORATION)
An ID code used to specify the vendor. Vendor ID codes are managed by the MECHATROLINK Members Association.</td></tr>
<tr><td rowspan="2">02H</td><td>Device Code</td><td>4 bytes</td><td>Binary Data</td><td>○</td></tr>
<tr><td colspan="4">02240001H (Σ-V-MD series SERVOPACKs)
This is a code specific to each device.</td></tr>
<tr><td rowspan="2">03H</td><td>Device Version</td><td>4 bytes</td><td>Binary Data</td><td>○</td></tr>
<tr><td colspan="4">Returns the firmware version of this product. Example: 00000001H
Version information of device</td></tr>
<tr><td rowspan="2">04H</td><td>Device Information File Version</td><td>4 bytes</td><td>Binary Data</td><td>○</td></tr>
<tr><td colspan="4">This is the version information of the device information (MDI) file supported by this product.
<table>
<tr><th>bit7</th><th>bit6</th><th>bit5</th><th>bit4</th><th>bit3</th><th>bit2</th><th>bit1</th><th>bit0</th></tr>
<tr><td colspan="8">Revision No.</td></tr>
<tr><th>bit15</th><th>bit14</th><th>bit13</th><th>bit12</th><th>bit11</th><th>bit10</th><th>bit9</th><th>bit8</th></tr>
<tr><td colspan="4">Major version</td><td colspan="4">Minor version</td></tr>
</table>
Major version: When there are major changes to the MDI associated with function additions and function changes, such as addition of profiles.
Minor version: When there are changes to the MDI associated with minor function additions or function changes.
Revision No.: Normally returns “0.”

Bit 16 to 31: Reserved (0)</td></tr>
<tr><td rowspan="2">05H</td><td>Extended Address Setting</td><td>4 bytes</td><td>Binary Data</td><td>○</td></tr>
<tr><td colspan="4">This is the number of extended addresses used. Stores the number of effective axes that can current be connected. Example: 00000008H</td></tr>
<tr><td rowspan="2">06H</td><td>Serial No.</td><td>32 bytes</td><td>ASCII Code
(Delimiter: 00)</td><td>○</td></tr>
<tr><td colspan="4">Serial number specific to each device Example: D007XF265310006</td></tr>
<tr><td rowspan="2">10H</td><td>Profile Type 1 (Primary)</td><td>4 bytes</td><td>Binary Data</td><td>○</td></tr>
<tr><td colspan="4">00000010H (Standard servo profile)
Profile type (primary) that the device supports</td></tr>
<tr><td rowspan="2">11H</td><td>Profile Version 1 (Primary)</td><td>4 bytes</td><td>Binary Data</td><td>○</td></tr>
<tr><td colspan="4">00000030H
Profile version (primary) that the device supports.</td></tr>
<tr><td rowspan="2">12H</td><td>Profile Type 2</td><td>4 bytes</td><td>Binary Data</td><td>○</td></tr>
<tr><td colspan="4">000000FFH (Not supported code)</td></tr>
<tr><td rowspan="2">13H</td><td>Profile Version 2</td><td>4 bytes</td><td>Binary Data</td><td>○</td></tr>
<tr><td colspan="4">00000000H</td></tr>
<tr><td rowspan="2">14H</td><td>Profile Type 3</td><td>4 bytes</td><td>Binary Data</td><td>○</td></tr>
<tr><td colspan="4">000000FFH (Not supported code)</td></tr>
<tr><td rowspan="2">15H</td><td>Profile Version 3</td><td>4 bytes</td><td>Binary Data</td><td>○</td></tr>
<tr><td colspan="4">00000000H</td></tr>
</table>

(cont'd)

ID_CODE	Description	Data Size	Data Type	Compliance
16H	Minimum Value of Transmission Cycle	4 bytes	Binary Data	○
	25000 [0.01 µs unit] (0.25 ms) The minimum transmission cycle that the device can support in the granularity level of the transmission cycle increment (18H)			
17H	Maximum Value of Transmission Cycle	4 bytes	Binary Data	○
	400000 [0.01 µs unit] (4 ms) The maximum transmission cycle that the device can support in the granularity level of the transmission cycle increment (18H)			
18H	Transmission Cycle Increment (Granularity)	4 bytes	Binary Data	○
	00000003H There are the following four levels of transmission cycle increment that the device supports. This product supports level 03H. 00H: 31.25, 62.5, 125, 250, 500 (µs), 2 to 64 (ms) (2 ms increment) 01H: 31.25, 62.5, 125, 250, 500 (µs), 1 to 64 (ms) (1 ms increment) 02H: 31.25, 62.5, 125, 250, 500 (µs), 1 to 64 (ms) (0.5 ms increment) 03H: 31.25, 62.5, 125, 250, 500, 750 (µs), 1 to 64 (ms) (0.5 ms increment)			
19H	Minimum Value of Communication Cycle	4 bytes	Binary Data	○
	25000 [0.01 µs unit] (0.25 ms) The minimum communication cycle that the device supports			
1AH	Maximum Value of Communication Cycle	4 bytes	Binary Data	○
	3200000 [0.01 µs unit] (32 ms) The maximum communication cycle that the device supports			
1BH	Number of Transmission Bytes	4 bytes	Binary Data	○
	0000000EH The number of transmission bytes that the device supports The numbers of bytes to be transmitted are allocated to the following bits. (Supported: 1, Not supported: 0)			

bit7	bit6	bit5	bit4	bit3	bit2	bit1	bit0
Reserved	Reserved	Reserved	64 bytes	48 bytes	32 bytes	16 bytes	8 bytes
0	0	0	0	1	1	1	0

bit 5 to 63: Reserved (0)

1CH	Number of Transmission Bytes (Current Setting)	4 bytes	Binary Data	○
	0000000xH The number of transmission bytes that is currently set with DIP switch (S3). One of the bits indicated by "–" will be set to "1." The numbers of bytes to be transmitted are allocated to the following bits.			

bit7	bit6	bit5	bit4	bit3	bit2	bit1	bit0
Reserved	Reserved	Reserved	64 bytes	48 bytes	32 bytes	16 bytes	8 bytes
0	0	0	0	–	–	–	0

bit 5 to 63: Reserved (0)

1DH	Profile Type (Current Selection)	4 bytes	Binary Data	○
	This is the profile selected with the CONNECT command.			

(cont'd)

<table>
<tr><th>ID_CODE</th><th>Description</th><th>Data Size</th><th>Data Type</th><th>Compliance</th></tr>
<tr><td rowspan="2">20H</td><td>Supported Communication Mode</td><td>4 bytes</td><td>Binary Data</td><td>○</td></tr>
<tr><td colspan="4">00000002H (Cyclic communication)
The communication mode that the device supports
The communication modes are allocated to the following bits. (Supported: 1, Not supported: 0)
bit 1: Cyclic communication</td></tr>
<tr><td rowspan="2">21H</td><td>MAC Address</td><td>8 bytes</td><td>Binary Data</td><td>×</td></tr>
<tr><td colspan="4">Not supported</td></tr>
<tr><td rowspan="2">30H</td><td>List of Supported Main Commands</td><td>32 bytes</td><td>Array</td><td>○</td></tr>
<tr><td colspan="4">The list of the main commands that the device supports
The commands are allocated as shown below.

bit 0 to 255: 0: Command not supported
1: Command supported</td></tr>
</table>

bit7	bit6	bit5	bit4	bit3	bit2	bit1	bit0
Reserved (0)	ALM_ CLR	ALM_ RD	CONFIG	ID_RD	PRM_ WR	PRM_RD	NOP
0	1	1	1	1	0	0	1

bit15	bit14	bit13	bit12	bit11	bit10	bit9	bit8
DISCON- NECT	CON- NECT	SYNC_ SET	Reserved (0)	Reserved (0)	Reserved (0)	Reserved (0)	Reserved (0)
1	1	1	0	0	0	0	0

bit 16 to 23: Reserved (0)

bit31	bit30	bit29	bit28	bit27	bit26	bit25	bit24
Reserved (0)	MEM_ WR	MEM_ RD	PPRM_ WR	PPRM_ RD	Reserved (0)	Reserved (0)	Reserved (0)
0	1	1	0	0	0	0	0

bit39	bit38	bit37	bit36	bit35	bit34	bit33	bit32
Reserved (0)	Reserved (0)	Reserved (0)	SENS_ OFF	SENS_ ON	BRK_ OFF	BRK_ON	POS_ SET
0	0	0	1	1	1	1	1

bit 40 to 47: Reserved (0)

bit55	bit54	bit53	bit52	bit51	bit50	bit49	bit48
EX_ FEED	FEED	POSING	INTER- POLATE	Reserved (0)	SV_OFF	SV_ON	SMON
1	1	1	1	0	1	1	1

bit63	bit62	bit61	bit60	bit59	bit58	bit57	bit56
Reserved (0)	Reserved (0)	TRQCTRL	VELCTRL	Reserved (0)	ZRET	EX_ POSING	Reserved (0)
0	0	1	1	0	1	1	0

bit71	bit70	bit69	bit68	bit67	bit66	bit65	bit64
Reserved (0)	Reserved (0)	Reserved (0)	Reserved (0)	Reserved (0)	Reserved (0)	SVPRM_ WR	SVPRM_ RD
0	0	0	0	0	0	1	1

bit 72 to 255: Reserved (0)

(cont'd)

<table>
<tr><th>ID_CODE</th><th>Description</th><th>Data Size</th><th>Data Type</th><th>Compliance</th></tr>
<tr><td rowspan="2">38H</td><td>List of Supported Subcommands</td><td>32 bytes</td><td>Array</td><td>○</td></tr>
<tr><td colspan="4">
The list of the subcommands that the device supports
The commands are allocated as shown below.

bit 0 to 255: 0: Command not supported
1: Command supported
<table>
<tr><th>bit7</th><th>bit6</th><th>bit5</th><th>bit4</th><th>bit3</th><th>bit2</th><th>bit1</th><th>bit0</th></tr>
<tr><td>Reserved (0)</td><td>ALM_ CLR</td><td>ALM_ RD</td><td>Reserved (0)</td><td>Reserved (0)</td><td>PRM_ WR</td><td>PRM_RD</td><td>NOP</td></tr>
<tr><td>0</td><td>1</td><td>1</td><td>0</td><td>0</td><td>0</td><td>0</td><td>1</td></tr>
</table>
bit 8 to 23: Reserved (0)
<table>
<tr><th>bit31</th><th>bit30</th><th>bit29</th><th>bit28</th><th>bit27</th><th>bit26</th><th>bit25</th><th>bit24</th></tr>
<tr><td>Reserved (0)</td><td>MEM_ WR</td><td>MEM_ RD</td><td>PPRM_ WR</td><td>PPRM_ RD</td><td>Reserved (0)</td><td>Reserved (0)</td><td>Reserved (0)</td></tr>
<tr><td>0</td><td>1</td><td>1</td><td>0</td><td>0</td><td>0</td><td>0</td><td>0</td></tr>
</table>
bit 32 to 47: Reserved (0)
<table>
<tr><th>bit55</th><th>bit54</th><th>bit53</th><th>bit52</th><th>bit51</th><th>bit50</th><th>bit49</th><th>bit48</th></tr>
<tr><td>Reserved (0)</td><td>Reserved (0)</td><td>Reserved (0)</td><td>Reserved (0)</td><td>Reserved (0)</td><td>Reserved (0)</td><td>Reserved (0)</td><td>SMON</td></tr>
<tr><td>0</td><td>0</td><td>0</td><td>0</td><td>0</td><td>0</td><td>0</td><td>1</td></tr>
</table>
bit 56 to 63: Reserved (0)
<table>
<tr><th>bit71</th><th>bit70</th><th>bit69</th><th>bit68</th><th>bit67</th><th>bit66</th><th>bit65</th><th>bit64</th></tr>
<tr><td>Reserved (0)</td><td>Reserved (0)</td><td>Reserved (0)</td><td>Reserved (0)</td><td>Reserved (0)</td><td>Reserved (0)</td><td>SVPRM_ WR</td><td>SVPRM_ RD</td></tr>
<tr><td>0</td><td>0</td><td>0</td><td>0</td><td>0</td><td>0</td><td>1</td><td>1</td></tr>
</table>
bit 72 to 255: Reserved (0)
</td></tr>
<tr><td rowspan="2">40H</td><td>List of Supported Common Parameters</td><td>32 bytes</td><td>Array</td><td>○</td></tr>
<tr><td colspan="4">
The list of the common parameter numbers that the device supports
The common parameters are allocated as shown below.

bit 0 to 255: 0: Common parameter not supported
1: Common parameter supported
<table>
<tr><th>bit7</th><th>bit6</th><th>bit5</th><th>bit4</th><th>bit3</th><th>bit2</th><th>bit1</th><th>bit0</th></tr>
<tr><td>07</td><td>06</td><td>05</td><td>04</td><td>03</td><td>02</td><td>01</td><td>Reserved (0)</td></tr>
<tr><td>1</td><td>1</td><td>1</td><td>1</td><td>1</td><td>1</td><td>1</td><td>0</td></tr>
</table>
<table>
<tr><th>bit15</th><th>bit14</th><th>bit13</th><th>bit12</th><th>bit11</th><th>bit10</th><th>bit9</th><th>bit8</th></tr>
<tr><td>Reserved (0)</td><td>Reserved (0)</td><td>Reserved (0)</td><td>0C</td><td>0B</td><td>0A</td><td>09</td><td>08</td></tr>
<tr><td>0</td><td>0</td><td>0</td><td>1</td><td>1</td><td>1</td><td>1</td><td>1</td></tr>
</table>
</td></tr>
</table>

(cont'd)

<table>
<tr><th>ID_CODE</th><th>Description</th><th>Data Size</th><th>Data Type</th><th>Compliance</th></tr>
<tr><td>40H
(Continued)</td><td>
bit 16 to 31: Reserved (0)
<table>
<tr><th>bit39</th><th>bit38</th><th>bit37</th><th>bit36</th><th>bit35</th><th>bit34</th><th>bit33</th><th>bit32</th></tr>
<tr><td>27</td><td>26</td><td>25</td><td>24</td><td>23</td><td>22</td><td>21</td><td>Reserved (0)</td></tr>
<tr><td>1</td><td>1</td><td>1</td><td>1</td><td>1</td><td>1</td><td>1</td><td>0</td></tr>
<tr><th>bit47</th><th>bit46</th><th>bit45</th><th>bit44</th><th>bit43</th><th>bit42</th><th>bit41</th><th>bit40</th></tr>
<tr><td>Reserved (0)</td><td>Reserved (0)</td><td>Reserved (0)</td><td>Reserved (0)</td><td>Reserved (0)</td><td>Reserved (0)</td><td>29</td><td>28</td></tr>
<tr><td>0</td><td>0</td><td>0</td><td>0</td><td>0</td><td>0</td><td>1</td><td>1</td></tr>
</table>
bit 48 to 63: Reserved (0)
<table>
<tr><th>bit71</th><th>bit70</th><th>bit69</th><th>bit68</th><th>bit67</th><th>bit66</th><th>bit65</th><th>bit64</th></tr>
<tr><td>47</td><td>46</td><td>45</td><td>44</td><td>43</td><td>42</td><td>41</td><td>Reserved (0)</td></tr>
<tr><td>1</td><td>1</td><td>1</td><td>1</td><td>1</td><td>1</td><td>1</td><td>0</td></tr>
<tr><th>bit79</th><th>bit78</th><th>bit77</th><th>bit76</th><th>bit75</th><th>bit74</th><th>bit73</th><th>bit72</th></tr>
<tr><td>Reserved (0)</td><td>Reserved (0)</td><td>Reserved (0)</td><td>Reserved (0)</td><td>Reserved (0)</td><td>Reserved (0)</td><td>49</td><td>48</td></tr>
<tr><td>0</td><td>0</td><td>0</td><td>0</td><td>0</td><td>0</td><td>1</td><td>1</td></tr>
</table>
bit 80 to 95: Reserved (0)
<table>
<tr><th>bit103</th><th>bit102</th><th>bit101</th><th>bit100</th><th>bit99</th><th>bit98</th><th>bit97</th><th>bit96</th></tr>
<tr><td>67</td><td>66</td><td>65</td><td>64</td><td>63</td><td>62</td><td>61</td><td>Reserved (0)</td></tr>
<tr><td>1</td><td>1</td><td>1</td><td>1</td><td>1</td><td>1</td><td>1</td><td>0</td></tr>
<tr><th>bit111</th><th>bit110</th><th>bit109</th><th>bit108</th><th>bit107</th><th>bit106</th><th>bit105</th><th>bit104</th></tr>
<tr><td>Reserved (0)</td><td>Reserved (0)</td><td>Reserved (0)</td><td>Reserved (0)</td><td>Reserved (0)</td><td>Reserved (0)</td><td>Reserved (0)</td><td>Reserved (0)</td></tr>
<tr><td>0</td><td>0</td><td>0</td><td>0</td><td>0</td><td>0</td><td>0</td><td>0</td></tr>
</table>
bit 112 to 127: Reserved (0)
<table>
<tr><th>bit135</th><th>bit134</th><th>bit133</th><th>bit132</th><th>bit131</th><th>bit130</th><th>bit129</th><th>bit128</th></tr>
<tr><td>87</td><td>86</td><td>85</td><td>84</td><td>83</td><td>82</td><td>81</td><td>Reserved (0)</td></tr>
<tr><td>1</td><td>1</td><td>1</td><td>1</td><td>1</td><td>1</td><td>1</td><td>0</td></tr>
<tr><th>bit143</th><th>bit142</th><th>bit141</th><th>bit140</th><th>bit139</th><th>bit138</th><th>bit137</th><th>bit136</th></tr>
<tr><td>8F</td><td>8E</td><td>8D</td><td>8C</td><td>8B</td><td>8A</td><td>89</td><td>88</td></tr>
<tr><td>1</td><td>1</td><td>1</td><td>1</td><td>1</td><td>1</td><td>1</td><td>1</td></tr>
<tr><th>bit151</th><th>bit150</th><th>bit149</th><th>bit148</th><th>bit147</th><th>bit146</th><th>bit145</th><th>bit144</th></tr>
<tr><td>Reserved (0)</td><td>Reserved (0)</td><td>Reserved (0)</td><td>Reserved (0)</td><td>93</td><td>92</td><td>91</td><td>90</td></tr>
<tr><td>0</td><td>0</td><td>0</td><td>0</td><td>1</td><td>1</td><td>1</td><td>1</td></tr>
</table>
bit 152 to 255: Reserved (0)
</td><td></td><td></td><td></td></tr>
<tr><td rowspan="2">80H</td><td>Main Device Name</td><td>32 bytes</td><td>ASCII Code
(Delimiter: 00)</td><td>○</td></tr>
<tr><td colspan="4">Product model Example: SGDV-MD
The main device name (ASCII code)
<Notice>
To judge the device with the host device, use the device code (02H) instead of this ID_CODE.</td></tr>
</table>

(cont'd)

ID_CODE	Description	Data Size	Data Type	Compliance
90H	Sub Device 1 Name	32 bytes	ASCII Code (Delimiter: 00)	○
	Motor model Example: SGMJV-01ADA21 The name of sub device 1 (ASCII code)			
98H	Sub Device 1 Version	4 bytes	Binary Data	○
	Firmware version of the motor encoder Example: 00000001H The version number of sub device 1			
A0H to BFH	Reserved			
C0H	Sub Device 4 Name	32 bytes	ASCII Code (Delimiter: 00)	○
	The amplifier module model The name of sub device 4 (ASCII code)			
C8H	Sub Device 4 Version	4 bytes	Binary Data	○
	The software version of the amplifier module 00000000H (fixed) The version number of sub device 4			
D0H	Sub Device 5 Name	32 bytes	ASCII Code (Delimiter: 00)	○
	The converter module model The name of sub device 5 (ASCII code)			
D8H	Sub Device 5 Version	4 bytes	Binary Data	○
	The software version of the converter module 00000000H (fixed) The version number of sub device 5			

Note: The ID_CODE values of C0H and above are the vendor-specific area.

3.1.4 Setup Device Command (CONFIG: 04H)

(1) Data Format

Phases in which the Command can be Executed	2, 3	Command Classification	Common command	Asynchronous command
Processing Time	Refer to the specifications of CONFIG_MOD.	Subcommand	Cannot be used	

Byte	CONFIG		Description
	Command	Response	
0	04H	04H	• The CONFIG command sets up devices. • Confirm the completion of the command execution by checking that RCMD = CONFIG (= 04H) and CMD_STAT.CMDRDY = 1, and also checking the setting for CONFIG_MOD. • CMD_STAT: Indefinite until the completion of the command In the following cases, an alarm will occur and the command will not be executed. • When the CONFIG_MOD data is invalid: CMD_ALM = 9H (A.94B) • While in the servo ON state: CMD_ALM = AH (A.95A) • While editing using SigmaWin: CMD_ALM = AH (A.95A)
1	WDT	RWDT	
2	CMD_CTRL	CMD_STAT	
3			
4	CONFIG_MOD	CONFIG_MOD	
5	Reserved	Reserved	
6			
7			
8			
9			
10			
11			
12			
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(2) Command Parameters

CONFIG_MOD: Configuration mode
0: Parameter re-calculation and setup, processing time: 5 seconds or less
1: Not supported (CMD_ALM = 9H (A.94B))
2: Initialization to the factory-set parameter setting values, processing time: 20 seconds or less
Turn the power OFF after completion of the process and turn it back ON.

(3) State of Each Status during CONFIG Command Execution

The following tables show the state of each status before, during and after CONFIG command processing.

■ When Re-calculating and Setting up the Parameters

Status and Output Signal	Before CONFIG Processing	During CONFIG Processing	After CONFIG Processing
ALM	Current state	Current state	Current state
CMDRDY	1	0	1
M_RDY	Current state	Indefinite	Current state
Other Statuses	Current state	Indefinite	Current state
ALM (CN1 Output Signal)	Current state	Current state	Current state
/S-RDY (CN1 Output Signal)	Current state	OFF	Current state
Other Output Signals	Current state	Indefinite	Current state

■ When Initializing to the Factory-set Parameter Settings

Status and Output Signal	Before CONFIG Processing	During CONFIG Processing	After CONFIG Processing
ALM	Current state	Current state	Current state
CMDRDY	1	0	1
M_RDY	Current state	0	0
Other Statuses	Current state	Indefinite	Current state
ALM (CN1 Output Signal)	Current state	Current state	Current state
/S-RDY (CN1 Output Signal)	Current state	OFF	OFF
Other Output Signals	Current state	Indefinite	Current state

3.1.5 Read Alarm or Warning Command (ALM_RD: 05H)

(1) Data Format

Phases in which the Command can be Executed		2, 3	Command Classification	Common command	Asynchronous command
Processing Time		Refer to the specifications of ALM_RD_MOD	Subcommand	Cannot be used	

Byte	ALM_RD		Description
	Command	Response	
0	05H	05H	• The ALM_RD command reads the alarm or warning state. • The current alarm or warning state is read to ALM_DATA. • Confirm the completion of the command execution by checking that RCMD = ALM_RD (= 05H) and CMD_STAT.CMDRDY = 1, and also checking the setting for ALM_RD_MOD and ALM_INDEX. In the following cases, an alarm will occur. Do not read ALM_DATA in the response in these cases because the ALM_DATA value will be indefinite. • When the ALM_RD_MOD data is invalid: CMD_ALM = 9H (A.94B) • When the ALM_INDEX data is invalid: CMD_ALM = 9H (A.94B)
1	WDT	RWDT	
2	CMD_CTRL	CMD_STAT	
3			
4	ALM_RD_MOD	ALM_RD_MOD	
5			
6	ALM_INDEX	ALM_INDEX	
7			
8	Reserved	ALM_DATA	
9			
10			
11			
12			
13			
14			
15			
16			
17			
18			
19			
20			
21			
22			
23			
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30			
31			

Note 1. ALM_DATA specifies an alarm using 2 bytes.
2. The alarm history arranges alarms in the order of occurrence starting from the latest alarm.
3. 0000H is set in the normal state.

(2) Command Parameters

The details of ALM_RD_MOD are described below.

ALM_RD_MOD	Description	Processing Time
0	Current alarm/warning state Max. 10 items (byte 8 to 27) (00H is set for the remaining bytes (byte 28 to 31).)	Within communication cycle
1	Alarm occurrence status history (Warnings are not retained in the history.) Max. 10 items (byte 8 to 27) (00H is set for the remaining bytes (byte 28 to 31).)	Within 60 ms

For Σ-V-MD series SERVOPACKs, alarm codes are defined as 2-byte data with the following configuration.

	Bit 15 to 12	Bit 11 to 0
	0	Alarm code
Example: A.94B	0H	94BH

3.1.6 Clear Alarm or Warning Command (ALM_CLR: 06H)

(1) Data Format

Phases in which the Command can be Executed		2, 3	Command Classification	Common command	Asynchronous command
Processing Time		Refer to the specifications of ALM_CLR_MOD.	Subcommand	Cannot be used	

Byte	ALM_CLR		Description
	Command	Response	
0	06H	06H	• The ALM_CLR command clears the alarm or warning state. It changes the state of a slave station, but does not eliminate the cause of the alarm or warning. ALM_CLR should be used to clear the state after the cause of the alarm or warning has been eliminated. • When a communication error (reception error) or synchronous communication error (watchdog data error) occurs during synchronous communication, synchronous communication must be recovered by using the SYNC_SET command after the ALM_CLR command has been executed. • Confirm the completion of the command execution by checking that RCMD = ALM_CLR (= 06H) and CMD_STAT.CMDRDY = 1, and also checking the setting for ALM_CLR_MOD. In the following cases, an alarm will occur and the command will not be executed. • When the ALM_CLR_MOD data is invalid: CMD_ALM = 9H (A.94B) • While editing using SigmaWin: CMD_ALM = AH (A.95A) Use this command with CMD_CTRL.ALM_CLR set to “0.”
1	WDT	RWDT	
2	CMD_CTRL	CMD_STAT	
3			
4	ALM_CLR_MOD	ALM_CLR_MOD	
5			
6	Reserved	Reserved	
7			
8			
9			
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11			
12			
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(2) Command Parameters

The details of ALM_CLR_MOD are described below.

ALM_CLR_MOD	Description	Processing Time
0	Clearance of the current alarm or warning state	Within 200 ms
1	Clearance of the alarm history	Within 2 s

3.1.7 Start Synchronous Communication Command (SYNC_SET: 0DH)

Data Format

Phases in which the Command can be Executed		2	Command Classification	Common command	Asynchronous command
Processing Time		Communication cycle or greater, and 5 seconds or less	Subcommand	Cannot be used	

Byte	SYNC_SET		Description
	Command	Response	
0	0DH	0DH	• The SYNC_SET command starts synchronous communication. The system will be in the synchronous communication mode (phase 3) when the execution of this command is completed and watchdog data error detection starts. • It can be used to return to synchronous communication (phase 3), for example, when a shift has been made to asynchronous communication (phase 2) as a result of a communication error. Synchronous communication is established by taking the transition of the watchdog data (WDT) during the execution of this command as the reference. • Maintains this command at the master station until processing has been completed. • Confirm the completion of the command execution by checking that RCMD = SYNC_SET (= 0DH) and CMD_STAT.CMDRDY = 1. • If the system is in communication phase 2, it will establish the servo OFF state and shift to communication phase 3. • If the system is in communication phase 3, this command will be ignored and a normal response will be returned. • If 8 or a higher COMM_ALM has occurred, the system shifts to communication phase 2. In such a case, restart synchronous communication by sending this command. In the following case, an alarm will occur and the command will not be executed. • When editing using SigmaWin: CMD_ALM = AH (A.95A)
1	WDT	RWDT	
2	CMD_CTRL	CMD_STAT	
3			
4	Reserved	Reserved	
5			
6			
7			
8			
9			
10			
11			
12			
13			
14			
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3.1.8 Establish Connection Command (CONNECT: 0EH)

(1) Data Format

Phases in which the Command can be Executed	1	Command Classification	Common command	Asynchronous command
Processing Time	Communication cycle or greater, and 5 seconds or less	Subcommand	Cannot be used	

Byte	CONNECT		Description
	Command	Response	
0	0EH	0EH	• The CONNECT command establishes a MECHATROLINK connection. When the execution of this command has been completed, the control of slave stations is started by means of MECHATROLINK communication. • Confirm the completion of the command execution by checking that RCMD = CONNECT (= 0EH) and CMD_STAT.CMDRDY = 1, and also that the settings of VER, COM_MOD, COM_TIM, and PROFILE_TYPE of the response agree with the set data. In the following cases, an alarm will occur and the system will remain in communication phase 1. • When the VER data is invalid: CMD_ALM = 9H (A.94B) • When the COM_TIM data is invalid: CMD_ALM = 9H (A.94B) • When the PROFILE_TYPE data is invalid: CMD_ALM = 9H (A.94B) • While editing using SigmaWin: CMD_ALM = AH (A.95A)
1	WDT	RWDT	
2	CMD_CTRL	CMD_STAT	
3			
4	VER	VER	
5	COM_MOD	COM_MOD	
6	COM_TIM	COM_TIM	
7	PROFILE_TYPE	PROFILE_TYPE	
8	Reserved	Reserved	
9			
10			
11			
12			
13			
14			
15			
16			
17			
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27			
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29			
30			
31			

(2) Command Parameters

VER: MECHATROLINK application layer version

For servo profile: VER = 30H

COM_MOD: Communication mode

bit7	bit6	bit5	bit4	bit3	bit2	bit1	bit0
SUBCMD	0	0	0	DTMODE		SYNCMODE	0

• SYNCMODE: Synchronization setting
1: Performs synchronous communication.
(Watchdog data error detection enabled. Synchronous communication commands can be used.)
0: Performs asynchronous communication.
(Watchdog data error detection disabled. Synchronous communication commands cannot be used.)

• DTMODE: Data transfer method
00: Single transmission
01: Consecutive transmission
10: Reserved
11: Reserved

• SUBCMD: Subcommand setting
0: Subcommand disabled
1: Subcommand enabled

COM_TIM: Communication cycle setting

Sets the number by which the transmission cycle is multiplied. This result is the setting for the communication cycle.
The set value must satisfy the following conditions.

0.25 [ms] ≤ Transmission cycle [ms] × COM_TIM ≤ 32 [ms]
Example: When the transmission cycle is 0.5 [ms] and the communication cycle is 2 [ms]
COM_TIM = 2/0.5 = 4

PROFILE_TYPE: Profile type setting

Sets the profile type to be used.
PROFILE_TYPE = 10H (Standard servo profile)

3.1.9 Disconnection Command (DISCONNECT: 0FH)

Data Format

Phases in which the Command can be Executed	All phases	Command Classification	Common command	Asynchronous command
Processing Time	Communication cycle or greater, and 5 seconds or less	Subcommand	Cannot be used	

Byte	DISCONNECT		Description
	Command	Response	
0	0FH	0FH	• When releasing a connection, the master station transmits the DISCONNECT command for two or more communication cycles. At this time, the slave station interrupts current processing and then performs the initialization required to reestablish the connection. It then waits for the connect establishment request from the master station. • The DISCONNECT command can be sent regardless of the state of the CMD_STAT.CMDRDY bit. If the DISCONNECT command is sent when the CMD_STAT.CMDRDY state bit is 0, processing is interrupted and this command is processed. • Control with the command sending time of the master station as two or more communication cycles. • Upon receipt of this command, the following operation is performed. - Shifts the communication phase to phase 1. - Establishes the servo OFF state. - Disables reference point setting. - Initializes the position data. • When the control power is turned OFF at the same time the DISCONNECT command is sent, the response data is indefinite.
1			
2			
3			
4			
5			
6			
7			
8			
9			
10			
11			
12			
13			
14			
15			
16	Reserved	Reserved	
17			
18			
19			
20			
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22			
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24			
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26			
27			
28			
29			
30			
31			

3.1.10 Read Memory Command (MEM_RD: 1DH)

(1) Data Format

Phases in which the Command can be Executed		2, 3	Command Classification	Common command	Asynchronous command
Processing Time		Within 200 ms	Subcommand	Cannot be used	

Byte	MEM_RD		Description
	Command	Response	
0	1DH	1DH	• The MEM_RD command reads the data stored in virtual memory by specifying the initial address and the data size for reading. • Confirm the completion of the command execution by checking that RCMD = MEM_RD (= 1DH) and CMD_STAT.CMDRDY = 1, and also checking the setting for ADDRESS, SIZE and MODE/DATA_TYPE. In the following cases, an alarm will occur. Do not read DATA in the response in these cases because the DATA value will be indefinite. • When the ADDRESS data is invalid: CMD_ALM = 9H (A.94A) • When the MODE/DATA_TYPE data is invalid: CMD_ALM = 9H (A.94B) • When the SIZE data is invalid: CMD_ALM = 9H (A.94D) For details, refer to *3.1.11 ■ Method to Access Virtual Memory Areas*.
1	WDT	RWDT	
2	CMD_CTRL	CMD_STAT	
3			
4	Reserved	Reserved	
5	MODE/ DATA_TYPE	MODE/ DATA_TYPE	
6	SIZE	SIZE	
7			
8	ADDRESS	ADDRESS	
9			
10			
11			
12	Reserved	DATA	
13			
14			
15			
16			
17			
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31			

(2) Command Parameters

The details of MODE/DATA_TYPE are described below.

bit7	bit6	bit5	bit4	bit3	bit2	bit1	bit0
MODE				DATA_TYPE			

MODE = 1: Volatile memory, 2: Not supported
DATA_TYPE = 1: Byte, 2: Short, 3: Long, 4: Not supported

SIZE: Data size for reading (of type specified by DATA_TYPE)
ADDRESS: Initial address for reading
DATA: Read data

3.1.11 Write Memory Command (MEM_WR: 1EH)

(1) Data Format

Phases in which the Command can be Executed	2, 3	Command Classification	Common command	Asynchronous command
Processing Time	Refer to ■ *Executing the Adjustment Operation*.	Subcommand	Cannot be used	

Byte	MEM_WR		Description
	Command	Response	
0	1EH	1EH	• The MEM_WR command writes the data in virtual memory by specifying the initial address, the data size and the data for writing. • Confirm the completion of the command execution by checking that RCMD = MEM_WR (= 1EH) and CMD_STAT.CMDRDY = 1, and also checking the setting for ADDRESS, SIZE, MODE/DATA_TYPE and DATA. In the following cases, an alarm will occur and the command will not be executed. • When the ADDRESS data is invalid: CMD_ALM = 9H (A.94A) • When the MODE/DATA_TYPE data is invalid: CMD_ALM = 9H (A.94B) • When the SIZE data is invalid: CMD_ALM = 9H (A.94D) • When the DATA data is invalid:CMD_ALM = 9H (A.94B) • When the conditions for executing the adjustment operation in the next page are not satisfied: CMD_ALM=AH (A.95A) • While editing using SigmaWin: CMD_ALM = AH (A.95A) For details, refer to ■ *Method to Access Virtual Memory Areas*.
1	WDT	RWDT	
2	CMD_CTRL	CMD_STAT	
3			
4	Reserved	Reserved	
5	MODE/ DATA_TYPE	MODE/ DATA_TYPE	
6	SIZE	SIZE	
7			
8	ADDRESS	ADDRESS	
9			
10			
11			
12	DATA	DATA	
13			
14			
15			
16			
17			
18			
19			
20			
21			
22			
23			
24			
25			
26			
27			
28			
29			
30			
31			

(2) Command Parameters

The details of MODE/DATA_TYPE are described below.

bit7	bit6	bit5	bit4	bit3	bit2	bit1	bit0
MODE				DATA_TYPE			

MODE = 1: Volatile memory, 2: Non-volatile memory (Non-volatile memory can be selected only for common parameters)
DATA_TYPE = 1: Byte, 2: Short, 3: Long, 4: Not supported

SIZE: Data size for writing (type specified by DATA_TYPE)
ADDRESS: Initial address for writing
DATA: Data to be written

■ Executing the Adjustment Operation

The table below lists the adjustment operations that can be executed.

Adjustment	Request Code	Preparation before Execution	Processing Time	Execution Conditions
Normal mode	0000H	None	200 ms max.	–
Parameter initialization	1005H	None	20 s max.	Initialization impossible while the servo is ON. After initialization, the power supply must be turned OFF and then ON again.
Absolute encoder reset	1008H	Required	5 s max.	When using an incremental encoder, impossible to reset the encoder while the servo is ON. After execution, the power supply must be turned OFF and then ON again.
Automatic offset adjustment of motor current detection signals	100EH	None	5 s max.	Adjustment is disabled: • While the main circuit power supply is OFF • While the servo is ON • While the servomotor is running
Multiturn limit setting	1013H	Required	5 s max.	When using an incremental encoder, the setting is disabled unless A.CC0 (Multiturn limit disagreement) occurs. After execution, the power supply must be turned OFF and then ON again.

- Details of Command for Adjustment

1. Send the following data and set the request code of the adjustment to be executed.
   Command = MEM_WR
   ADDRESS = 80004000H
   MODE/DATA_TYPE = 12H
   SIZE = 0001H
   DATA = Request code of the adjustment to be executed
   To confirm the completion of the execution, check that CMDRDY = 1. If an error occurs, carry out the operation in step 4 to abort execution.
2. For adjustment that requires a preparation process in the table, send the following data.
   Command = MEM_WR
   ADDRESS = 80004002H
   MODE/DATA_TYPE = 12H
   SIZE = 0001H
   DATA = 0002H
   To confirm the completion of the execution, check that CMDRDY = 1. If an error occurs, carry out the operation in step 4 to abort execution.

3. Send the following data to execute adjustment.
   Command = MEM_WR
   ADDRESS = 80004002H
   MODE/DATA_TYPE = 12H
   SIZE = 0001H
   DATA = 0001H
   To confirm the completion of the execution, check that CMDRDY = 1. If an error occurs, carry out the operation in step 4 to abort execution.
4. Send the following data to abort the execution.
   Command = MEM_WR
   ADDRESS = 80004000H
   MODE/DATA_TYPE = 12H
   SIZE = 0001H
   DATA = 0000H
   To confirm the completion of the execution, check that CMDRDY = 1.

■ Method to Access Virtual Memory Areas

For the information on the allocation of virtual memory areas, refer to *Chapter 9 Virtual Memory Space*.

The details of the units (DATA_TYPE) for accessing the virtual memory areas are described below.

Area Name	Details	DATA_TYPE	SIZE*	Accessible/inaccessible
Vendor-specific area	Reserved			Inaccessible
	Register area	Short, long	Number of data	Accessible
Reserved	Reserved			Inaccessible
Common parameter area	Common parameters	Long	Number of data	Accessible
ID area	Reserved	Byte, short, long	Number of data	Accessible
	ID			

* Set the number of data of the data type specified by DATA_TYPE.

The details of CMD_ALM of the MEM_RD/MEM_WR command are described below.

CMD_ALM	Displayed Code	Error Details
9H	A.94A	When an initial address outside the defined areas is specified
		When an address within the reserved ranges of common parameter or vendor-specific areas is specified
		When a value other than a multiple of the data size specified in DATA_TYPE is set for ADDRESS
	A.94B	When the MODE or DATA_TYPE data is invalid
	A.94D	When the initial address is within the defined areas but the specified size goes beyond those areas
		When a data size beyond the specification of the command format is set for SIZE

3.2 Servo Commands

3.2.1 Table of Servo Commands

The following table shows the servo commands.

Profile	Command Code (Hex.)	Command	Operation	Compliance*
Standard Servo	20	POS_SET	Set coordinates	○
	21	BRK_ON	Request for applying brake	○
	22	BRK_OFF	Release brake	○
	23	SENS_ON	Request for turning sensor ON	○
	24	SENS_OFF	Request for turning sensor OFF	○
	30	SMON	Monitor servo status	○
	31	SV_ON	Servo ON	○
	32	SV_OFF	Servo OFF	○
	34	INTERPOLATE	Interpolation	○
	35	POSING	Positioning	○
	36	FEED	Constant speed feed	○
	37	EX_FEED	Positioning at constant speed by external input	○
	39	EX_POSING	Positioning by external input	○
	3A	ZRET	Zero point return	○
	3C	VELCTRL	Velocity control	○
	3D	TRQCTRL	Torque (force) control	○
	40	SVPRM_RD	Read servo parameter	Δ
	41	SVPRM_WR	Write servo parameter	○

* Indicates the compliance status.
○: Possible
Δ : Possible with specification restrictions (Refer to the subsection describing each command for the details of the restrictions.)
× : Not possible

3.2.2 Set Coordinates Command (POS_SET: 20H)

(1) Data Format

Phases in which the Command can be Executed		2, 3	Command Classification	Common motion command	Asynchronous command
Processing Time		Within communication cycle	Subcommand	Cannot be used	

Byte	POS_SET		Description
	Command	Response	
0	20H	20H	• The POS_SET command sets the coordinate system for the slave station. Specify the type of coordinates with the monitor selection code using POS_SEL. • This command also provides a function to set the reference point. Specifying this command after setting REFE = 1 sets the machine zero point according to the coordinate setting values and enables the stroke check (software limit) function. • Confirm the completion of the command execution by checking that RCMD = POS_SET (= 20H) and CMD_STAT.CMDRDY = 1, and also checking the setting for POS_SEL and POS_DATA. In the following case, an alarm will occur and the command will not be executed. • When the POS_SET_MOD data is invalid: CMD_ALM = 9H (A.94B)
1	WDT	RWDT	
2	CMD_CTRL	CMD_STAT	
3			
4	SVCMD_CTRL	SVCMD_STAT	
5			
6			
7			
8	SVCMD_IO	SVCMD_IO	
9			
10			
11			
12	POS_SET_MOD	POS_SET_MOD	
13			
14			
15			
16	POS_DATA	POS_DATA	
17			
18			
19			
20	Reserved	MONITOR1	
21			
22			
23			
24		MONITOR2	
25			
26			
27			
28		MONITOR3	
29			
30			
31			

(2) Command Parameters

POS_SET_MOD: Coordinates Setting Mode

bit7	bit6	bit5	bit4	bit3	bit2	bit1	bit0
REFE	0	0	0	POS_SEL			

bit15	bit14	bit13	bit12	bit11	bit10	bit9	bit8
Reserved							

bit23	bit22	bit21	bit20	bit19	bit18	bit17	bit16
Reserved							

bit31	bit30	bit29	bit28	bit27	bit26	bit25	bit24
Reserved							

• POS_SEL: Select coordinates system (specify using the monitor selection code).
When APOS (feedback position of the machine coordinates system) = 0 is selected, the command/machine coordinates system is set at POS_DATA.

• REFE: Enable/Disable setting of reference point
0: Disables setting of a reference point.
1: Enables setting of a reference point. The coordinate reference point setting is confirmed and the ZPOINT (zero point position) and software limit become effective.

• POS_DATA: Coordinates set value
• Set the reserved bits to “0.”

3.2.3 Apply Brake Command (BRK_ON: 21H)

Data Format

Phases in which the Command can be Executed		2, 3	Command Classification	Servo standard command	Asynchronous command
Processing Time		Within communication cycle	Subcommand	Cannot be used	

Byte	BRK_ON		Description
	Command	Response	
0	21H	21H	• The BRK_ON command outputs a brake operation signal. • Confirm the completion of the command execution by checking that RCMD = BRK_ON (= 21H) and CMD_STAT.CMDRDY = 1. • Valid only in the servo OFF state. • The /BK signal must be allocated in advance. For details, refer to the manual for the specific product.
1	WDT	RWDT	
2	CMD_CTRL	CMD_STAT	
3			
4	SVCMD_CTRL	SVCMD_STAT	
5			
6			
7			
8	SVCMD_IO	SVCMD_IO	
9			
10			
11			
12	Reserved	CPRM_SEL_MON1	
13			
14			
15			
16		CPRM_SEL_MON2	
17			
18			
19			
20		MONITOR1	
21			
22			
23			
24		MONITOR2	
25			
26			
27			
28		MONITOR3	
29			
30			
31			

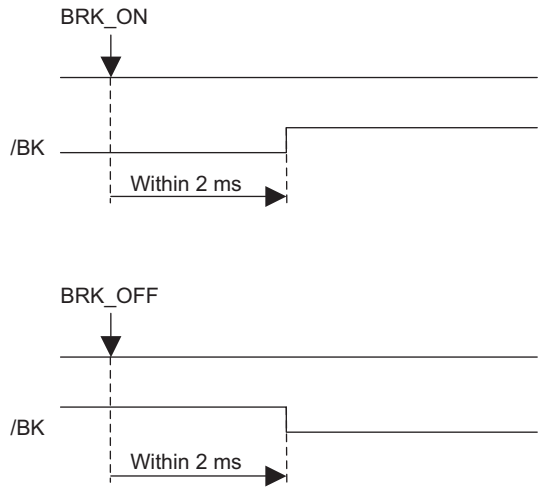
3.2.4 Release Brake Command (BRK_OFF: 22H)

Data Format

Phases in which the Command can be Executed		2, 3	Command Classification	Servo standard command	Asynchronous command
Processing Time		Within communication cycle	Subcommand	Cannot be used	

Byte	BRK_OFF		Description
	Command	Response	
0	22H	22H	• The BRK_OFF command releases the brake. • Confirm the completion of the command execution by checking that RCMD = BRK_OFF (= 22H) and CMD_STAT.CMDRDY = 1. • The /BK signal must be allocated in advance. For details, refer to the manual for the specific product.
1	WDT	RWDT	
2	CMD_CTRL	CMD_STAT	
3			
4	SVCMD_CTRL	SVCMD_STAT	
5			
6			
7			
8	SVCMD_IO	SVCMD_IO	
9			
10			
11			
12	Reserved	CPRM_SEL_MON1	
13			
14			
15			
16		CPRM_SEL_MON2	
17			
18			
19			
20		MONITOR1	
21			
22			
23			
24		MONITOR2	
25			
26			
27			
28		MONITOR3	
29			
30			
31			

■ Brake Signal Output Timing



IMPORTANT

- Normally, brake signals are controlled by the SERVOPACK parameters.
- BRK_ON and BRK_OFF commands are always valid as command as long as no warning occurs.
- Always make sure of the status of brake control command when using BRK_ON or BRK_OFF command.

Sending BRK_OFF command while the servomotor is being powered (servo ON) will not change the operation status. However, it is very dangerous to send SV_OFF command in the above status since the brake is kept released.

3.2.5 Turn Sensor ON Command (SENS_ON: 23H)

Data Format

Phases in which the Command can be Executed		2, 3	Command Classification	Common command	Asynchronous command
Processing Time		Within 2 s	Subcommand	Cannot be used	

Byte	SENS_ON		Description
	Command	Response	
0	23H	23H	• The SENS_ON command is the sensor information initialization request command. It initializes the sensor. • Confirm the completion of the command execution by checking that RCMD = SENS_ON (= 23H) and CMD_STAT.CMDRDY = 1. • CPRM_SEL_MON1/CPRM_SEL_MON2: Monitor data can be selected by changing the common parameter setting. For details, refer to *Chapter 8 Common Parameters*. • When an absolute encoder is used, the initial position is acquired from the encoder. The current position is taken to be: acquired encoder position + zero point position offset (common parameter 23). The coordinate reference point setting is confirmed and the ZPOINT (zero point position) and software limit become effective. • When an incremental encoder is used, only a response is returned without processing.
1	WDT	RWDT	
2	CMD_CTRL	CMD_STAT	
3			
4	SVCMD_CTRL	SVCMD_STAT	
5			
6			
7			
8	SVCMD_IO	SVCMD_IO	
9			
10			
11			
12	Reserved	CPRM_SEL_MON1	
13			
14			
15			
16		CPRM_SEL_MON2	
17			
18			
19			
20		MONITOR1	
21			
22			
23			
24		MONITOR2	
25			
26			
27			
28		MONITOR3	
29			
30			
31			

3.2.6 Turn Sensor OFF Command (SENS_OFF: 24H)

Data Format

Phases in which the Command can be Executed		2, 3	Command Classification	Common command	Asynchronous command
Processing Time		Within 2 s	Subcommand	Cannot be used	

Byte	SENS_OFF		Description
	Command	Response	
0	24H	24H	• The SENS_OFF command is the sensor power OFF request command. It is used to turn OFF the power to the sensor. • Confirm the completion of the command execution by checking that RCMD = SENS_OFF (= 24H) and CMD_STAT.CMDRDY = 1. • CPRM_SEL_MON1/CPRM_SEL_MON2: Monitor data can be selected by changing the common parameter setting. For details, refer to *Chapter 8 Common Parameters*. • When an absolute encoder is used the position data is indefinite. "0" is set for POS_RDY. The coordinate reference point setting becomes invalid and the ZPOINT (zero point position) and software limit also become invalid. • When an incremental encoder is used, only a response is returned without processing. In the following case, an alarm will occur and the command will not be executed. • In the servo ON state: CMD_ALM = AH (A.95A)
1	WDT	RWDT	
2	CMD_CTRL	CMD_STAT	
3			
4	SVCMD_CTRL	SVCMD_STAT	
5			
6			
7			
8	SVCMD_IO	SVCMD_IO	
9			
10			
11			
12	Reserved	CPRM_SEL_MON1	
13			
14			
15			
16		CPRM_SEL_MON2	
17			
18			
19			
20		MONITOR1	
21			
22			
23			
24		MONITOR2	
25			
26			
27			
28		MONITOR3	
29			
30			
31			

3.2.7 Servo Status Monitor Command (SMON: 30H)

Data Format

Phases in which the Command can be Executed	2, 3	Command Classification	Servo standard command	Asynchronous command
Processing Time	Within communication cycle	Subcommand	Can be used	

Byte	SMON		Description
	Command	Response	
0	30H	30H	• The SMON command reads the alarms, status, and monitor information (position, speed, output, torque (force), etc.) specified in monitor setting, and the state of the I/O signals of the servo drive. • Confirm the completion of the command execution by checking that RCMD = SMON (= 30H) and CMD_STAT.CMDRDY = 1. • CPRM_SEL_MON1/CPRM_SEL_MON2: Monitor data can be selected by changing the common parameter setting. For details, refer to *Chapter 8 Common Parameters*.
1	WDT	RWDT	
2	CMD_CTRL	CMD_STAT	
3			
4	SVCMD_CTRL	SVCMD_STAT	
5			
6			
7			
8	SVCMD_IO	SVCMD_IO	
9			
10			
11			
12	Reserved	CPRM_SEL_MON1	
13			
14			
15			
16		CPRM_SEL_MON2	
17			
18			
19			
20		MONITOR1	
21			
22			
23			
24		MONITOR2	
25			
26			
27			
28		MONITOR3	
29			
30			
31			

3.2.8 Servo ON Command (SV_ON: 31H)

Data Format

Phases in which the Command can be Executed	2, 3	Command Classification	Servo standard command	Asynchronous command
Processing Time	Normally 50 ms (10 s max.)	Subcommand	Can be used	

Byte	SV_ON		Description
	Command	Response	
0	31H	31H	• The SV_ON command supplies the power to the servomotor and makes it ready for operation. • Confirm the completion of the command execution by checking that RCMD = SV_ON (= 31H) and CMD_STAT.CMDRDY = 1. • CPRM_SEL_MON1/CPRM_SEL_MON2: Monitor data can be selected by changing the common parameter setting. For details, refer to *Chapter 8 Common Parameters*. • To establish the servo ON state after a warning has occurred, send a command other than SV_ON, such as the SV_OFF command, and then send the SV_ON command. • Upon completion of execution of this command, the reference position (CPOS) must be read, and the controller coordinate system must be set up. • Confirm that M_RDY = 1 before sending this command. In the following cases, AH (A.95A) will be set for CMD_ALM and the command will not be executed. • When an alarm (COM_ALM = 8H or greater, or D_ALM = 1) has occurred • When PON = 0 • When the execution of the SENS_ON command has not completed with an absolute encoder used • When ESTP (HWBB signal off) = 1 • When parameters have been initialized
1	WDT	RWDT	
2	CMD_CTRL	CMD_STAT	
3			
4	SVCMD_CTRL	SVCMD_STAT	
5			
6			
7			
8	SVCMD_IO	SVCMD_IO	
9			
10			
11			
12	Reserved	CPRM_SEL_MON1	
13			
14			
15			
16		CPRM_SEL_MON2	
17			
18			
19			
20		MONITOR1	
21			
22			
23			
24		MONITOR2	
25			
26			
27			
28		MONITOR3	
29			
30			
31			

3.2.9 Servo OFF Command (SV_OFF: 32H)

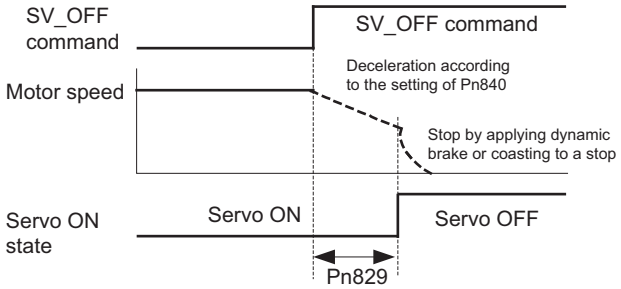
Data Format

Phases in which the Command can be Executed		2, 3	Command Classification	Servo standard command	Asynchronous command
Processing Time		Time set with Pn506 500 ms max.	Subcommand	Can be used	

Byte	SV_OFF		Description
	Command	Response	
0	32H	32H	• The SV_OFF command shuts the power to the servomotor. • Confirm the completion of the command execution by checking that RCMD = SV_OFF (= 32H) and CMD_STAT.CMDRDY = 1. • CPRM_SEL_MON1/CPRM_SEL_MON2: Monitor data can be selected by changing the common parameter setting. For details, refer to *Chapter 8 Common Parameters*. • When Pn829 (SVOFF waiting time at deceleration to a stop) is set to a value other than "0", the servo will be turned OFF after the servomotor decelerates to a stop according to the deceleration constant for stopping set by the parameter. (The servomotor decelerates to a stop in position control mode.) • When Pn829 (SVOFF waiting time at deceleration to a stop) is set to "0", the servo will be turned OFF immediately after reception of this command (default setting). (The control mode before receiving the SV_OFF command remains unchanged.) • Executing the SV_OFF command will cancel the speed reference, speed feedforward, torque (force) feedforward, and torque (force) limits set by a position/speed control command.
1	WDT	RWDT	
2	CMD_CTRL	CMD_STAT	
3			
4	SVCMD_CTRL	SVCMD_STAT	
5			
6			
7			
8	SVCMD_IO	SVCMD_IO	
9			
10			
11			
12	Reserved	CPRM_SEL_MON1	
13			
14			
15			
16		CPRM_SEL_MON2	
17			
18			
19			
20		MONITOR1	
21			
22			
23			
24		MONITOR2	
25			
26			
27			
28		MONITOR3	
29			
30			
31			

■ Related Parameters

Parameter No.	Description
Pn829	SVOFF waiting time at deceleration to a stop
Pn840	Linear deceleration constant for stopping



3.2.10 Interpolation Command (INTERPOLATE: 34H)

Data Format

Phases in which the Command can be Executed		3	Command Classification	Servo standard command	Synchronous command
Processing Time		Within communication cycle	Subcommand	Can be used	

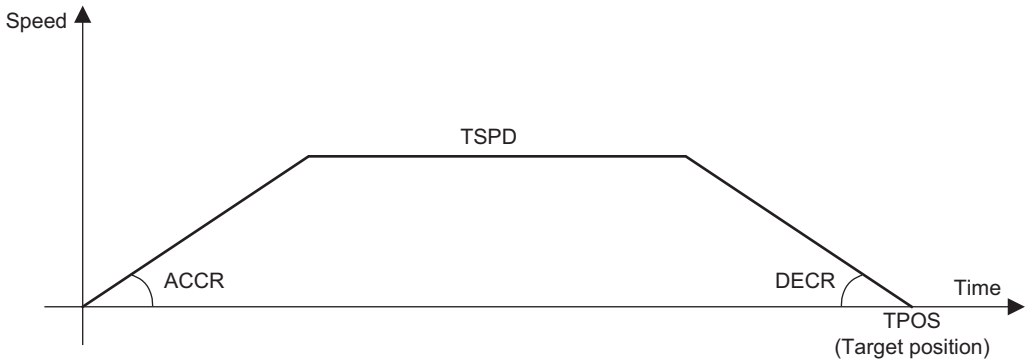
Byte	INTERPOLATE		Description
	Command	Response	
0	34H	34H	• The INTERPOLATE command performs interpolation feeding by specifying the interpolation positions every communication cycle set in the CONNECT command. • Confirm the completion of the command execution by checking that RCMD = INTERPOLATE (= 34H) and CMD_STAT.CMDRDY = 1. • Confirm motion reference output completion by checking that SVCMD_IO.DEN = 1, and the completion of positioning by checking that SVCMD_IO.PSET = 1. • CPRM_SEL_MON1/CPRM_SEL_MON2: Monitor data can be selected by changing the common parameter setting. For details, refer to *Chapter 8 Common Parameters*. <Notes on using the command> • TPOS (target position): Set the target position with a signed value. • VFF (velocity feedforward): Set the speed feedforward value with a signed value. Use it as a speed feedforward function. • TFF (torque (force) feedforward): Set the torque (force) feedforward value with a signed value. Use it as a torque (force) feedforward function. • TLIM (torque (force) limit): Set the torque (force) limit with an unsigned value. • For the information on the settings of the above reference data, refer to *3.2.21 Motion Command Data Setting Method*. • For the units of command values set in the command area, refer to *2.7.2 Specifying Units*. In the following cases, an alarm will occur and the command will not be executed. • When used in communication phase 2: CMD_ALM = CH (A.97A) • In the servo OFF state: CMD_ALM = AH (A.95A) • When the difference relative to the previous TPOS exceeds the limit value: CMD_ALM = 9H (A.94B)
1	WDT	RWDT	
2	CMD_CTRL	CMD_STAT	
3			
4	SVCMD_CTRL	SVCMD_STAT	
5			
6			
7			
8	SVCMD_IO	SVCMD_IO	
9			
10			
11			
12	TPOS	CPRM_SEL_MON1	
13			
14			
15			
16	VFF	CPRM_SEL_MON2	
17			
18			
19			
20	TFF	MONITOR1	
21			
22			
23			
24	Reserved	MONITOR2	
25			
26			
27			
28	TLIM	MONITOR3	
29			
30			
31			

3.2.11 Positioning Command (POSING: 35H)

Data Format

Phases in which the Command can be Executed		2, 3	Command Classification	Servo standard command	Asynchronous command
Processing Time		Within communication cycle	Subcommand	Can be used	

Byte	POSING		Description
	Command	Response	
0	35H	35H	• The POSING command executes positioning to the specified position. • Positioning is executed to the target position (P1) at the positioning speed. • If Pn846 is not set to 0, positioning is performed with S-curve acceleration/deceleration in the same way as for the S_POSING command. • If Pn846 is set to 0, positioning is performed with linear acceleration/deceleration. • Confirm the completion of the command execution by checking that RCMD = POSING (= 35H) and CMD_STAT.CMDRDY = 1. • Confirm motion reference output completion by checking that SVCMD_IO.DEN = 1, and the completion of positioning by checking that SVCMD_IO.PSET = 1. • Confirm the completion of the cancellation of the command by checking that RCMD = POSING (= 35H), CMD_STAT.CMDRDY = 1 and SVCMD_STAT.CMD_CANCEL_CMP = 1. • Confirm the completion of pausing of the command by checking that RCMD = POSING (= 35H), CMD_STAT.CMDRDY = 1 and SVCMD_STAT.CMD_PAUSE_CMP = 1. • CPRM_SEL_MON1/CPRM_SEL_MON2: Monitor data can be selected by changing the common parameter setting. For details, refer to *Chapter 8 Common Parameters*. <Notes on using the command> • TPOS (target position): Set the target position with a signed value. • TSPD (target speed): Set the target speed with an unsigned value. • ACCR (acceleration): Set the acceleration with an unsigned value. • DECR (deceleration): Set the deceleration with an unsigned value. • If ACCR or DECR is set to 0, it may prevent the motor from accelerating or decelerating. Set suitable values for ACCR acceleration rate and DECR deceleration rate. • TLIM (torque (force) limit): Set the torque (force) limit with an unsigned value. When not applying the torque (force) limit, set the maximum value. • For the information on the settings of the above reference data, refer to *3.2.21 Motion Command Data Setting Method*. • For the units of command values set in the command area, refer to *2.7.2 Specifying Units*. In the following cases, an alarm will occur and the command will not be executed. • In the servo OFF state: CMD_ALM = AH (A.95A)
1	WDT	RWDT	
2	CMD_CTRL	CMD_STAT	
3			
4	SVCMD_CTRL	SVCMD_STAT	
5			
6			
7			
8	SVCMD_IO	SVCMD_IO	
9			
10			
11			
12	TPOS	CPRM_SEL_MON1	
13			
14			
15			
16	TSPD	CPRM_SEL_MON2	
17			
18			
19			
20	ACCR	MONITOR1	
21			
22			
23			
24	DECR	MONITOR2	
25			
26			
27			
28	TLIM	MONITOR3	
29			
30			
31			

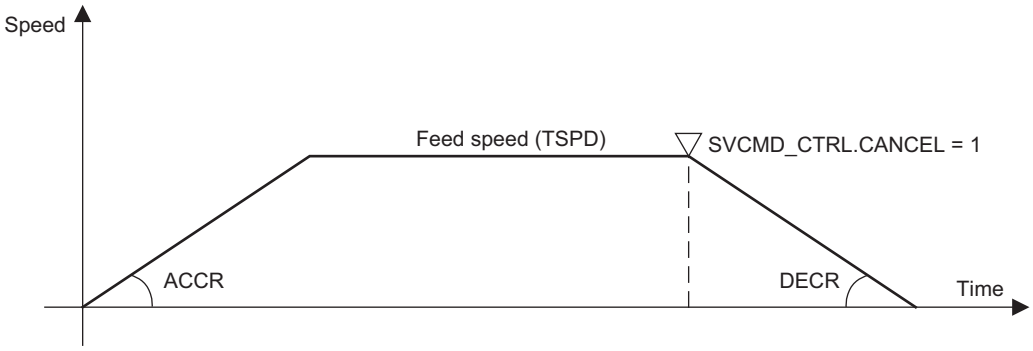

Speed
TSPD
ACCR
DECR
Time
TPOS
(Target position)

3.2.12 Feed Command (FEED: 36H)

Data Format

Phases in which the Command can be Executed	2, 3	Command Classification	Servo standard command	Asynchronous command
Processing Time	Within communication cycle	Subcommand	Can be used	

Byte	FEED		Description
	Command	Response	
0	36H	36H	• The FEED command performs constant speed feed control at the specified feed speed. • To change the speed and direction of feed, change the feed speed setting. • To cancel constant speed feed, set SVCMD_CTRL.CMD_CANCEL to "1." • To pause constant speed feed, set SVCMD_CTRL.CMD_PAUSE to "1." • Confirm the completion of the cancellation of the command by checking that RCMD = FEED (= 36H), CMD_STAT.CMDRDY = 1 and SVCMD_STAT.CMD_CANCEL_CMP = 1. Confirm motion reference output completion by checking that SVCMD_IO.DEN = 1, and the completion of positioning by checking that SVCMD_IO.PSET = 1. • Confirm the completion of pausing of the command by checking that RCMD = FEED (= 36H), CMD_STAT.CMDRDY = 1 and SVCMD_STAT.CMD_PAUSE_CMP = 1. • CPRM_SEL_MON1/CPRM_SEL_MON2: Monitor data can be selected by changing the common parameter setting. For details, refer to *Chapter 8 Common Parameters*. <Notes on using the command> • TSPD (target speed): Set the target speed with a signed value. • ACCR (acceleration): Set the acceleration with an unsigned value. • DECR (deceleration): Set the deceleration with an unsigned value. • If ACCR or DECR is set to 0, it may prevent the motor from accelerating or decelerating. Set suitable values for ACCR acceleration rate and DECR deceleration rate. • TLIM (torque (force) limit): Set the torque (force) limit with an unsigned value. • For the information on the settings of the above reference data, refer to *3.2.21 Motion Command Data Setting Method*. • For the units of command values set in the command area, refer to *2.7.2 Specifying Units*. In the following cases, an alarm will occur and the command will not be executed. • In the servo OFF state: CMD_ALM = AH (A.95A)
1	WDT	RWDT	
2	CMD_CTRL	CMD_STAT	
3			
4	SVCMD_CTRL	SVCMD_STAT	
5			
6			
7			
8	SVCMD_IO	SVCMD_IO	
9			
10			
11			
12	Reserved	CPRM_SEL_MON1	
13			
14			
15			
16	TSPD	CPRM_SEL_MON2	
17			
18			
19			
20	ACCR	MONITOR1	
21			
22			
23			
24	DECR	MONITOR2	
25			
26			
27			
28	TLIM	MONITOR3	
29			
30			
31			


Speed
Feed speed (TSPD)
SVCMD_CTRL.CANCEL = 1
ACCR
DECR
Time

3.2.13 External Input Feed Command (EX_FEED: 37H)

(1) Data Format

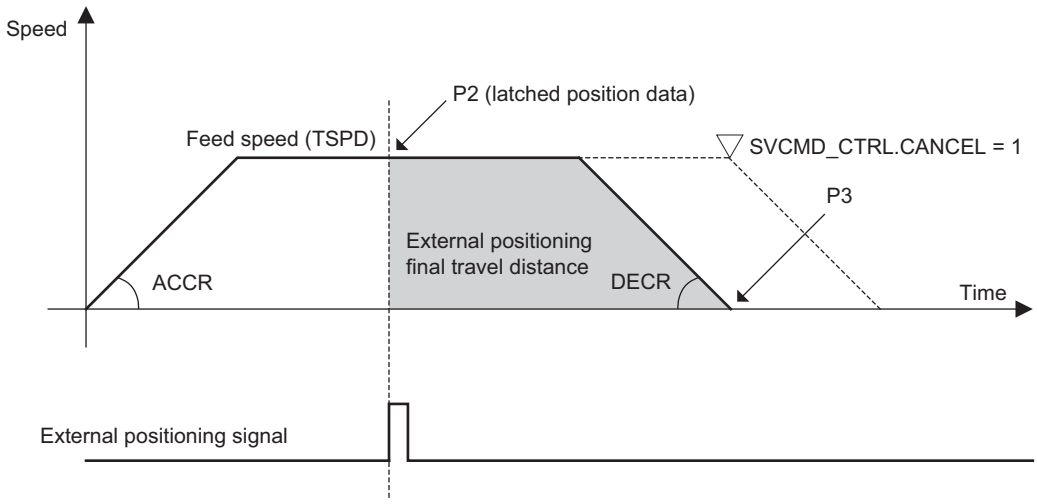
Phases in which the Command can be Executed		2, 3	Command Classification	Servo standard command	Asynchronous command
Processing Time		Within communication cycle	Subcommand	Can be used	

Byte	EX_FEED		Description
	Command	Response	
0	37H	37H	• The EX_FEED command performs positioning in response to the input of the external positioning signal during constant speed feed at the specified feed speed. • To change the speed and direction of feed, change the feed speed setting. • To pause external input feed, set SVCMD_CTRL.CMD_PAUSE to "1." • Confirm the completion of the command execution by checking that RCMD = EX_FEED (= 37H) and CMD_STAT.CMDRDY = 1. • To cancel the constant speed feed, set SVCMD_CTRL.CMD_CANCEL to "1." • Confirm the completion of latching by the latch signal by checking that SVCMD_CTRL.L_CMP1 = 1. • Confirm motion reference output completion by checking that SVCMD_CTRL.DEN = 1, and the completion of positioning by checking that SVCMD_CTRL.PSET = 1. • Confirm the completion of the cancellation of the command by checking that RCMD = EX_FEED (= 37H), CMD_STAT.CMDRDY = 1 and SVCMD_STAT.CMD_CANCEL_CMP = 1. • Confirm the completion of pausing of the command by checking that RCMD = EX_FEED (= 37H), CMD_STAT.CMDRDY = 1 and SVCMD_STAT.CMD_PAUSE_CMP = 1. • CPRM_SEL_MON1/CPRM_SEL_MON2: Monitor data can be selected by changing the common parameter setting. For details, refer to *Chapter 8 Common Parameters*. <Notes on using the command> • To send this command, select the latch signal with LT_SEL1 of SVCMD_CTRL and output the latch request by setting LT_REQ1 = 1. • TSPD (target speed): Set the target speed with a signed value. • ACCR (acceleration): Set the acceleration with an unsigned value. • DECR (deceleration): Set the deceleration with an unsigned value. • If ACCR or DECR is set to 0, it may prevent the motor from accelerating or decelerating. Set suitable values for ACCR acceleration rate and DECR deceleration rate. • TLIM (torque (force) limit): Set the torque (force) limit with an unsigned value. • For the information on the settings of the above reference data, refer to *3.2.21 Motion Command Data Setting Method*. • For the units of command values set in the command area, refer to *2.7.2 Specifying Units*. In the following cases, an alarm will occur and the command will not be executed. • In the servo OFF state: CMD_ALM = AH (A.95A)
1	WDT	RWDT	
2	CMD_CTRL	CMD_STAT	
3			
4	SVCMD_CTRL	SVCMD_STAT	
5			
6			
7			
8	SVCMD_IO	SVCMD_IO	
9			
10			
11			
12	Reserved	CPRM_SEL_MON1	
13			
14			
15			
16	TSPD	CPRM_SEL_MON2	
17			
18			
19			
20	ACCR	MONITOR1	
21			
22			
23			
24	DECR	MONITOR2	
25			
26			
27			
28	TLIM	MONITOR3	
29			
30			
31			

(2) Operating Sequence

The following describes the operating sequence for external input positioning operation using the EX_FEED command.

1. The master station sends the EX_FEED command. It selects the latch signal with LT_SEL1 of SVCMD_CTRL and outputs the latch request by setting LT_REQ1 = 1.
2. The slave station starts feeding at the specified speed when it receives the EX_FEED command. At the same time, it enters the external signal positioning mode.
3. When the external positioning signal is input, the slave station sets latch completion status L_CMP1 to "1" to notify the master station that current position latching by the external positioning signal is completed.
4. The slave station calculates "(External input positioning target P3) = (Position P2 latched by the external positioning signal) + (Travel distance for external input positioning (common parameter 83))" and performs positioning to external input positioning target P3.
5. After the completion of motion reference output to move the device to target position P3, the slave station sets the motion reference output completed flag (DEN) to "1" to notify the master station of the completion of motion reference output to move the device to target position P3.



Note:

- To cancel the external input feed, set SVCMD_CTRL.CMD_CANCEL to "1."
- The motion direction after latching is determined by the sign of the value set for the external positioning final travel distance.

  If the final travel distance for external positioning is a positive value:
  - After latching during motion in the positive direction, the motor rotates in the positive direction (the same direction) for positioning.
  - After latching during motion in the negative direction, the motor rotates in the positive direction (the reverse direction) for positioning.

  If the final travel distance for external positioning is a negative value:
  - After latching during motion in the positive direction, the motor rotates in the negative direction (the reverse direction) for positioning.
  - After latching during motion in the negative direction, the motor rotates in the negative direction (the same direction) for positioning.

3.2.14 External Input Positioning Command (EX_POSING: 39H)

(1) Data Format

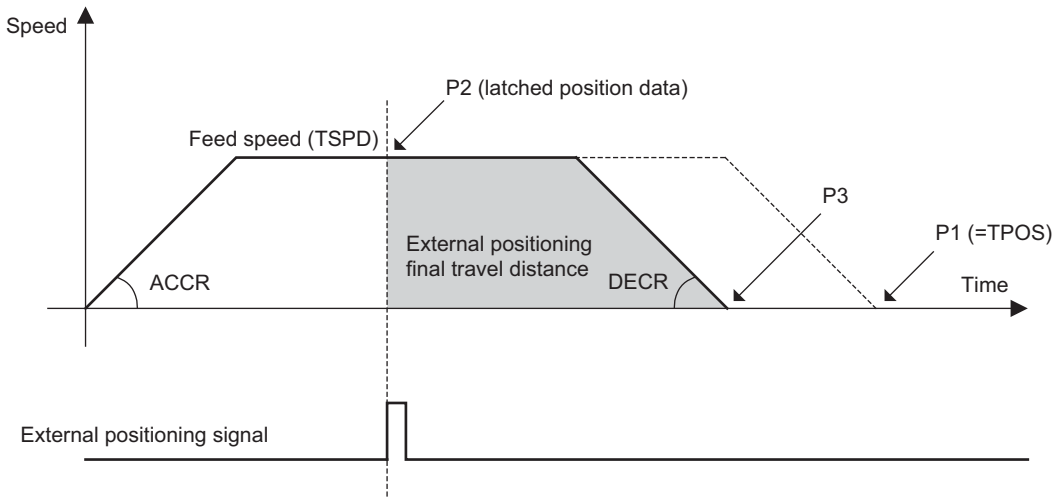
Phases in which the Command can be Executed		2, 3	Command Classification	Servo standard command	Asynchronous command
Processing Time		Within communication cycle	Subcommand	Can be used	

Byte	EX_POSING		Description
	Command	Response	
0	39H	39H	• The EX_POSING command performs positioning in response to the input of the external positioning signal. • To pause the external input positioning, set SVCMD_CTRL.CMD_PAUSE to "1." • Confirm the completion of the command execution by checking that RCMD = EX_POSING (= 39H) and CMD_STAT.CMDRDY = 1. • Confirm the completion of latching by the latch signal by checking that SVCMD_CTRL.L_CMP1 = 1. • Confirm motion reference output completion by checking that SVCMD_CTRL.DEN = 1, and the completion of positioning by checking that SVCMD_CTRL.PSET = 1. • Confirm the completion of the cancellation of the command by checking that RCMD = EX_POSING (= 39H), CMD_STAT.CMDRDY = 1 and SVCMD_STAT.CMD_CANCEL_CMP = 1. • Confirm the completion of pausing of the command by checking that RCMD = EX_POSING (= 39H), CMD_STAT.CMDRDY = 1 and SVCMD_STAT.CMD_PAUSE_CMP = 1. • CPRM_SEL_MON1/CPRM_SEL_MON2: Monitor data can be selected by changing the common parameter setting. For details, refer to *Chapter 8 Common Parameters*. <Notes on using the command> • To send this command, select the latch signal with LT_SEL1 of SVCMD_CTRL and output the latch request by setting LT_REQ1 = 1. • TPOS (target position): Set the target position with a signed value. • TSPD (target speed): Set the target speed with an unsigned value. • ACCR (acceleration): Set the acceleration with an unsigned value. • DECR (deceleration): Set the deceleration with an unsigned value. • If ACCR or DECR is set to 0, it may prevent the motor from accelerating or decelerating. Set suitable values for ACCR acceleration rate and DECR deceleration rate. • TLIM (torque (force) limit): Set the torque (force) limit with an unsigned value. • For the information on the settings of the above reference data, refer to *3.2.21 Motion Command Data Setting Method*. • For the units of command values set in the command area, refer to *2.7.2 Specifying Units*. In the following cases, an alarm will occur and the command will not be executed. • In the servo OFF state: CMD_ALM = AH (A.95A)
1	WDT	RWDT	
2	CMD_CTRL	CMD_STAT	
3			
4	SVCMD_CTRL	SVCMD_STAT	
5			
6			
7			
8	SVCMD_IO	SVCMD_IO	
9			
10			
11			
12	TPOS	CPRM_SEL_MON1	
13			
14			
15			
16	TSPD	CPRM_SEL_MON2	
17			
18			
19			
20	ACCR	MONITOR1	
21			
22			
23			
24	DECR	MONITOR2	
25			
26			
27			
28	TLIM	MONITOR3	
29			
30			
31			

(2) Operating Sequence

The following describes the operating sequence for external input positioning operation using the EX_POSING command.

1. The master station sends the EX_POSING command. Target position P1 is set in the "target position" field to be used as the positioning target if the external signal is not input. It selects the latch signal with LT_SEL1 of SVCMD_CTRL and outputs the latch request by setting LT_REQ1 = 1.
2. The slave station starts feeding toward the positioning target position P1 at the specified speed when it receives the EX_POSING command. At the same time, it enters the external input positioning mode.
3. When the external positioning signal is input, the slave station sets latch completion status L_CMP1 to "1" to notify the master station that current position latching by the external positioning signal is completed.
4. The slave station calculates "(External input positioning target P3) = (Position P2 latched by the external positioning signal) + (Travel distance for external input positioning (common parameter 83))" and performs positioning to external input positioning target P3.
5. After the completion of motion reference output to move the device to target position P3, the slave station sets the motion reference output completed flag (DEN) to "1" to notify the master station of the completion of motion reference output to move the device to target position P3.



Note:

- To cancel the external input positioning, set SVCMD_CTRL.CMD_CANCEL to "1."
- The motion direction after latching is determined by the sign of the value set for the external positioning final travel distance.

  If the final travel distance for external positioning is a positive value:
  - After latching during motion in the positive direction, the motor rotates in the positive direction (the same direction) for positioning.
  - After latching during motion in the negative direction, the motor rotates in the positive direction (the reverse direction) for positioning.

  If the final travel distance for external positioning is a negative value:
  - After latching during motion in the positive direction, the motor rotates in the negative direction (the reverse direction) for positioning.
  - After latching during motion in the negative direction, the motor rotates in the negative direction (the same direction) for positioning.

3.2.15 Zero Point Return Command (ZRET: 3AH)

(1) Data Format

Phases in which the Command can be Executed	2, 3	Command Classification	Servo standard command	Asynchronous command
Processing Time	Within communication cycle	Subcommand	Can be used	

Byte	ZRET		Description
	Command	Response	
0	3AH	3AH	• The ZRET command specifies the type of zero point return operation and performs the operation using the zero point limit switch and the position latch signal. • The signal used to latch the position is specified by “latch signal selection.” • To pause the zero point return operation, set SVCMD_CTRL.CMD_PAUSE to “1.” • Confirm the completion of the command execution by checking that RCMD = ZRET (= 3AH) and CMD_STAT.CMDRDY = 1. • Confirm the completion of motion reference output by checking that SVCMD_IO.DEN = 1, and the completion of positioning at the zero point by checking that SVCMD_IO.ZPOINT (zero point position) = 1 and SVCMD_IO.PSET = 1. • Confirm the completion of the cancellation of the command by checking that RCMD = ZRET (= 3AH), CMD_STAT.CMDRDY = 1 and SVCMD_STAT.CMD_CANCEL_CMP = 1. • Confirm the completion of pausing of the command by checking that RCMD = ZRET (= 3AH), CMD_STAT.CMDRDY = 1 and SVCMD_STAT.CMD_PAUSE_CMP = 1. • CPRM_SEL_MON1/CPRM_SEL_MON2: Monitor data can be selected by changing the common parameter setting. For details, refer to *Chapter 8 Common Parameters*. <Notes on using the command> • To send this command, select the latch signal with LT_SEL1 of SVCMD_CTRL and output the latch request by setting LT_REQ1 = 1. • TSPD (target speed): Set the target speed with an unsigned value. • ACCR (acceleration): Set the acceleration with an unsigned value. • DECR (deceleration): Set the deceleration with an unsigned value. • If ACCR or DECR is set to 0, it may prevent the motor from accelerating or decelerating. Set suitable values for ACCR acceleration rate and DECR deceleration rate. • TLIM (torque (force) limit): Set the torque (force) limit with an unsigned value. • For the information on the settings of the above reference data, refer to *3.2.21 Motion Command Data Setting Method*. • For the units of command values set in the command area, refer to *2.7.2 Specifying Units*. In the following cases, an alarm will occur and the command will not be executed. • In the servo OFF state: CMD_ALM = AH (A.95A)
1	WDT	RWDT	
2	CMD_CTRL	CMD_STAT	
3			
4	SVCMD_CTRL	SVCMD_STAT	
5			
6			
7			
8	SVCMD_IO	SVCMD_IO	
9			
10			
11			
12	MODE	CPRM_SEL_MON1	
13			
14			
15			
16	TSPD	CPRM_SEL_MON2	
17			
18			
19			
20	ACCR	MONITOR1	
21			
22			
23			
24	DECR	MONITOR2	
25			
26			
27			
28	TLIM	MONITOR3	
29			
30			
31			

(2) Command-specific Data

The following describes the data specific to the ZRET command.

MODE (Lower 1 byte)

bit7	bit6	bit5	bit4	bit3	bit2	bit1	bit0
HOME_DIR	Reserved	Reserved	Reserved	TYPE			

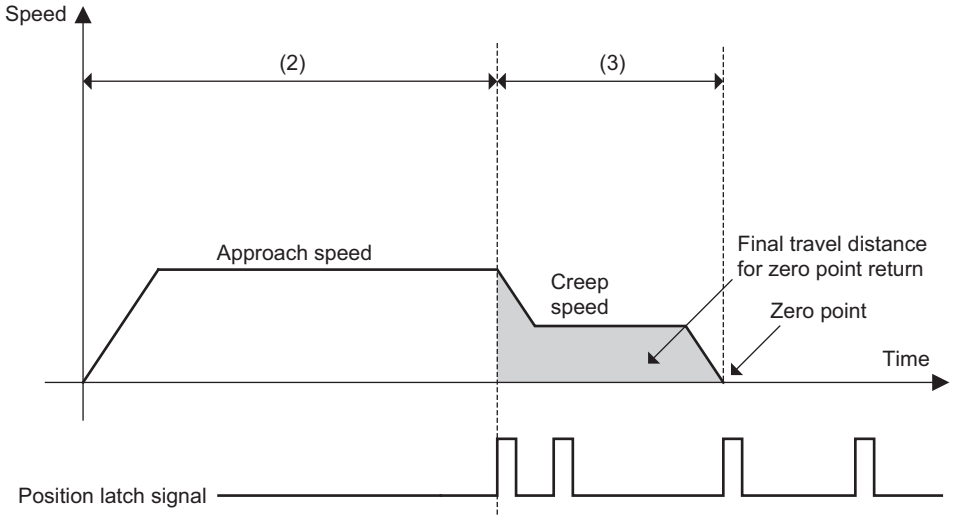
- MODE.HOME_DIR (Zero point return direction)
  Selects the zero point return direction.
  MODE.HOME_DIR = 0: Positive direction
  MODE.HOME_DIR = 1: Negative direction

- MODE.TYPE (Zero point return type)
  Sets the zero point return type on selection of the type from the patterns below.
  MODE.TYPE = 0: Latch signal
  MODE.TYPE = 1: Deceleration limit switch + Latch signal

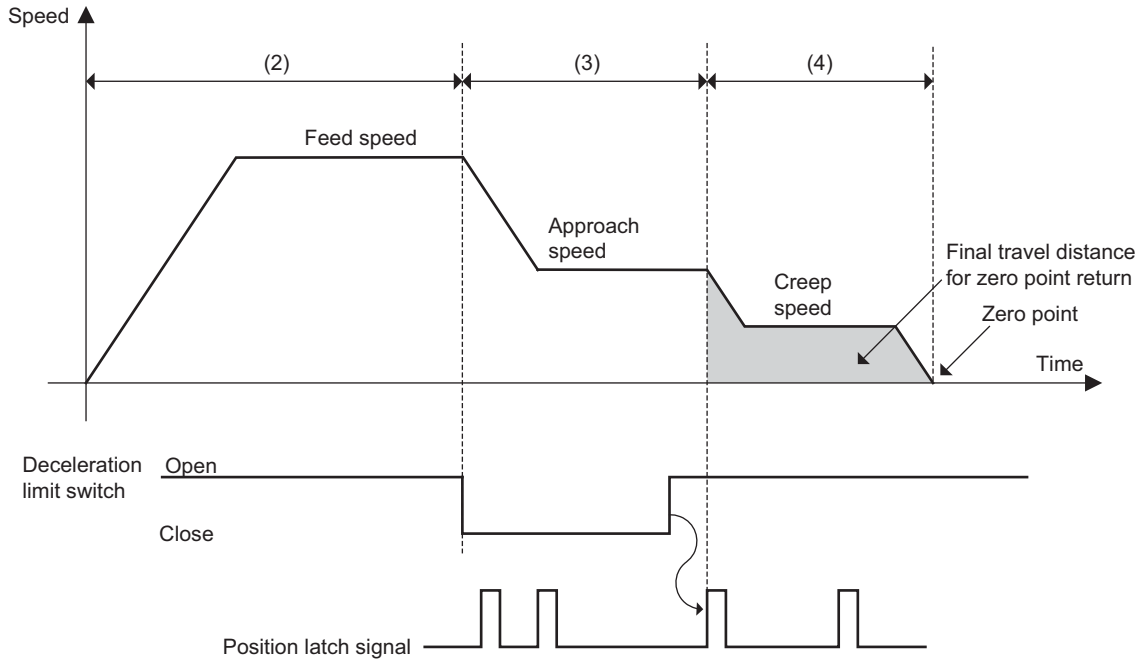
(3) Operating Sequence

The following describes the zero point return operating sequence for each of the zero point return modes.

1. MODE = 0 (Latch Signal)
   (1) The master station sends the ZRET command. It selects the latch signal with LT_SEL1 of SVCMD_CTRL and outputs the latch request by setting LT_REQ1 = 1.
   (2) The slave station starts feeding in the direction specified by MODE.HOME_DIR at the speed set for the Homing Approach Speed (common parameter 84).
   (3) When the current position latch signal, specified by LT_SEL1 of SVCMD_CTRL, is input, the slave station executes positioning through the movement of the Final Travel Distance for Homing (common parameter 86) at the Homing Creep Speed (common parameter 85). After the completion of positioning, the slave station sets the zero point of the reference coordinate system.



2. MODE = 1 (Deceleration Limit Switch Signal + Latch Signal)
   (1) The master station sends the ZRET command. It selects the latch signal with LT_SEL1 of SVCMD_CTRL and outputs the latch request by setting LT_REQ1 = 1.
   (2) The slave station starts feeding in the direction specified by MODE.HOME_DIR at the speed set in the "TSPD" field.
   (3) When the "deceleration limit switch" is closed (DEC = 1), the feed speed is switched to the Homing Approach Speed (common parameter 84).
   (4) When the current position latch signal, specified by LT_SEL1 of SVCMD_CTRL, is input after the "deceleration limit switch" is opened (DEC = 0), the slave station executes positioning through the movement of the Final Travel Distance for Homing (common parameter 86) at the Homing Creep Speed (common parameter 85). After the completion of positioning, the slave station sets the zero point of the reference coordinate system.



Note:
The motion direction after latching is determined by the sign of the value set for the Final Travel Distance for Homing.

If the Final Travel Distance for Homing is a positive value:
- After latching during motion in the positive direction, the motor rotates in the positive direction (the same direction) for positioning.
- After latching during motion in the negative direction, the motor rotates in the positive direction (the reverse direction) for positioning. (With ZRET in the MECHATROLINK-II compatible profile, the motor rotates in the negative direction (the same direction) for positioning.)

If the Final Travel Distance for Homing is a negative value:
- After latching during motion in the positive direction, the motor rotates in the negative direction (the reverse direction) for positioning.
- After latching during motion in the negative direction, the motor rotates in the negative direction (the same direction) for positioning. (With ZRET in the MECHATROLINK-II compatible profile, the motor rotates in the positive direction (the reverse direction) for positioning.)

3.2.16 Velocity Control Command (VELCTRL: 3CH)

Data Format

Phases in which the Command can be Executed		2, 3	Command Classification	Servo standard command	Asynchronous command
Processing Time		Within communication cycle	Subcommand	Can be used	

Byte	VELCTRL		Description
	Command	Response	
0	3CH	3CH	• The VELCTRL command sends the speed reference to a slave station to perform speed control. The slave station performs speed control directly without position control. • To cancel the speed control, set the speed reference as VREF = 0 or set SVCMD_CTRL.CMD_CANCEL to "1." • To pause the speed control, set SVCMD_CTRL.CMD_PAUSE to "1." • Confirm the completion of the command execution by checking that RCMD = VELCTRL (= 3CH) and CMD_STAT.CMDRDY = 1. • To cancel the speed control, set the speed reference as VREF = 0 or set SVCMD_CTRL.CMD_CANCEL to "1." • Confirm the arrival of the feedback speed at the speed reference (VREF) by checking that SVCMD_IO.V_CMP = 1. • Confirm the completion of pausing of the command by checking that RCMD = VELCTRL (= 3CH), CMD_STAT.CMDRDY = 1 and SVCMD_STAT.CMD_PAUSE_CMP = 1. • CPRM_SEL_MON1/CPRM_SEL_MON2: Monitor data can be selected by changing the common parameter setting. For details, refer to *Chapter 8 Common Parameters*. <Notes on using the command> • VREF (Velocity reference): Set the speed reference with a signed value. • TFF (torque (force) feedforward): Set the torque (force) feedforward value with a signed value. Use it as a torque (force) feedforward function. • ACCR (acceleration): Set the acceleration with an unsigned value. • DECR (deceleration): Set the deceleration with an unsigned value. • TLIM (torque (force) limit): Set the torque (force) limit with an unsigned value. • For the information on the settings of the above reference data, refer to *3.2.21 Motion Command Data Setting Method*. • For the units of command values set in the command area, refer to *2.7.2 Specifying Units*. • If the command is sent in the servo OFF state (SVON = 0), the command becomes effective next time the servo ON state (SVON = 1) is established.
1	WDT	RWDT	
2	CMD_CTRL	CMD_STAT	
3			
4	SVCMD_CTRL	SVCMD_STAT	
5			
6			
7			
8	SVCMD_IO	SVCMD_IO	
9			
10			
11			
12	TFF	CPRM_SEL_MON1	
13			
14			
15			
16	VREF	CPRM_SEL_MON2	
17			
18			
19			
20	ACCR	MONITOR1	
21			
22			
23			
24	DECR	MONITOR2	
25			
26			
27			
28	TLIM	MONITOR3	
29			
30			
31			

3.2.17 Torque (Force) Control Command (TRQCTRL: 3DH)

Data Format

Phases in which the Command can be Executed		2, 3	Command Classification	Servo standard command	Asynchronous command
Processing Time		Within communication cycle	Subcommand	Can be used	

Byte	TRQCTRL		Description
	Command	Response	
0	3DH	3DH	• The TRQCTRL command sends the torque (force) reference to a slave station to perform torque (force) control. The slave station performs torque (force) control directly without speed control and position control. • Confirm the completion of the command execution by checking that RCMD = TRQCTRL (= 3DH) and CMD_STAT.CMDRDY = 1. • CPRM_SEL_MON1/CPRM_SEL_MON2: Monitor data can be selected by changing the common parameter setting. For details, refer to *Chapter 8 Common Parameters*. <Notes on using the command> • TQREF (Torque (force) reference): Set the torque (force) reference with a signed value. • VLIM (Velocity limit): Set the speed limit with an unsigned value. • For the information on the settings of the above reference data, refer to *3.2.21 Motion Command Data Setting Method*. • For the units of command values set in the command area, refer to *2.7.2 Specifying Units*. • If the command is sent in the servo OFF state (SVON = 0), the command becomes effective next time the servo ON state (SVON = 1) is established.
1	WDT	RWDT	
2	CMD_CTRL	CMD_STAT	
3			
4	SVCMD_CTRL	SVCMD_STAT	
5			
6			
7			
8	SVCMD_IO	SVCMD_IO	
9			
10			
11			
12	VLIM	CPRM_SEL_MON1	
13			
14			
15			
16	TQREF	CPRM_SEL_MON2	
17			
18			
19			
20	Reserved	MONITOR1	
21			
22			
23			
24		MONITOR2	
25			
26			
27			
28		MONITOR3	
29			
30			
31			

3.2.18 Read Servo Parameter Command (SVPRM_RD: 40H)

(1) Data Format

Phases in which the Command can be Executed		2, 3	Command Classification	Servo standard command	Asynchronous command
Processing Time		Within 200 ms	Subcommand	Cannot be used	

Byte	SVPRM_RD		Description
	Command	Response	
0	40H	40H	• The SVPRM_RD command reads the servo parameters on specification of the servo parameter number, data size, and the read mode. • Select the parameter type (common parameter or device parameter) in the read mode to read the corresponding servo parameter. • Confirm the completion of the command execution by checking that RCMD = SVPRM_RD (= 40H) and CMD_STAT.CMDRDY = 1, and also checking the setting for NO, SIZE and MODE. In the following cases, an alarm will occur. Do not read PARAMETER in the response in these cases because the PARAMETER value will be indefinite. • When the NO data is invalid: CMD_ALM = 9H (A.94A) • When the SIZE data is invalid: CMD_ALM = 9H (A.94D) • When the MODE data is invalid: CMD_ALM = 9H (A.94B) • While editing using SigmaWin: CMD_ALM = AH (A.95A)
1	WDT	RWDT	
2	CMD_CTRL	CMD_STAT	
3			
4	SVCMD_CTRL	SVCMD_STAT	
5			
6			
7			
8	SVCMD_IO	SVCMD_IO	
9			
10			
11			
12	NO	NO	
13			
14	SIZE	SIZE	
15	MODE	MODE	
16	Reserved	PARAMETER	
17			
18			
19			
20			
21			
22			
23			
24			
25			
26			
27			
28			
29			
30			
31			

(2) Command Parameters

NO: Servo parameter number
SIZE: Servo parameter data size [byte]
MODE: Servo parameter read mode

Servo Parameter Type	Reading Source	Mode Setting
Common Parameters	RAM area	00H
Device Parameter	RAM area	10H

PARAMETER: Servo parameter data

3.2.19 Write Servo Parameter Command (SVPRM_WR: 41H)

(1) Data Format

Phases in which the Command can be Executed		2, 3	Command Classification	Servo standard command	Asynchronous command
Processing Time		Within 200 ms	Subcommand	Cannot be used	

Byte	SVPRM_WR		Description
	Command	Response	
0	41H	41H	• The SVPRM_WR command writes the servo parameters on specification of the servo parameter number, data size, and write mode. • Select the parameter type (common parameter or device parameter) and the writing destination (RAM area or retentive memory area) in the write mode to write the corresponding servo parameter. • When specifying offline parameters, the CONFIG command must be sent to set up after the parameters are written. • Confirm the completion of the command execution by checking that RCMD = SVPRM_WR (= 41H) and CMD_STAT.CMDRDY = 1, and also checking the setting for NO, SIZE, MODE and PARAMETER. In the following cases, an alarm will occur and the command will not be executed. • When the NO data is invalid: CMD_ALM = 9H (A.94A) • When the SIZE data is invalid: CMD_ALM = 9H (A.94D) • When the MODE data is invalid: CMD_ALM = 9H (A.94B) • When the PARAMETER data is invalid: CMD_ALM = 9H (A.94B) • While editing using SigmaWin: CMD_ALM = AH (A.95A)
1	WDT	RWDT	
2	CMD_CTRL	CMD_STAT	
3			
4	SVCMD_CTRL	SVCMD_STAT	
5			
6			
7			
8	SVCMD_IO	SVCMD_IO	
9			
10			
11			
12	NO	NO	
13			
14	SIZE	SIZE	
15	MODE	MODE	
16	PARAMETER	PARAMETER	
17			
18			
19			
20			
21			
22			
23			
24			
25			
26			
27			
28			
29			
30			
31			

(2) Command Parameters

NO: Servo parameter number
SIZE: Servo parameter data size [byte]
MODE: Servo parameter write mode

Servo Parameter Type	Writing Destination	Mode Setting
Common Parameters	RAM area	00H
	Retentive memory area	01H
Device Parameter	RAM area	10H
	Retentive memory area	11H

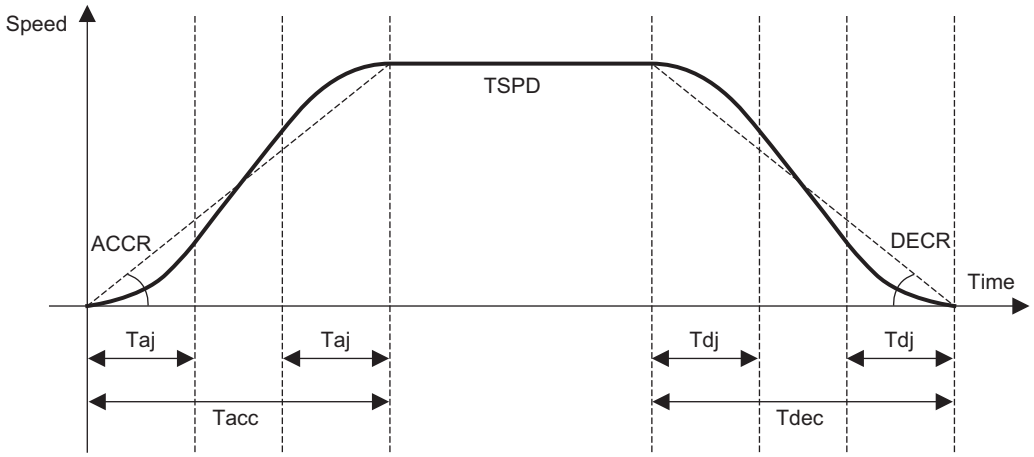
PARAMETER: Servo parameter data

3.2.20 S-curve Acceleration/Deceleration Positioning Command (S_POSING: C0H)

(1) Data Format

Phases in which the Command can be Executed		2, 3	Command Classification	Vendor-specific command	Asynchronous command
Processing Time		Within communication cycle	Subcommand	Can be used	

Byte	S_POSING		Description
	Command	Response	
0	C0H	C0H	• The S_POSING command performs positioning to the specified position with S-curve acceleration/deceleration. • Positioning is executed to the target position at the positioning speed. • Specify the S-curve acceleration/deceleration ratio with the S-curve Acceleration/Deceleration Ratio parameter (S_RATIO). For details, refer to *2.6.2 (2) Details of Input Signal Bits*. • Confirm the completion of command execution by checking that RCMD = S_POSING (=C0H) and CMD_STAT.CMDRDY = 1. • Confirm motion reference output completion by checking that SVCMD_IO.DEN = 1, and the completion of positioning by checking that SVCMD_IO.PSET = 1. • Confirm the completion of the cancellation of the command by checking that RCMD = S_POSING (=C0H), CMD_STAT.CMDRDY = 1 and SVCMD_STAT.CMD_CANCEL_CMP = 1. • Confirm the completion of pausing of the command by checking that RCMD = S_POSING (=C0H), CMD_STAT.CMDRDY = 1 and SVCMD_STAT.CMD_PAUSE_CMP = 1. • CPRM_SEL_MON1/CPRM_SEL_MON2: Monitor data can be selected by changing the common parameter setting. For details, refer to *Chapter 8 Common Parameters*. <Notes on using the command> • TPOS (target position): Set the target position with a signed value. • TSPD (target speed): Set the target speed with an unsigned value. • ACCR (acceleration): Set the acceleration with an unsigned value. • DECR (deceleration): Set the deceleration with an unsigned value. • If ACCR or DECR is set to 0, it may prevent the motor from accelerating or decelerating. Set suitable values for ACCR acceleration rate and DECR deceleration rate. • TLIM (torque (force) limit): Set the torque (force) limit with an unsigned value. When not applying the torque (force) limit, set the maximum value. • Refer to *3.2.21 Motion Command Data Setting Method* for information on TSPD, ACCR, DECR, and TLIM. • For the units of command values set in the command area, refer to *2.7.2 Specifying Units*. In the following cases, an alarm will occur and the command will not be executed. • In the servo OFF state: CMD_ALM = AH (A.95A)
1	WDT	RWDT	
2	CMD_CTRL	CMD_STAT	
3			
4	SVCMD_CTRL	SVCMD_STAT	
5			
6			
7			
8	SVCMD_IO	SVCMD_IO	
9			
10			
11			
12	TPOS	CPRM_SEL_MON1	
13			
14			
15			
16	TSPD	CPRM_SEL_MON2	
17			
18			
19			
20	ACCR	MONITOR1	
21			
22			
23			
24	DECR	MONITOR2	
25			
26			
27			
28	TLIM	MONITOR3	
29			
30			
31			



Acceleration time: Tacc = TSPD/ACCR
S-curve acceleration time: Taj = S_RATIO × Tacc

Deceleration time: Tdec = TSPD/DECR
S-curve deceleration time: Tdj = S_RATIO × Tdec

(2) Restrictions

- If the TPOS, TSPD, ACCR, or DECR reference is changed during positioning, the changes must be carried out when motor is stopped or during constant-speed travel.

- If the acceleration/deceleration time is too long, linear acceleration/deceleration will be used. Linear acceleration/deceleration will be used when the acceleration/deceleration rates (ACCR and DECR) meet the following condition for the target speed (TSPD).
  Acceleration/deceleration rate [ref/s^2] < $700 \times \sqrt{\text{TSPD}}$

- You can set the S-curve acceleration/deceleration ratio (S_RATIO) with either of the following methods.
  ① Set it with the SVCMD_IO.S_RATIO to 25% or 50%.
  ② Set it with parameter Pn846.
  If Pn846 is set to 0, operation will be performed with the setting of SVCMD_IO.S_RATIO.
  If Pn846 is not set to 0, the setting of SVCMD_IO.S_RATIO is disabled and operation will be performed with the setting of Pn846.

3.2.21 Motion Command Data Setting Method

This subsection provides information on the settings of the following data fields of the motion commands: TSPD, VREF, VFF, TREF, TFF, TLIM, VLIM, ACCR and DECR.

Name	Description	Setting	CMD_ALM Warning Code	Operation for the Setting
TSPD	Target speed	FEED, EX_FEED: Set signed 4-byte data.		
		-2147483648 to +2147483647	0H Normal	Operates according to the setting.
		POSING, S_POSING, EX_POSING, ZRET: Set unsigned 4-byte data.		
		0 to 4294967295	0H Normal	Operates according to the setting.
VREF VFF	Velocity reference, Velocity feed-forward value	Set signed 4-byte data.		
		-2147483648 to +2147483647	0H Normal	Operates according to the setting.
TQREF TFF	Torque (force) reference, Torque (force) feed-forward value	Set signed 4-byte data.		
		-2147483648 to +2147483647	0H Normal	Operates according to the setting.
TLIM	Torque (force) limit	Set the limit with unsigned 4-byte data.		
		0 to 4294967295	0H Normal	Operates according to the setting.
VLIM	Speed limit	Set the limit with unsigned 4-byte data.		
		0 to 4294967295	0H Normal	Operates according to the setting.
ACCR DECR	Acceleration, Deceleration (position control)	Set the acceleration/deceleration with unsigned 4-byte data.		
		0 to 4294967295	0H Normal	Operates according to the setting.
ACCR DECR	Acceleration, Deceleration (speed control)	Set the acceleration/deceleration with unsigned 4-byte data. Unit: $\times 10^n$ [Reference unit/s^2]		
		0 to 4294967295	0H Normal	Operates according to the setting.

4

Subcommands

4.1 Subcommands

The following table shows the subcommands.

For information on the combinations of main commands and subcommands, refer to *1.5.4 Combinations of Main Commands and Subcommands*.

Profile	Command Code (Hex.)	Command	Operation	Communication Phases*2		
				1	2	3
Servo Commands	00	NOP	No operation	–	○	○
	05	ALM_RD*1	Read alarm/warning	–	○	○
	06	ALM_CLR	Clear alarm/warning state	–	○	○
	1D	MEM_RD*1	Read memory command	–	○	○
	1E	MEM_WR*1	Write memory command	–	○	○
	30	SMON	Monitor servo status	–	○	○
	40	SVPRM_RD*1	Read servo parameter	–	○	○
	41	SVPRM_WR	Write servo parameter	–	○	○

∗1. Specification restrictions apply (Refer to the subsection describing each command for the details of the restrictions.)
∗2. ○: Can be executed, Δ: Ignored, ×: Command error, –: Indefinite response data

4.2 No Operation Subcommand (NOP: 00H)

Data Format

Phases in which the Command can be Executed	2, 3	Command Classification	Common command	Asynchronous command
Processing Time	Within communication cycle			

Byte	NOP		Description
	Command	Response	
32	00H	00H	• The NOP subcommand is used for network control. • Confirm the completion of the subcommand execution by checking that RSUBCMD = NOP (= 00H) and SUB_STAT.SBCMDRDY = 1.
33	SUB_CTRL	SUB_STAT	
34			
35			
36	Reserved	Reserved	
37			
38			
39			
40			
41			
42			
43			
44			
45			
46			
47			

4.3 Read Alarm or Warning Subcommand (ALM_RD: 05H)

(1) Data Format

Phases in which the Command can be Executed		2, 3	Command Classification	Common command	Asynchronous command
Processing Time		Refer to the specifications of ALM_RD_MOD			

Byte	ALM_RD		Description
	Command	Response	
32	05H	05H	• The ALM_RD subcommand reads the current alarm or warning state as an alarm or warning code. • Confirm the completion of the subcommand execution by checking that RSUBCMD = ALM_RD (= 05H) and SUB_STAT.SBCMDRDY = 1. In the following cases, an alarm will occur and the subcommand will not be executed. • When the ALM_RD_MOD data is invalid: CMD_ALM = 9H (A.94B) • When the ALM_INDEX data is invalid: CMD_ALM = 9H (A.94B)
33	SUB_CTRL	SUB_STAT	
34			
35			
36	ALM_RD_MOD	ALM_RD_MOD	
37			
38	ALM_INDEX	ALM_INDEX	
39			
40	Reserved	ALM_DATA	
41			
42			
43			
44			
45			
46			
47			

(2) Command Parameters

The details of ALM_RD_MOD are described below.

ALM_RD_MOD	Description	Processing Time
0	Current alarm or warning state Maximum of 4 records (from byte 40 to byte 47)	Within communication cycle
1	Alarm occurrence status history (Warnings are not retained in the history.) Maximum of 4 records (from byte 40 to byte 47)	Within 60 ms

4.4 Clear Alarm or Warning Subcommand (ALM_CLR: 06H)

(1) Data Format

Phases in which the Command can be Executed		2, 3	Command Classification	Common command	Asynchronous command
Processing Time		Refer to the specifications of ALM_RD_MOD	Subcommand		

Byte	ALM_CLR		Description
	Command	Response	
32	06H	06H	• The ALM_CLR subcommand clears the alarm or warning state. It changes the state of a slave station, but does not eliminate the cause of the alarm or warning. ALM_CLR should be used to clear the state after the cause of the alarm or warning has been eliminated. • Confirm the completion of the subcommand execution by checking that RSUBCMD = ALM_CLR (= 06H) and SUB_STAT.SBCMDRDY = 1. In the following cases, an alarm will occur and the subcommand will not be executed. • When the ALM_CLR_MOD data is invalid: SUBCMD_ALM = 9H (A.94B)
33	SUB_CTRL	SUB_STAT	
34			
35			
36	ALM_CLR_MOD	ALM_CLR_MOD	
37			
38	Reserved	Reserved	
39			
40			
41			
42			
43			
44			
45			
46			
47			

(2) Command Parameters

The details of ALM_CLR_MOD are described below.

ALM_CLR_MOD	Description	Processing Time
0	Clearance of the current alarm or warning state	Within 200 ms
1	Clearance of the alarm history	Within 2 s

4.5 Read Memory Subcommand (MEM_RD: 1DH)

(1) Data Format

Phases in which the Command can be Executed		2, 3	Command Classification	Common command	Asynchronous command
Processing Time		Within 200 ms	Subcommand		

Byte	MEM_RD		Description
	Command	Response	
32	1DH	1DH	• The MEM_RD subcommand reads the data stored in virtual memory by specifying the initial address and the data size for reading. • Confirm the completion of the subcommand execution by checking that RSUBCMD = MEM_RD (= 1DH) and SUB_STAT.SUBCMDRDY = 1, and also checking the setting for ADDRESS and SIZE. In the following cases, an alarm will occur and the subcommand will not be executed. • When the ADDRESS data is invalid: SUBCMD_ALM = 9H (A.94A) • When the MODE/DATA_TYPE data is invalid: SUBCMD_ALM = 9H (A.94B) • When the SIZE data is invalid: SUBCMD_ALM = 9H (A.94D) • While editing using SigmaWin: SUBCMD_ALM = AH (A.95A) For details, refer to *3.1.11 Write Memory Command (MEM_WR: 1EH) ■ Method to Access Virtual Memory Areas*.
33	SUB_CTRL	SUB_STAT	
34			
35			
36	Reserved (0)	Reserved (0)	
37	MODE/ DATA_TYPE	MODE/ DATA_TYPE	
38	SIZE	SIZE	
39			
40	ADDRESS	ADDRESS	
41			
42			
43			
44	Reserved	DATA	
45			
46			
47			

(2) Command Parameters

The details of MODE/DATA_TYPE are described below.

bit7	bit6	bit5	bit4	bit3	bit2	bit1	bit0
MODE				DATA_TYPE			

MODE = 1: Volatile memory, 2: Not supported
DATA_TYPE = 1: Byte, 2: Short, 3: Long, 4: Not supported

SIZE: Data size for reading (of type specified by DATA_TYPE)
ADDRESS: Initial address for reading
DATA: Read data

4.6 Write Memory Subcommand (MEM_WR: 1EH)

(1) Data Format

Phases in which the Command can be Executed		2, 3	Command Classification	Common command	Asynchronous command
Processing Time		Refer to *3.1.11 (2) Command Parameters ■ Executing the Adjustment Operation*.	Subcommand		

Byte	MEM_WR		Description
	Command	Response	
32	1EH	1EH	• The MEM_WR subcommand writes the data in virtual memory by specifying the initial address, the data size and the data for writing. • Confirm the completion of the subcommand execution by checking that RSUBCMD = MEM_WR (= 1EH) and SUB_STAT.SUBCMDRDY = 1, and also checking the setting for ADDRESS, SIZE and DATA. In the following cases, an alarm will occur and the subcommand will not be executed. • When the ADDRESS data is invalid: SUBCMD_ALM = 9H (A.94A) • When the MODE/DATA_TYPE data is invalid: SUBCMD_ALM = 9H (A.94B) • When the SIZE data is invalid: SUBCMD_ALM = 9H (A.94D) • When the conditions for executing the adjustment operation are not satisfied: SUBCMD_ALM = AH (A.95A) • While editing using SigmaWin: SUBCMD_ALM = AH (A.95A) For details, refer to *3.1.11 Write Memory Command (MEM_WR: 1EH) ■ Method to Access Virtual Memory Areas*.
33	SUB_CTRL	SUB_STAT	
34			
35			
36	Reserved (0)	Reserved (0)	
37	MODE/ DATA_TYPE	MODE/ DATA_TYPE	
38	SIZE	SIZE	
39			
40	ADDRESS	ADDRESS	
41			
42			
43			
44	DATA	DATA	
45			
46			
47			

(2) Command Parameters

The details of MODE/DATA_TYPE are described below.

bit7	bit6	bit5	bit4	bit3	bit2	bit1	bit0
MODE				DATA_TYPE			

MODE = 1: Volatile memory, 2: Non-volatile memory (Non-volatile memory can be selected only for common parameters)
DATA_TYPE = 1: Byte, 2: Short, 3: Long, 4: Not supported

SIZE: Data size for writing (of type specified by DATA_TYPE)
ADDRESS: Initial address for writing
DATA: Data to be written

4.7 Servo Status Monitor Subcommand (SMON: 30H)

Data Format

Phases in which the Command can be Executed		2, 3	Command Classification	Common command	Asynchronous command
Processing Time		Within communication cycle	Subcommand		

Byte	SMON		Description
	Command	Response	
32	30H	30H	• The SMON subcommand reads the alarms, status, and monitor information (position, speed, output, torque (force), etc.) specified in monitor setting, and the state of the I/O signals of the servo drive. • Confirm the completion of the subcommand execution by checking that RSUBCMD = SMON (= 30H) and SUB_STAT.SUBCMDRDY = 1.
33	SUB_CTRL	SUB_STAT	
34			
35			
36	Reserved	MONITOR4	
37			
38			
39			
40		MONITOR5	
41			
42			
43			
44		MONITOR6	
45			
46			
47			

4.8 Read Servo Parameter Subcommand (SVPRM_RD: 40H)

(1) Data Format

Phases in which the Command can be Executed	2, 3	Command Classification	Servo standard command	Asynchronous command
Processing Time	Within 200 ms	Subcommand		

Byte	SVPRM_RD		Description
	Command	Response	
32	40H	40H	• The SVPRM_RD subcommand reads the servo parameters on specification of the servo parameter number, data size, and the read mode. • Confirm the completion of the subcommand execution by checking that RSUBCMD = SVPRM_RD (= 40H) and SUB_STAT.SUBCMDRDY = 1, and also checking the setting for NO, SIZE and MODE. In the following cases, an alarm will occur. Do not read PARAMETER in the response in these cases because the PARAMETER value will be indefinite. • When the NO data is invalid: SUBCMD_ALM = 9H (A.94A) • When the SIZE data is invalid: SUBCMD_ALM = 9H (A.94D) • When the MODE data is invalid: SUBCMD_ALM = 9H (A.94B)
33	SUB_CTRL	SUB_STAT	
34			
35			
36	NO	NO	
37			
38	SIZE	SIZE	
39	MODE	MODE	
40	Reserved	PARAMETER	
41			
42			
43			
44			
45			
46			
47			

(2) Command Parameters

NO: Servo parameter number
SIZE: Servo parameter data size [byte]
MODE: Servo parameter read mode

Servo Parameter Type	Reading Source	Mode Setting
Common Parameters	RAM area	00H
Device Parameter	RAM area	10H

PARAMETER: Servo parameter data

4.9 Write Servo Parameter Subcommand (SVPRM_WR: 41H)

(1) Data Format

Phases in which the Command can be Executed	2, 3	Command Classification	Servo standard command	Asynchronous command
Processing Time	Within 200 ms	Subcommand		

Byte	SVPRM_WR		Description
	Command	Response	
32	41H	41H	• The SVPRM_WR subcommand writes the servo parameters on specification of the servo parameter number, data size, and write mode. • Confirm the completion of the subcommand execution by checking that RSUBCMD = SVPRM_WR (= 41H) and SUB_STAT.SUBCMDRDY = 1, and also checking the setting for NO, SIZE, MODE and PARAMETER. In the following cases, an alarm will occur and the subcommand will not be executed. • When the NO data is invalid: SUBCMD_ALM = 9H (A.94A) • When the SIZE data is invalid: SUBCMD_ALM = 9H (A.94D) • When the MODE data is invalid: SUBCMD_ALM = 9H (A.94B) • When the PARAMETER data is invalid: SUBCMD_ALM = 9H (A.94B) • While editing using SigmaWin: SUBCMD_ALM = AH (A.95A)
33	SUB_CTRL	SUB_STAT	
34			
35			
36	NO	NO	
37			
38	SIZE	SIZE	
39	MODE	MODE	
40	PARAMETER	PARAMETER	
41			
42			
43			
44			
45			
46			
47			

Note: If the main command and subcommand specifying the same NO are received at the same time as new commands, the main command takes precedence and the alarm specified by SUBCMD_ALM occurs for the subcommand.

(2) Command Parameters

NO: Servo parameter number
SIZE: Servo parameter data size [byte]
MODE: Servo parameter write mode

Servo Parameter Type	Reading Source	Mode Setting
Common Parameters	RAM area	00H
	Retentive memory area	01H
Device Parameter	RAM area	10H
	Retentive memory area	11H

PARAMETER: Servo parameter data

5

Operation Sequence

This chapter describes basic operation sequences using MECHATROLINK-III communications.

5.1 Setting the MECHATROLINK-III and Communications Specifications

Use the following procedures to set the MECHATROLINK-III communications specifications and check the communications status.

IMPORTANT

After you change Pn010 to Pn017, Pn880, or Pn881, turn the power supply OFF and then ON again to enable the new settings.

5.1.1 Setting the MECHATROLINK-III Station Address

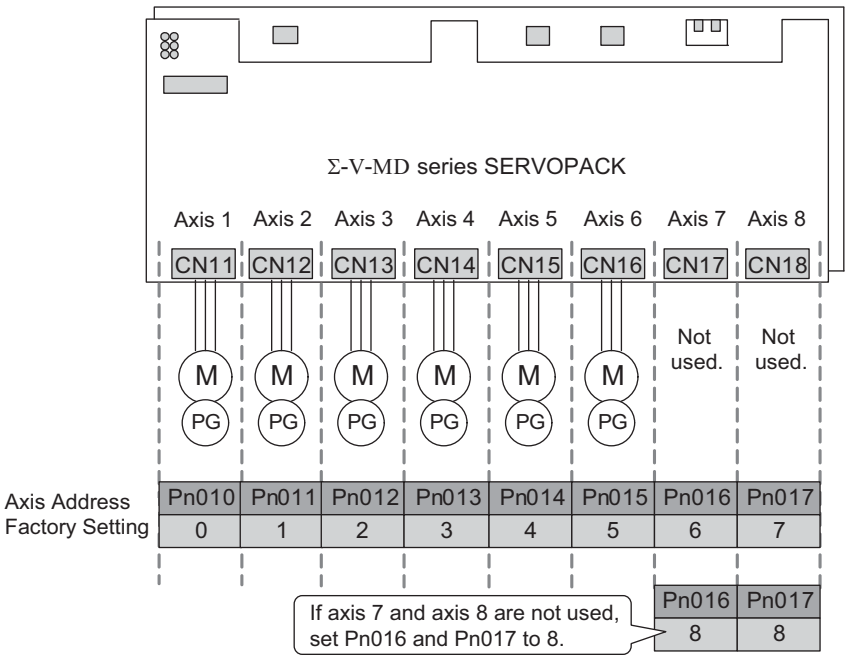
Set the MECHATROLINK-III station address in Pn880.

Pn880	Station Address			Speed Position Torque	Category
	Setting Range	Unit	Factory Setting	Enabled Timing	
	3 to EF	1H	3	After Restart	Setup

5.1.2 Setting the MECHATROLINK-III Axis Address

Set the MECHATROLINK-III axis addresses in Pn010 to Pn017.

In the factory settings, CN11 is assigned to axis 1 and the other axis addresses are assigned in order from CN11.



Note 1. If you change the settings of Pn010 to Pn017, you must initialize the parameters or set the parameters again for any axis that was changed.
2. Set the axis address parameter for any axis that is not used to 8. If you enter a value of 8 or higher, the SERVOPACK will detect that the axis is not used.
3. The set values of Pn010 to Pn017 must be in order from 0 and each parameter must have a unique setting. If the same axis address is set more than once, alarm A.E42 will occur and the factory settings will be forcibly used.

5.1.3 Setting the MECHATROLINK-III Transmission Bytes

Set the number of transmission bytes in Pn881.

Pn881	Number of Transmission Bytes Speed Position Torque				Category
	Setting Range	Unit	Factory Setting	Enabled Timing	
	32, 48	–	48	After Restart	Setup

5.1.4 Checking the Communications Status

To confirm that the SERVOPACK is in the communication enabled state, check the CN, LK1, and LK2 LEDs.

	Description
CN	This indicator lights when a connection is established in the application layer. Unlit: In the CONNECT command incomplete state Lit: In the CONNECT command completed state
CMERR	This indicator flashes if a command error occurs for communications in the data link layer. It lights if a communications error occurs. Unlit: In normal communication Flashing: A command error (CMD_ALM) occurred. Lit: A communications error (COMM_ALM) occurred.
LK1 LK2	This indicator lights when communications are started in the data link layer. The LK1 indicator shows the communications status of port 1. The LK2 indicator shows the communications status of port 2. Unlit: Communication not in progress, due to disconnected cable, etc. Lit: In normal communication

5.2 Parameter Management and Operation Sequence

5.2.1 Operation Sequence for Managing Parameters Using a Controller

When the parameters are managed by a controller, the parameters are automatically transmitted from the controller to the SERVOPACK when the power is turned ON. Therefore, the settings of SERVOPACK do not need to be changed when the SERVOPACK is replaced.

Procedure	Operation	Command to Send
1	Turn ON the control and main circuit power supplies.	–
2	Confirm the completion of the initialization process of the SERVOPACK.	NOP
3	Reset the previous communications status.	DISCONNECT *
4	Establish communications connection and starts WDT count.	CONNECT
5	Check information such as device ID.	ID_RD
6	Read device setting data such as parameters.	SVPRM_RD
7	Set the parameters required for the device.	SVPRM_WR
8	Enable the parameter settings (Setup).	CONFIG
9	Turn ON the encoder power supply to obtain the position data.	SENS_ON
10	Turn the servo ON.	SV_ON
11	Start operation.	POSING, INTERPOLATE, etc.
12	Turn the servo OFF.	SV_OFF
13	Disconnect the communications connection.	DISCONNECT
14	Turn OFF the control and main circuit power supplies.	–

* When starting the operation sequence with turning the power ON as the first step, it is not necessary to send the DISCONNECT command.

Note: This example sequence shows the steps to enable starting of communications regardless of the status at that point.

5.2.2 Operation Sequence for Managing Parameters Using a SERVOPACK

To manage the parameters by using SERVOPACK's non-volatile memory, save the parameters in the non-volatile memory at setup and use an ordinary operation sequence.

(1) Setup Sequence

Procedure	Operation	Command to Send
1	Turn ON the control and main circuit power supplies.	NOP
2	Reset the previous communications status.	DISCONNECT *
3	Establish communications connection and starts WDT count.	CONNECT
4	Check information such as device ID.	ID_RD
5	Get device setting data such as parameters.	SVPRM_RD
6	Save the parameters required for the device in the non-volatile memory.	SVPRM_WR Note: Do not use RAM.
7	Disconnect the communications connection.	DISCONNECT
8	Turn OFF the control and main circuit power supplies.	–

* If the connection cannot be released normally, send a DISCONNECT command for 2 or more communication cycles, and then send a CONNECT command.

(2) Ordinary Operation Sequence

Procedure	Operation	Command to Send
1	Turn ON the control and main circuit power supplies.	NOP
2	Reset the previous communications status.	DISCONNECT *
3	Establish communications connection and starts WDT count.	CONNECT
4	Check information such as device ID.	ID_RD
5	Get device setting data such as parameters.	SVPRM_RD
6	Turn ON the encoder power supply to obtain the position data.	SENS_ON
7	Turn the servo ON.	SV_ON
8	Start operation.	POSING, INTERPOLATE, etc.
9	Turn the servo OFF.	SV_OFF
10	Disconnect the communications connection.	DISCONNECT
11	Turn OFF the control and main circuit power supplies.	–

* If the connection cannot be released normally, send a DISCONNECT command for 2 or more communication cycles, and then send a CONNECT command.

5.3 Setting the Zero Point before Starting Operation

(1) When Using an Incremental Encoder

When an incremental encoder is used in the slave station, carry out a zero point return operation after turning ON the power supply.
After the zero point is set, set the reference coordinate system to determine the work coordinate zero point as required:

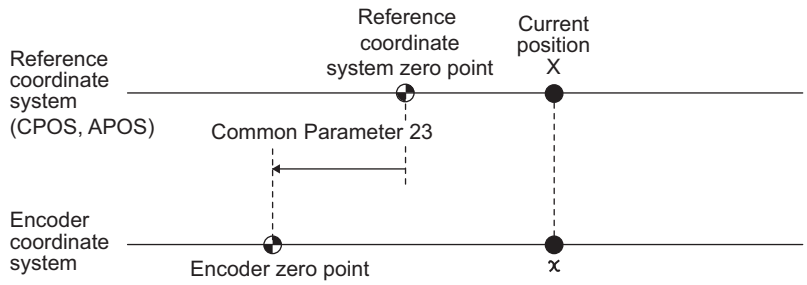
1. Setting the Reference Coordinate System Using ZRET Command
   Use the ZRET command to return the slave station to the zero point and set the reference coordinate system based on the zero point.
2. Setting the Reference Coordinate System Using POS_SET Command
   Use the POS_SET command to set the reference coordinate system of the slave station.
   i) Perform positioning to the reference position using a positioning command such as EX_POSING.
   ii) Send the POS_SET command with POS_SET_MODE.POS_SEL = APOS (= 0), POS_SET_MODE.REFE = 1, and POS_DATA = reference position.

ZPOINT and software limits are enabled after the reference coordinate system has been set.

(2) When Using an Absolute Encoder

When an absolute encoder is used in the slave station, the SENS_ON command can be used to set the reference coordinate system of the slave station. The reference coordinate system will be set according to the position detected by the absolute encoder and the coordinate system offset of the encoder (i.e., the offset between the encoder's coordinate system and the reference coordinate system (device built-in parameter)).
The relationship between the reference coordinate system (CPOS and APOS), the encoder's coordinate system, and the coordinate system offset of the encoder are shown in the following figure.

CPOS: Reference position
APOS: Feedback position



X= x + Common Parameter 23
Common parameter 23: Absolute encoder origin offset

5.4 Operation Sequence when Turning the Servo ON

Motor control using a host controller is performed using motion commands only in the servo ON state (motor power ON).

In the servo OFF state (when the power to the motor is shut OFF), the SERVOPACK manages position data so that the reference coordinate system (CPOS, MPOS) and the feedback coordinate system (APOS) are equal. For correct execution of motion commands, therefore, it is necessary to use the SMON (status monitoring) command after the servo ON state has been established, to read the servo reference coordinates (CPOS) and send an appropriate reference position. Set the coordinate system of the SERVOPACK using the POS_SET command as necessary.

After completing the setting of the coordinate systems, carry out machine operation using motion commands.

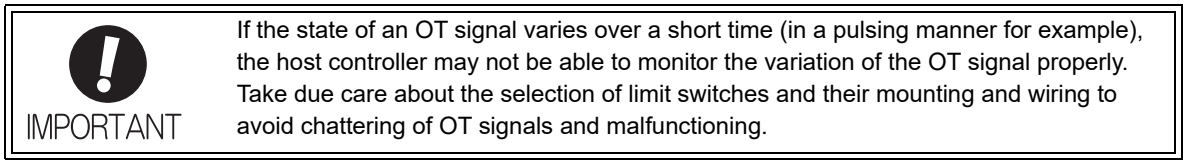
5.5 Operation Sequence when OT (Overtravel Limit Switch) Signal is Input

When an OT signal is input, the SERVOPACK prohibits the motor from rotating in the way specified in parameter Pn001. The motor continues to be controlled by the SERVOPACK while its rotation is prohibited.

When an OT signal is input, use the following procedure to process the OT signal.

Procedure	Operation
1	Monitor OT signals. When an OT signal is input, send an appropriate stop command: While an interpolation command (INTERPOLATE) is being executed: Continues execution of the interpolation command while stopping updating of the interpolation position. Or, sends an SMON command. While a move command (such as POSING) other than interpolation commands is being executed: sets CMD_CANCEL = 1.
2	Check the output completion flag DEN. If DEN = 1, the SERVOPACK completed the OT processing. At the same time, check the flag ZSPD. If ZSPD = 1, the motor is completely stopped. Keep the command used in procedure 1 active until both of the above flags are set to 1.
3	Read out the current reference position (CPOS) and use it as the start position for retraction processing.
4	Use a move command such as POSING or INTERPOLATE for retraction processing. Continue to use this command until the retraction is finished. If the move command ends without finishing the retraction, restart the move command continuously from the last target position.

Note: • When an OT signal is input during execution of a motion command such as ZRET, EX_FEED or EX_POSING, the execution of the command will be cancelled.
• During the overtravel state (P-OT = 1 or N-OT = 1), the servomotor is not positioned to the target position specified by the host controller. Check the feedback position (APOS) to confirm that the axis is stopped at a safe position.



5.6 Operation Sequence at Emergency Stop (Main Circuit OFF)

For circuits incorporating the recommended processing that the control and main circuit power supplies turn OFF on occurrence of an emergency stop, no specific process is required.

For circuits that turn OFF only the main circuit power supply, follow the procedure below.

After confirming that the SV_ON or PON bit in the STATUS field of the response data is OFF (= 0), send an SV_OFF command. While in an emergency stop state, always monitor the SERVOPACK status using a command such as the SMON (status monitoring) command.

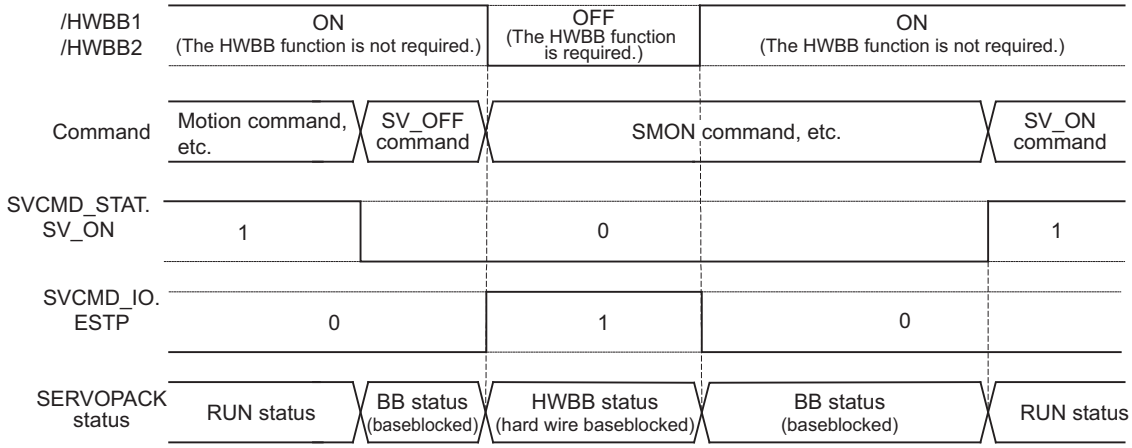
For recovery from an emergency stop state, follow the action to be taken on occurrence of an alarm.

5.7 Operation Sequence when a Safety Signal is Input

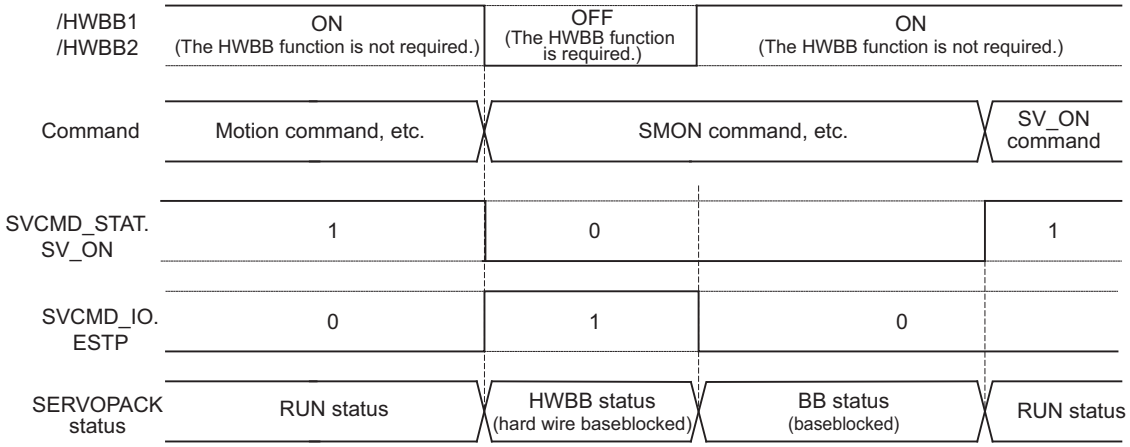
When an HWBB1 or HWBB2 signal is input while the motor is being operated, current to the motor will be forcibly stopped, and the motor will be stopped according to the setting of the 1st digit of parameter Pn001.

Note: Safety functions cannot be used on a Σ-V-MD-series A02 SERVOPACK.

[When an HWBB signal is input after the SERVOPACK stops powering the motor]



[When an HWBB signal is input while the SERVOPACK is powering the motor]



■ When an HWBB Signal is Input:

Monitor the HWBB input signal and SCM output signal status, or ESTP signal (HWBB) status in the SVCMD_IO (servo command input signal) field. If a forced stop status is detected, send a command such as SV_OFF to stop the motor.

■ Recovery from Stop Status:

Recover from the stop status by following the procedure below.

1. Reset the HWBB1 or HWBB2 signal.
   The HWBB state is still valid at this point.
2. Send an SV_OFF command to shift the SERVOPACK to the base block state.
3. Carry out controller and system recovery processing.
4. Send an SV_ON command to establish the servo ON state.
5. Complete the preparation for operation after establishing the servo ON state.
6. Start operation.

Note 1. If the SERVOPACK enters the HWBB status while sending an SV_ON command, reset the /HWBB1 or /HWBB2 signal and then send a command other than SV_ON, such as SV_OFF. Then, send the SV_ON command again to restore the normal operation status.

2. If the SERVOPACK enters the HWBB status during execution of an SV_OFF, INTERPOLATE, POSING, FEED, EX_FEED, EX_POSING, ZRET, or S_POSING command, a command warning will occur since the SERVOPACK status changes to the servo OFF state. Execute the clear alarm or warning (ALM_CLR) command to restore normal operation.

5.8 Operation Sequence at Occurrence of Alarm

When the D_ALM bit in the CMD_STAT field of the response is 1 or a COMM_ALM field of 8 or a greater value is detected, send the SV_OFF command. Use the ALM_RD command to check the alarm code.
To clear the alarm status, send the ALM_CLR command or set the ALM_CLR bit of the CMD_CTRL command to "1" after eliminating the cause of the alarm. However, this will not clear the alarm status that require the power supply to be turned OFF and back ON for clearance.

- For Communication Error Alarms

  When a communication error alarm (COMM_ALM ≥ 8) occurs, the communication phase shifts to phase 2. To restore communication phase 3, send a SYNC_SET command after resetting the alarm.

- For Warnings

  When the D_WAR bit is 1 or the COMM_ALM field of a value from 1 to 7 is detected, a warning occurs but the servo OFF state will not be established. Check the alarm code using the ALM_RD command and perform appropriate processing. To clear the warning state, send the ALM_CLR command or set the ALM_CLR bit of the CMD_CTRL command to "1."

- For Command Errors

  Check the status of CMD_ALM with the host controller in every communication cycle and perform appropriate processing because CMD_ALM will be automatically cleared on reception of the next normal command after detecting CDM_ALM ≠ 0.

5.9 Notes when the Positioning Completed State (PSET = 1) is Established while Canceling a Motion Command

When the SERVOPACK enters any of the following states during execution of a motion command, it may cancel the execution of the motion command and establish the positioning completed state (PSET = 1).

- The servo OFF state (SV_ON of SVCMD_STAT set to "0") has been established due to an alarm (D_ALM of CMD_STAT set to "0" or COMM_ALM ≥ 8).
- The servo OFF state (SV_ON of SVCMD_STAT set to "0") has been established because the main power supply was turned OFF (PON of SVCMD_STAT set to "0").
- The motor has stopped due to overtravel (P-OT or N-OT of SVCMD_IO set to "1") or a software limit (P_SOT or N_SOT of SVCMD_IO set to "1").
- The servo OFF state (SV_ON of SVCMD_STAT set to "0") has been established because the HWBB signal was turned OFF (ESTP of SVCMD_IO set to "1").

In this case, the motor has not reached the target position specified by the host controller even though PSET is set to "1." Check the feedback position (APOS) to confirm that the axis is stopped at a safe position.

If the state of an OT signal varies over a short time (in a pulsing manner for example), the host controller may not be able to monitor the variation of the OT signal properly. Take due care about the selection of limit switches and their mounting and wiring to avoid chattering of OT signals and malfunctioning.

6

Function/Command Related Parameters

6.1 Position Control

This section describes the parameters related to interpolation and positioning in position control.

6.1.1 Interpolation Command

When sending the INTERPOLATE command, the speed feedforward and torque (force) feedforward values can be specified along with the target position.

The sum of the speed feedforward value specified by the INTERPOLATE command and the (speed) feedforward value set in the parameters (common parameter 64 (Pn109) and Pn10A) will be applied.

Specifying the speed feedforward value using the INTERPOLATE command may lead to overshooting if the settings of the following parameters (common parameter 64 (Pn109) and Pn10A) are inappropriate. When specifying the speed feedforward value using the INTERPOLATE command, set the parameters to "0" (factory setting).

Common Parameters	Name	Data Size (Byte)	Setting Range	Unit	Factory Setting
64	Feedforward Compensation	4	0 to 100	%	0

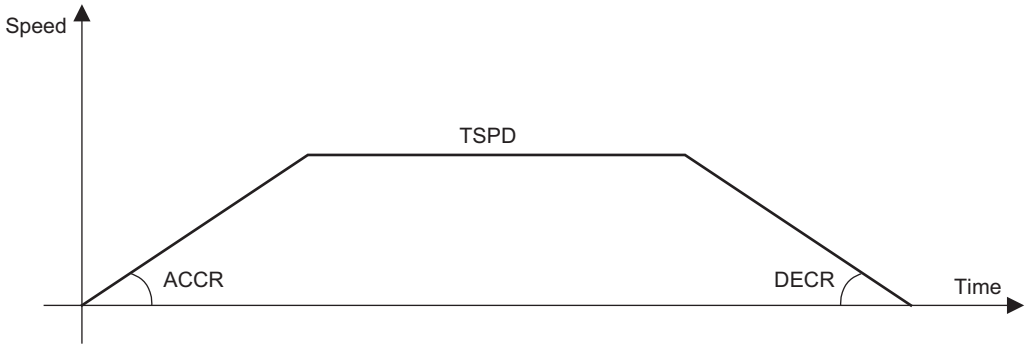
Parameter	Name	Data Size (Byte)	Setting Range	Unit	Factory Setting
Pn10A	Feedforward Filter Time Constant	2	0 to 64000	0.01 ms	0

If the speed feedforward and torque (force) feedforward values are specified using the INTERPOLATE command, the values will be cleared when another command is executed.

6.1.2 Positioning Command

The command acceleration/deceleration rates (ACCR and DECR) are used for acceleration/deceleration for positioning commands (POSING, FEED, EX_FEED, EX_POSING, and ZRET).

When using the acceleration/deceleration (ACCR and DECR) specified by the command, positioning will be performed with 1-step acceleration/deceleration.



Note: Make settings so that the distance required for deceleration and the deceleration satisfy the following conditions.
Deceleration [reference unit/s^2] ≥ Maximum reference speed [reference unit/s]^2 / (Maximum deceleration distance [reference unit] × 2)

6.2 Torque (Force) Limiting Function

The torque (force) limiting function limits the torque (force) during position/speed control to protect the connected machine, etc. There are three ways to limit the output torque (force).

- Internal torque (force) limit according to parameter settings
- External torque (force) limit using the P_CL and N_CL bits of the SVCMD_IO field
- Torque (force) limit by position/speed control command

If all of the above three methods are used, the smallest torque (force) limit will be applied.

(1) Internal Torque (Force) Limit

This method always limits the maximum output torque (force) to the set values of the following parameters.

Parameter	Name	Data Size (Byte)	Setting Range	Unit	Factory Setting
Pn402	Forward Torque Limit (For rotational servomotors)	2	0 to 800	%	800
Pn403	Reverse Torque Limit (For rotational servomotors)	2	0 to 800	%	800
Pn483	Forward Force Limit (For linear servomotors)	2	0 to 800	%	30
Pn484	Reverse Force Limit (For linear servomotors)	2	0 to 800	%	30

(2) External Torque (Force) Limit Using P_CL/N_CL Bits of SVCMD_IO Field

This method uses the P_CL and N_CL bits of the SVCMD_IO field to limit the output torque (force) to the values set for the following parameters. Settings can be made using common parameters.

Common Parameters	Name	Data Size (Byte)	Setting Range	Unit	Factory Setting
8C	Forward Torque (Force) Limit	4	0 to 800	%	100
8D	Reverse Torque (Force) Limit	4	0 to 800	%	100

(3) Torque (Force) Limit by Position/Speed Control Command

Torque (force) limits can be specified using the following commands.

INTERPOLATE, POSING, FEED, EX_FEED, EX_POSING, ZRET, VELCTRL, S_POSING

This method limits the torque (force) to the value set for TLIM of the position/speed control command.

The torque (force) limit specified by the above commands is controlled by the following parameter.
Pn002 = n.□□□0: The torque (force) limit (TLIM) in position or speed control commands is not used.
Pn002 = n.□□□1: The torque (force) limit (TLIM) in position or speed control commands is used (factory setting).

6.3 Torque (Force) Feedforward Function

This function is used to apply a torque (force) feedforward (TFF) from a position/speed control command to shorten positioning time. The host controller differentiates a position reference to generate a torque (force) feedforward reference.

[Torque (Force) Feedforward Reference Settable Commands]
INTERPOLATE, VELCTRL

6.4 Software Limit Function

The software limits are used to forcibly stop the servomotor when a pre-set limit is exceeded by the moving part of the machine.
If a target position that exceeds a software limit is given in a command for position control, the target position in the SERVOPACK is forcibly clamped to the software limit and positioning is stopped.
If the feedback position for speed control or torque (force) control exceeds a software limit, the servomotor is stopped with the same stopping method as for overtravel.

(1) Conditions for Enabling the Software Limit Function

The software limit function is enabled when the following operations are completed. In other cases, the function remains disabled.

- Zero point return operation by the ZRET command is completed.
- The coordinate setting is completed after reference point setting (REFE = 1) by executing the POS_SET command.
- When using an absolute encoder, the sensor is turned on by the SENS_ON command.

(2) Parameters Related to Software Limit Functions

Common Parameters	Name		Data Size (Byte)	Setting Range	Unit	Factory Setting
25	Limit Setting		4	0 to 33H	0000H	0000H
	bit 0	Reserved				
	bit 1	Reserved				
	bit 2	Reserved				
	bit 3	Reserved				
	bit 4	P-SOT (0: Disabled, 1: Enabled)				
	bit 5	N-SOT (0: Disabled, 1: Enabled)				
	bit 6 to 31	Reserved				
26	Forward Software Limit		4	-1073741823 to 1073741823	Reference unit	1073741823
28	Reverse Software Limit		4	-1073741823 to 1073741823	Reference unit	-1073741823

(3) Software Limit Monitoring

Check servo command input signal monitoring bits P_SOT and N_SOT for software limits.

Software limit operations are not performed in directions for which the software limit function is disabled, and the corresponding servo command input signal monitoring bit is always “0.”

6.5 Latch Function

Two types of current position latch function using an external signal input are available:

- Latching by using the move command with the latch function (EX_FEED, EX_POSING, ZRET)
- Latching based on the latch request set by the LT_REQ1 and LT_REQ2 bits

An overview of the latch operation is presented below.

Type Operation	Move Command with Latch Function	Latching Based on the Latch Request Set by the LT_REQ1 and LT_REQ2 Bits
Latch Operation	The slave station starts latching on reception of the command if LT_REQ1 = 1, and ends latching on input of the specified latch signal.	The slave station starts latching if LT_REQ1 = 1 and LT_REQ2 = 1, and ends latching on input of the specified latch signal.
Canceling Latching	Cancelled by LT_REQ1 = 0 Cancelled when the slave station receives another command	Cancelled by LT_REQ1 = 0 and LT_REQ2 = 0
Checking Completion of Latching	Check L_CMP1.	Check L_CMP1 and L_CMP2.
Outputting Latched Position*	LPOS1	LPOS1, 2
Latching Allowable Area	According to the settings of Pn820 and Pn822	

* Monitor the latched position by selecting the latched position with monitor selection bits SEL_MON1 to 3.

The relationship among the signals related to latching is shown in the diagram below.

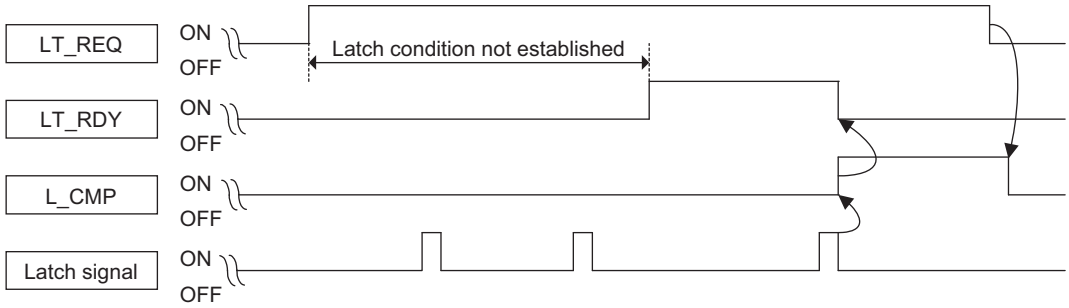
Even if a request for latching is made, latch signals will not be accepted until the latching conditions are satisfied.

Whether the latching conditions have been satisfied or not can be checked at LT_RDY1 and LT_RDY2 selected with common monitor 1 (CMN1) and common monitor 2 (CMN2). These monitors correspond to the 0th and 1st bits of the SV_STAT field of common parameter 89 (PnB12).

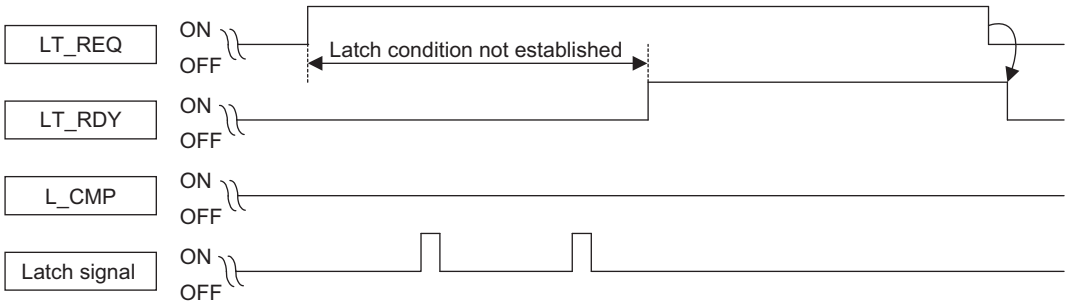
In either of the following cases, latching will not be performed since the latching conditions are not satisfied.

- Outside the latching allowable area set by parameters
- Inside the latching disabled area in the operation sequence for the ZRET command

■ Operation when Latching is Completed



■ Operation when Latching is not Completed



■ Latch Time Lag

- From reception of the command to latching start: 250 μs max.
- From completion of latching to transmission of a response: One communication cycle max.

6.5.1 Setting the Latching Allowable Area

Use the following parameters to set the latching allowable area.

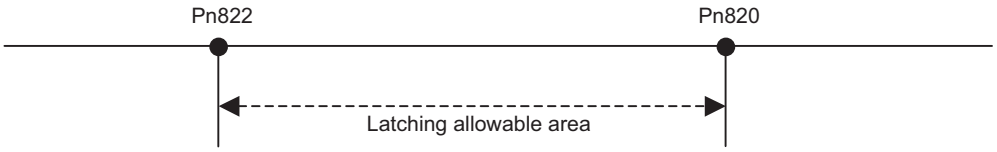
Parameter	Name	Data Size (Byte)	Setting Range	Unit	Factory Setting
Pn820	Forward Latching Allowable Area	4	-2147483648 to 2147483647	Reference unit	0
Pn822	Reverse Latching Allowable Area	4	-2147483648 to 2147483647	Reference unit	0

Latch signal input is enabled when the following two conditions are satisfied.

- Within the latching allowable area set by Pn820 and Pn822
- The LT_REQ1 and LT_REQ2 bits of the SVCMD_CTRL field is set to "1" (requesting latching).

The above conditions for enabling latch signal input are valid for the latch operation for any command.

(1) When Pn820 > Pn822



(2) When Pn820 ≤ Pn822

7

Detecting Alarms/Warnings Related to Communications or Commands

This chapter describes the alarms and warnings that may occur in MECHATROLINK-III communications. For alarms and warnings that are not described in this manual, refer to the manual for the specific product.

7.1 Communication Related Alarms

The table below shows the communication alarms that may occur in MECHATROLINK-III communications.

If an error is found in the command or data that a SERVOPACK receives, the SERVOPACK returns the corresponding alarm code (in the COMM_ALM bit of the CMD_STAT field of the response).

At the same time, the alarm code is displayed on the SERVOPACK.

Category	Alarm in Response			Remedy	SERVOPACK Side		
	COMM_ALM	Name	Meaning		Stopping Method	Alarm Code	Alarm Reset
Communication Setting Error	0	Communication data size setting error	The received data size does not match the data size set at the local station. The communication data reception status after starting communication is abnormal.	Review the number of transmission bytes (S3). Review the communication setting of the controller.	Zero-speed stopping	A.E41	Possible
	0	Station address setting error	The station address setting is invalid or a station assigned the same station address exists in the communication network.	Review the station addresses (S1, S2).	Zero-speed stopping	A.E42	Impossible
Communication Establishment Error	B	Transmission cycle setting error	An unsupported transmission cycle was set on reception of a CONNECT command.	Review the transmission cycle setting of the controller.	Zero-speed stopping	A.E40	Possible
	C	Synchronization failure	On reception of the CONNECT command and then the SYNC_SET command, the WDT data is not refreshed in each communication cycle and the communication timing cannot be synchronized.	Review the WDT processing of the controller. Check communication connections. Take countermeasures against noise.	Zero-speed stopping	A.E51	Possible
Communication Error	9	Data reception error	Data reception errors occurred twice consecutively after completing the execution of the CONNECT command. (Influence of noise, etc.) An error is detected on the communication LSI.	Check communication connections. Take countermeasures against noise. To recover from the alarm state, send the ALM_CLR command and then the SYNC_SET command. If the alarm continues, replace the SERVOPACK.	Zero-speed stopping	A.E60	Possible
	A	Synchronous frame not received	The synchronous frame not received state was detected twice consecutively after completing the execution of the CONNECT command. (Influence of noise, etc.)	Check communication connections. Take countermeasures against noise. To recover from the alarm state, send the ALM_CLR command and then the SYNC_SET command.	Zero-speed stopping	A.E63	Possible

(cont'd)

Category	Alarm in Response			Remedy	SERVOPACK Side		
	COMM_ALM	Name	Meaning		Stopping Method	Alarm Code	Alarm Reset
Communication Synchronization Error	C	Synchronization error	The controller is not refreshing the WDT data in each communication cycle after completing communication synchronization (in communication phase 3).	Review the WDT processing of the controller. To recover from the alarm state, send the ALM_CLR command and then the SYNC_SET command.	Zero-speed stopping	A.E50	Possible
	B	Transmission cycle error	The transmission cycle interval varied after completing the execution of the CONNECT command.	Review the transmission cycle interval of the controller. To recover from the alarm state, send the ALM_CLR command and then the SYNC_SET command.	Zero-speed stopping	A.E61	Possible
	0	Internal synchronization error	The transmission cycle interval varied after completing the execution of the CONNECT command.	Review the transmission cycle interval of the controller. To recover from the alarm state, turn OFF the power and then turn it back ON.	Stop by dynamic brake	A.E02	Impossible
System Error	0	Communication LSI initialization error	The initialization process of the communication LSI failed.	Replace the SERVOPACK.	Stop by dynamic brake	A.b6A	Impossible
	0	Communication LSI error	An error is detected on the communication LSI.	Take countermeasures against noise. Replace the SERVOPACK.	Stop by dynamic brake	A.b6b	Impossible
Command Execution Error	0	Command timeout error	The execution of the SV_ON or SENS_ON command was not completed within the set period.	Send the command while the motor is stopped.	Zero-speed stopping	A.ED1	Possible

7.2 Warnings Related to Communication and Commands

Warnings are divided into two categories, warnings related to data reception and procedures in MECHATROLINK-III communications and warnings related to the validity of commands.

7.2.1 Communication Errors (COMM_ALM)

The table below shows the warnings related to procedures in MECHATROLINK-III communications.

When an error of this kind is detected, the warning code is displayed on the SERVOPACK as well.

If any of these warnings occur, the relevant command will not be executed because the command data is not properly received. The operation of the servomotor continues. Therefore, the response will be the same as that of the previous command.

Category	Alarm in Response			SERVOPACK Side	
	COMM_ ALM	Meaning	Remedy	Warning Code	Warning Code Reset
Communications Warning	2	Communication error	Check communication connections. Take countermeasures against noise.	A.960	Necessary
	3	Synchronization frame not received		A.963	

If a warning A.96□ occurs during the interpolation operation (INTERPOLATE), the interpolation operation at the current feed speed continues within the communication cycle in which the warning A.96□ was detected.

7.2.2 Command Errors (CMD_ALM)

The table below shows the warnings related to the validity of commands.

When an error of this kind is detected, the warning code is displayed on the SERVOPACK as well.

Category	Alarm in Response			SERVOPACK Side		Remark
	CMD_ ALM	Meaning	Remedy	Warning Code	Warning Code Reset	
Data Setting Warning	9	Parameter numbers or data addresses are incorrect.	Review the content of the command data sent by the controller. (Refer to the setting conditions of each command and parameter.)	A.94A	Cleared automatically	The command received on occurrence of the warning will be ignored. The servomotor continues its operation.
	9	The data in the command is invalid.		A.94b		
	9	The combination of data settings is incorrect.		A.94C		
	9	The data size specified by the command is incorrect. The data is specified outside the range for the relevant data.		A.94d		
	1	The data in the command is beyond the limit. It will be clamped at the limit value.		A.97b	Cleared automatically	The command will be executed with the data clamped at the limit value.
Command Warning	A	The command sequence is incorrect.	Review the command sending sequence of the controller. (Refer to the conditions of each command.)	A.95A	Cleared automatically	–
	8	An unsupported command has been received.		A.95b		
	A	Latch command interferes.		A.95d		
	B	Subcommand and main command interfere.		A.95E		
	8	An illegal command has been received.		A.95F		
	C	A command not allowed in this communication phase has been received.		A.97A		

On reception of a normal command after a command error has occurred, CMD_ALM (A.94□ and A.95□) is cleared automatically.

8

Common Parameters

8.1 Overview

Common parameters are assigned common parameter numbers that are defined in the standard servo profile and are independent of individual devices. The utilization of common parameters means that parameters can be read or set without using parameter numbers or names specific to individual devices.

To read or set common parameters, select “common parameters” in the MODE field of the SVPRM_RD or SVPRM_WR command.

8.2 List of Common Parameters

The following list shows the common parameters.

Parameter No.	Size	Name	Setting Range	Units [Resolution]	Factory Setting	Enabled Timing	Category
01 (PnA02)	4	Encoder Type Selection	0 or 1 (read only)	–	–	–	Device Information Related Parameters
		0000H: Absolute encoder					
		0001H: Incremental encoder					
02 (PnA04)	4	Motor Type Selection	0 or 1 (read only)	–	–	–	
		0000H: Rotational servomotor					
		0001H: Linear servomotor					
03 (PnA06)	4	Semi-closed/Fully-closed Type Selection	0 or 1 (read only)	–	–	–	
		0000H: Semi-closed					
		0001H: Fully-closed					
04 (PnA08)	4	Rated Speed	0 to FFFFFFFFH (read only)	Rotational servomotor: min^{-1}, Linear servomotor: mm/s	–	–	
05 (PnA0A)	4	Maximum Output Speed	0 to FFFFFFFFH (read only)	Rotational servomotor: min^{-1}, Linear servomotor: mm/s	–	–	
06 (PnA0C)	4	Speed Multiplier	– (read only)	–	–	–	
07 (PnA0E)	4	Rated Torque (Force)	0 to FFFFFFFFH (read only)	Rotational servomotor: N·m, Linear servomotor: N	–	–	
08 (PnA10)	4	Maximum Output Torque (Force)	0 to FFFFFFFFH (read only)	Rotational servomotor: N·m, Linear servomotor: N	–	–	
09 (PnA12)	4	Torque (Force) Multiplier	– (read only)	–	–	–	
0A (PnA14)	4	Resolution	0 to FFFFFFFFH (read only)	pulse/rev	–	–	
0B (PnA16)	4	Scale Pitch	0 to 65536000	nm [0.01 μm]*1	0	After restart	
0C (PnA18)	4	Pulses per Scale Pitch	0 to FFFFFFFFH (read only)	pulse/pitch	–	–	

Note: When using parameters that are enabled after restarting the SERVOPACK, a CONFIG command must be input or the power must be turned OFF and then ON again.

*1. Set the units to multiples of 10.

(cont'd)

Parameter No.	Size	Name	Setting Range	Units [Resolution]	Factory Setting	Enabled Timing	Category
21 (PnA42)	4	Electronic Gear Ratio (Numerator)	1 to 1073741824	–	1	After restart	Machine Specification Related Parameters
22 (PnA44)	4	Electronic Gear Ratio (Denominator)	1 to 1073741824	–	1	After restart	
23 (PnA46)	4	Absolute Encoder Origin Offset	-1073741823 to 1073741823	1 reference unit	0	Immediately*2	
24 (PnA48)	4	Multiturn Limit Setting	0 to 65535	Rev	65535	After restart	
25 (PnA4A)	4	Limit Setting	0 to 33H	0000H	0000H	After restart	
		bit 0	Reserved				
		bit 1	Reserved				
		bit 2	Reserved				
		bit 3	Reserved				
		bit 4	P-SOT (0: Disabled, 1: Enabled)				
		bit 5	N-SOT (0: Disabled, 1: Enabled)				
		bit 6	Reserved				
		bit 7 to 31	Reserved				
26 (PnA4C)	4	Forward Software Limit	-1073741823 to 1073741823	1 reference unit	1073741823	Immediately	
27 (PnA4E)	4	Reserved by System	–	–	0	Immediately	
28 (PnA50)	4	Reverse Software Limit	-1073741823 to 1073741823	1 reference unit	-1073741823	Immediately	
29 (PnA52)	4	Reserved by System	–	–	0	Immediately	
41 (PnA82)	4	Speed Unit Selection*3	0 to 4	–	0	After restart	Unit System Related Parameters
		0000H	Reference unit/sec				
		0001H	Reference unit/min				
		0002H	Percentage (%) of rated speed*4				
		0003H	min^{-1} *4				
		0004H	Max. motor speed/40000000H*5				
42 (PnA84)	4	Speed Base Unit Selection*4, *5 (Set the value of "n" to use in the following formula. Speed Unit Selection (common parameter No. 41 PnA82) × 10^n)	-3 to 3	–	0	After restart	
43 (PnA86)	4	Position Unit Selection	0	–	0	After restart	
		0000H	Reference unit				
44 (PnA88)	4	Position Base Unit Selection (Set the value of "n" to use in the following formula. Position Unit Selection (common parameter No. 43 PnA86) × 10^n)	0	–	0	After restart	

Note: When using parameters that are enabled after restarting the SERVOPACK, a CONFIG command must be input or the power must be turned OFF and then ON again.

∗2. Available after the SENS_ON command is input.

∗3. When using fully-closed loop control, set 0000H (Reference unit/sec).

∗4. When either 0002H or 0003H is selected for the Speed Unit (parameter 41), set the Speed Base Unit (parameter 42) to a number between -3 and 0.

∗5. When 0004H is selected for the Speed Unit (parameter 41), set the Speed Base Unit (parameter 42) to 0.

(cont'd)

Parameter No.	Size	Name		Setting Range	Units [Resolution]	Factory Setting	Enabled Timing	Category
45 (PnA8A)	4	Acceleration Unit Selection		–	–	0	After restart	Unit System Related Parameters
		0000H	Reference unit/sec^2					
		0001H	Not supported					
46 (PnA8C)	4	Acceleration Base Unit Selection (Set the value of "n" to use in the following formula. Acceleration Unit Selection (common parameter No. 45 PnA8A) × 10^n)		4 to 6	–	4	After restart	
47 (PnA8E)	4	Torque (Force) Unit Selection		1 to 2	–	1	After restart	
		0000H	Not supported					
		0001H	Percentage (%) of rated torque (force)					
		0002H	Max. torque (force) /40000000H*6					
48 (PnA90)	4	Torque (Force) Base Unit Selection*6 (Set the value of "n" to use in the following formula. Torque (Force) Unit Selection (common parameter No. 47 PnA8E) × 10^n)		-5 to 0	–	0	After restart	
49 (PnA92)	4	Compliance Unit System		– (read only)	–	0601011FH	–	
		Speed						
		bit 0	Reference unit/s (1: Enabled)					
		bit 1	Reference unit/min (1: Enabled)					
		bit 2	Percentage (%) of rated speed (1: Enabled)					
		bit 3	min^{-1} (rpm) (1: Enabled)					
		bit 4	Max. motor speed/4000000H (Hex.) (1: Enabled)					
		bit 5 to 7	Reserved (0: Disabled)					
		Position						
		bit 8	Reference unit (1: Enabled)					
		bit 9 to 15	Reserved (0: Disabled)					
		Acceleration						
		bit 16	Reference unit/s^2 (1: Enabled)					
		bit 17	msec (Acceleration time taken to reach the rated speed) (0: Disabled)					
		bit 18 to 23	Reserved (0: Disabled)					
		Torque (Force)						
		bit 24	N·m (N) (0: Disabled)					
		bit 25	Percentage (%) of rated torque (force) (1: Enabled)					
		bit 26	Max. torque (force) /40000000 (Hex.) (1: Enabled)					
		bit 27 to 31	Reserved (0: Disabled)					

Note: When using parameters that are enabled after restarting the SERVOPACK, a CONFIG command must be input or the power must be turned OFF and then ON again.

*6. When 0002H is selected for the Torque (Force) Unit (parameter 47), set the Torque (Force) Base Unit (parameter 48) to 0.

(cont'd)

Parameter No.	Size	Name	Setting Range	Units [Resolution]	Factory Setting	Enabled Timing	Category
61 (PnAC2)	4	Speed Loop Gain	1000 to 2000000	0.001 Hz [0.1 Hz]	40000	Immediately	Adjustment Related Parameters
62 (PnAC4)	4	Speed Loop Integral Time Constant	150 to 512000	μs [0.01 ms]	20000	Immediately	
63 (PnAC6)	4	Position Loop Gain	1000 to 2000000	0.001/s [0.1/s]	40000	Immediately	
64 (PnAC8)	4	Feedforward Compensation	0 to 100	%	0	Immediately	
65 (PnACA)	4	Position Loop Integral Time Constant	0 to 5000000	μs [0.1 ms]	0	Immediately	
66 (PnACC)	4	Positioning Completed Width	0 to 1073741824	1 reference unit	7	Immediately	
67 (PnACE)	4	NEAR Signal Width	1 to 1073741824	1 reference unit	1073741824	Immediately	
81 (PnB02)	4	Exponential Function Accel/Decel Time Constant	0 to 510000	μs [0.1 ms]	0	Immediately*7	Command Related Parameters
82 (PnB04)	4	Movement Average Time	0 to 510000	μs [0.1 ms]	0	Immediately*7	
83 (PnB06)	4	Final Travel Distance for External Positioning	-1073741823 to 1073741823	1 reference unit	100	Immediately	
84 (PnB08)	4	Homing Approach Speed	0 to 3FFFFFFFH	Rotational servomotor: 10^{-3} min^{-1}, Linear servomotor: 10^{-3} mm/s	5000	Immediately	
85 (PnB0A)	4	Homing Creep Speed	0 to 3FFFFFFFH	Rotational servomotor: 10^{-3} min^{-1}, Linear servomotor: 10^{-3} mm/s	500	Immediately	
86 (PnB0C)	4	Final Travel Distance for Homing	-1073741823 to 1073741823	1 reference unit	100	Immediately	

Note: When using parameters that are enabled after restarting the SERVOPACK, a CONFIG command must be input or the power must be turned OFF and then ON again.

*7. Change the setting when the reference is stopped (DEN is set to 1), because the change will affect the output during operation.

(cont'd)

Parameter No.	Size	Name		Setting Range	Units [Resolution]	Factory Setting	Enabled Timing	Category
87 (PnB0E)	4	Monitor Selection 1		0 to F	–	1	Immediately	Command Related Parameters
		0000H	APOS					
		0001H	CPOS					
		0002H	PERR					
		0003H	LPOS1					
		0004H	LPOS2					
		0005H	FSPD					
		0006H	CSPD					
		0007H	TRQ					
		0008H	ALARM					
		0009H	MPOS					
		000AH	Reserved (Indefinite value)					
		000BH	Reserved (Indefinite value)					
		000CH	CMN1 (Common monitor 1)					
		000DH	CMN2 (Common monitor 2)					
		000EH	OMN1 (Optional monitor 1)					
		000FH	OMN2 (Optional monitor 2)					
88 (PnB10)	4	Monitor Selection 2		–	–	0	Immediately	
		0000H to 000FH	Same as Monitor Selection 1.					

(cont'd)

<table>
<tr><th>Parameter No.</th><th>Size</th><th colspan="3">Name</th><th>Setting Range</th><th>Units [Resolution]</th><th>Factory Setting</th><th>Enabled Timing</th><th>Category</th></tr>
<tr><td rowspan="15">89
(PnB12)</td><td rowspan="15">4</td><td colspan="3">Monitor Selection for SEL_MON1 (CMN1)</td><td>0 to 6</td><td>–</td><td rowspan="15">0</td><td rowspan="15">Immedi-ately</td><td rowspan="15">Command Related Parameters</td></tr>
<tr><td>0000H</td><td colspan="3">TPOS (Target position in the command coordinates)</td></tr>
<tr><td>0001H</td><td colspan="3">IPOS (Reference position in the command coordinates)</td></tr>
<tr><td>0002H</td><td colspan="3">POS_OFSET (Offset value set in the set coordinates command (POS_SET))</td></tr>
<tr><td>0003H</td><td colspan="3">TSPD (Target speed)</td></tr>
<tr><td>0004H</td><td colspan="3">SPD_LIM (Speed limit value)</td></tr>
<tr><td>0005H</td><td colspan="3">TRQ_LIM (Torque (force) limit value)</td></tr>
<tr><td>0006H</td><td colspan="3">SV_STAT
Monitor
byte 1: Current communication phase
00H: Phase 0
01H: Phase 1
02H: Phase 2
03H: Phase 3
byte 2: Current control mode
00H: Position control mode
01H: Speed control mode
02H: Torque (force) control mode
byte 3: Reserved
byte 4: Expansion signal monitor
<table>
<tr><th>bit</th><th>Name</th><th>Description</th><th>Value</th><th>Setting</th></tr>
<tr><td rowspan="2">bit 0</td><td rowspan="2">LT_RDY1</td><td rowspan="2">Processing status for latch detection specified by SVCMD_CTRL.LT_REQ1</td><td>0</td><td>Latch detection not processed</td></tr>
<tr><td>1</td><td>During latch detection processing</td></tr>
<tr><td rowspan="2">bit 1</td><td rowspan="2">LT_RDY1</td><td rowspan="2">Processing status for latch detection specified by SVCMD_CTRL.LT_REQ2</td><td>0</td><td>Latch detection not processed</td></tr>
<tr><td>1</td><td>During latch detection processing</td></tr>
<tr><td rowspan="4">bit 2, bit 3</td><td rowspan="4">LT_SEL1R</td><td rowspan="4">Latch Signal</td><td>0</td><td>Phase C</td></tr>
<tr><td>1</td><td>External input signal 1</td></tr>
<tr><td>2</td><td>External input signal 2</td></tr>
<tr><td>3</td><td>External input signal 3</td></tr>
<tr><td rowspan="4">bit 4, bit 5</td><td rowspan="4">LT_SEL2R</td><td rowspan="4">Latch Signal</td><td>0</td><td>Phase C</td></tr>
<tr><td>1</td><td>External input signal 1</td></tr>
<tr><td>2</td><td>External input signal 2</td></tr>
<tr><td>3</td><td>External input signal 3</td></tr>
<tr><td>bit 6</td><td colspan="4">Reserved (0)</td></tr>
</table></td></tr>
<tr><td>0007H</td><td colspan="3">Reserved</td></tr>
<tr><td>0008H</td><td>INIT_PGPOS (Low)</td><td>64-bit data for the initial encoder value converted to a command value (lower 32 bits)</td></tr>
<tr><td>0009H</td><td>INIT_PGPOS (High)</td><td>64-bit data for the initial encoder value converted to a command value (higher 32 bits)</td></tr>
</table>

(cont'd)

Parameter No.	Size	Name	Setting Range	Units [Resolution]	Factory Setting	Enabled Timing	Category
8A (PnB14)	4	Monitor Select for SEL_MON2 (CMN2)	0 to 6	–	0	Immediately	Command Related Parameters
		0000H to 0006H: Same as Monitor Selection for SEL_MON1.					
8B (PnB16)	4	Origin Detection Range	0 to 250	1 reference unit	10	Immediately	
8C (PnB18)	4	Forward Torque (Force) Limit	0 to 800	%	100	Immediately	
8D (PnB1A)	4	Reverse Torque (Force) Limit	0 to 800	%	100	Immediately	
8E (PnB1C)	4	Zero Speed Detection Range	1000 to 10000000	Rotational servomotor: 10^{-3} min^{-1}, Linear servomotor: 10^{-3} mm/s	20000	Immediately	
8F (PnB1E)	4	Speed Coincidence Signal Output Width	0 to 100000	Rotational servomotor: 10^{-3} min^{-1}, Linear servomotor: 10^{-3} mm/s	10000	Immediately	
90 (PnB20)	4	Servo Command Control Field Enabled/Disabled	– (read only)	–	0FFF3F3FH	–	
		bit 0: CMD_PAUSE (1: Enabled)					
		bit 1: CMD_CANCEL (1: Enabled)					
		bit 2, 3: STOP_MODE (1: Enabled)					
		bit 4, 5: ACCFIL (1: Enabled)					
		bit 6, 7: Reserved (0: Disabled)					
		bit 8: LT_REQ1 (1: Enabled)					
		bit 9: LT_REQ2 (1: Enabled)					
		bit 10, 11: LT_SEL1 (1: Enabled)					
		bit 12, 13: LT_SEL2 (1: Enabled)					
		bit 14, 15: Reserved (0: Disabled)					
		bit 16 to 19: SEL_MON1 (1: Enabled)					
		bit 20 to 23: SEL_MON2 (1: Enabled)					
		bit 24 to 27: SEL_MON3 (1: Enabled)					
		bit 28 to 31: Reserved (0: Disabled)					

(cont'd)

Parameter No.	Size	Name	Setting Range	Units [Resolution]	Factory Setting	Enabled Timing	Category
91 (PnB22)	4	Servo Command Status Field Enabled/Disabled	– (read only)	0	0FFF3F33H	–	Command Related Parameters
		bit 0	CMD_PAUSE_CMP (1: Enabled)				
		bit 1	CMD_CANCEL_CMP (1: Enabled)				
		bit 2, 3	Reserved (0: Disabled)				
		bit 4, 5	ACCFIL (1: Enabled)				
		bit 6, 7	Reserved (0: Disabled)				
		bit 8	L_CMP1 (1: Enabled)				
		bit 9	L_CMP2 (1: Enabled)				
		bit 10	POS_RDY (1: Enabled)				
		bit 11	PON (1: Enabled)				
		bit 12	M_RDY (1: Enabled)				
		bit 13	SV_ON (1: Enabled)				
		bit 14, 15	Reserved (0: Disabled)				
		bit 16 to 19	SEL_MON1 (1: Enabled)				
		bit 20 to 23	SEL_MON2 (1: Enabled)				
		bit 24 to 27	SEL_MON3 (1: Enabled)				
		bit 28 to 31	Reserved (0: Disabled)				
92 (PnB24)	4	I/O Bit Enabled/Disabled (Output)	– (read only)	–	01FF01F0H	–	
		bit 0 to 3	Reserved (0: Disabled)				
		bit 4	V_PPI (1: Enabled)				
		bit 5	P_PPI (1: Enabled)				
		bit 6	P_CL (1: Enabled)				
		bit 7	N_CL (1: Enabled)				
		bit 8	G_SEL (1: Enabled)				
		bit 9 to 11	G_SEL (0: Disabled)				
		bit 12 to 15	Reserved (0: Disabled)				
		bit 16 to 19	BANK_SEL (1: Enabled)				
		bit 20 to 22	SO1 to SO3 (1: Enabled)				
		bit 23	Reserved (0: Disabled)				
		bit 24 to 31	Reserved (0: Disabled)				

(cont'd)

Parameter No.	Size	Name		Setting Range	Units [Resolution]	Factory Setting	Enabled Timing	Category
93 (PnB26)	4	I/O Bit Enabled/Disabled (Input)		– (read only)	–	FF0FFEFEH	–	Command Related Parameters
		bit 0	Reserved (0: Disabled)					
		bit 1	DEC (1: Enabled)					
		bit 2	P-OT (1: Enabled)					
		bit 3	N-OT (1: Enabled)					
		bit 4	EXT1 (1: Enabled)					
		bit 5	EXT2 (1: Enabled)					
		bit 6	EXT3 (1: Enabled)					
		bit 7	ESTP (1: Enabled)					
		bit 8	Reserved (0: Disabled)					
		bit 9	BRK_ON (1: Enabled)					
		bit 10	P-SOT (1: Enabled)					
		bit 11	N-SOT (1: Enabled)					
		bit 12	DEN (1: Enabled)					
		bit 13	NEAR (1: Enabled)					
		bit 14	PSET (1: Enabled)					
		bit 15	ZPOINT (1: Enabled)					
		bit 16	T_LIM (1: Enabled)					
		bit 17	V_LIM (1: Enabled)					
		bit 18	V_CMP (1: Enabled)					
		bit 19	ZSPD (1: Enabled)					
		bit 20 to 23	Reserved (0: Disabled)					
		bit 24 to 31	I0_STS1 to 8 (1: Enabled)					

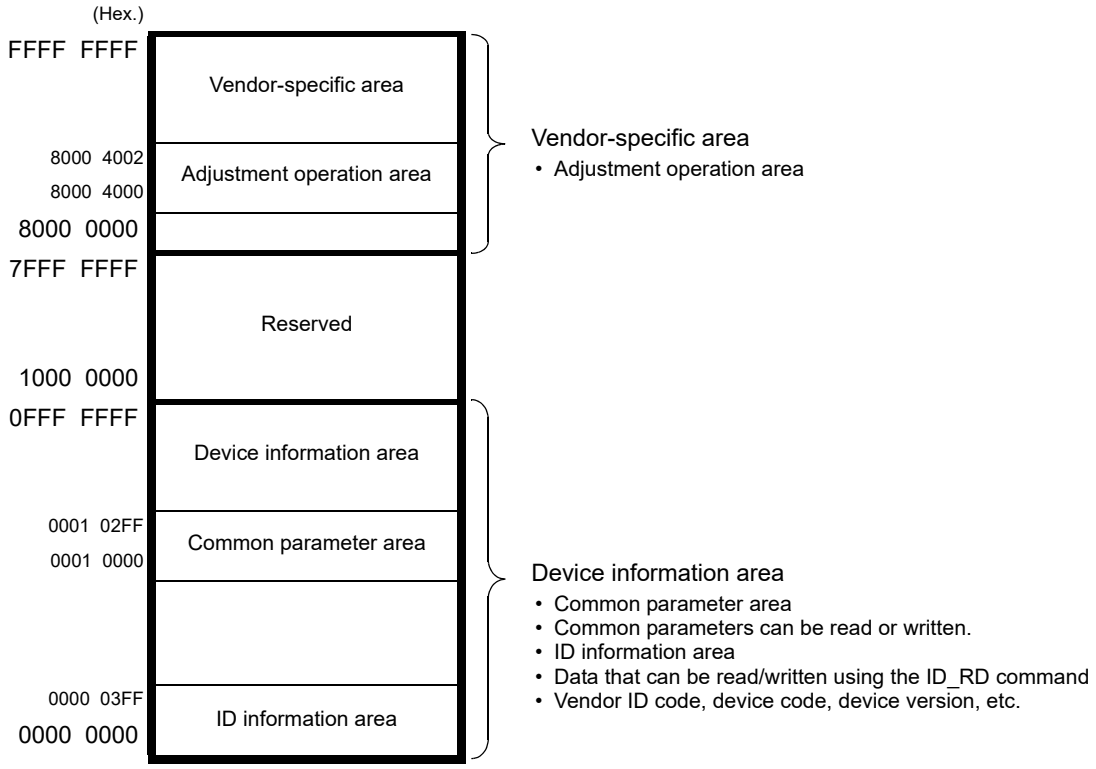
9

Virtual Memory Space

9.1 Virtual Memory Space

The virtual memory space is the memory area that can be accessed by using the read memory command (MEM_RD: 1DH) and write memory command (MEM_WR: 1EH).

By adopting the concept of virtual memory, the memory areas that vary among devices and vendors can be accessed at common addresses.



9.2 Information Allocated to Virtual Memory

The ID information, common parameter and adjustment operation areas are allocated to virtual memory.

9.2.1 ID Information Area

When accessing virtual memory using the MEM_RD or MEM_WR command, use virtual memory addresses. The address map is given below.

For details, refer to the ID_CODE value in *3.1.3 Read ID Command (ID_RD: 03H)* that corresponds to the one in the following table.

Data in this area can also be read by using the ID_RD command.

(Hex.)		ID_CODE
0000 00DF	List of Supported Main Commands	30H
0000 00C0		
0000 00BF	Reserved	–
0000 008C		
0000 0084	MAC Address	–
0000 0080	Supported Communication Mode	20H
	Reserved (00000000HEX)	–
	Reserved (00000000HEX)	–
	Profile Type (Current Value)	1DH
0000 0070	Number of Transmission Bytes (Current Value)	1CH
0000 006C	Number of Transmission Bytes	1BH
0000 0068	Maximum Value of Communication Cycle	1AH
0000 0064	Minimum Value of Communication Cycle	19H
0000 0060	Granularity of Transmission Cycle	18H
0000 005C	Maximum Value of Transmission Cycle	17H
0000 0058	Minimum Value of Transmission Cycle	16H
0000 0054	Profile Version 3	15H
0000 0050	Profile Type 3	14H
0000 004C	Profile Version 2	13H
0000 0048	Profile Type 2	12H
0000 0044	Profile Version 1	11H
0000 0040	Profile Type 1	10H
0000 003C	Reserved (00000000HEX)	–
0000 0038	Reserved (00000000HEX)	–
0000 0034	Serial No.	06H
0000 0018		
0000 0014	Supported Extended Address	05H
0000 0010	Device Definition File Version	04H
0000 000C	Device Version	03H
0000 0008	Device Code	02H
0000 0004	Vendor ID Code	01H
0000 0000	Reserved (00000000HEX)	–

(Hex.)		ID_CODE
0000 02BF	Reserved	–
0000 02A0	Sub Device 2 Version	A8H
0000 029F	Sub Device 2 Name	A0H
0000 0280		
0000 027F	Reserved	–
0000 0260	Sub Device 1 Version	98H
0000 025F	Sub Device 1 Name	90H
0000 0240		
0000 023F	Reserved	–
0000 0220		
0000 021F	Main Device Name	80H
0000 0200		
0000 01FF	Reserved	–
0000 0120		
0000 011F	List of Supported Common Parameters	40H
0000 0100		
0000 00FF	List of Supported Subcommands	38H
0000 00E0		

(Hex.)		ID_CODE
0000 3FFF	Reserved	–
0000 03A0	Sub Device 6 Version	E8H
0000 039F	Sub Device 6 Name	E0H
0000 0380		
	Reserved	–
0000 0360	Sub Device 5 Version	D8H
0000 035F	Sub Device 5 Name	D0H
0000 0340		
	Reserved	–
0000 0320	Sub Device 4 Version	C8H
0000 031F	Sub Device 4 Name	C0H
0000 0300		
0000 02FF	Reserved	–
0000 02E0	Sub Device 3 Version	B8H
0000 02DF	Sub Device 3 Name	B0H
0000 02C0		

9.2.2 Common Parameter Area

When accessing virtual memory using the MEM_RD or MEM_WR command, use virtual memory addresses. The address map is given below.

Data in this area can also be read using the SVPRM_RD or SVPRM_WR command.

For details, refer to the common parameter No. in *8.2 List of Common Parameters* that corresponds to the one in the following table.

(Hex.)		Common Parameter No.
0001 0124	Supported Unit	49H
0001 0120	Torque (Force) Base Unit	48H
0001 011C	Torque (Force) Unit	47H
0001 0118	Acceleration Base Unit	46H
0001 0114	Acceleration Unit	45H
0001 0110	Position Base Unit	44H
0001 010C	Position Unit	43H
0001 0108	Speed Base Unit	42H
0001 0104	Speed Unit	41H
0001 0100	Reserved (00000000HEX)	–
0001 00FC 0001 00A4	Reserved (00000000HEX)	–
0001 00A0	Reverse Software Limit	28H
0001 009C	Reserved (00000000HEX)	–
0001 0098	Forward Software Limit	26H
0001 0094	Limit Setting	25H
0001 0090	Multiturn Limit	24H
0001 008C	Absolute Encoder Origin Offset	23H
0001 0088	Electronic Gear Ratio (Denominator)	22H
0001 0084	Electronic Gear Ratio (Numerator)	21H
0001 0080 0001 0034	Reserved (00000000HEX)	–
0001 0030	Pulses per Scale Pitch	0CH
0001 002C	Linear Scale Pitch	0BH
0001 0028	Resolution (Rotary)	0AH
0001 0024	Torque (Force) Multiplier	09H
0001 0020	Maximum Output Torque (Force)	08H
0001 001C	Rated Torque (Force)	07H
0001 0018	Speed Multiplier	06H
0001 0014	Maximum Output Speed	05H
0001 0010	Rated Speed	04H
0001 000C	Semi-closed/Fully-closed Type	03H
0001 0008	Motor Type	02H
0001 0004	Encoder Type	01H
0001 0000	Reserved (00000000HEX)	–

(Hex.)		Common Parameter No.
0001 FFFF 0001 0250	Reserved (00000000HEX)	–
0001 024C	I/O Bit Enabled/Disabled	93H
0001 0248	I/O Bit Enabled/Disabled	92H
0001 0244	SVCMD_STAT field Enabled/Disabled	91H
0001 0240	SVCMD_CTRL field Enabled/Disabled	90H
0001 023C	Speed Coincidence Signal Output Width	8FH
0001 0238	Zero Speed Detection Range	8EH
0001 0234	Reverse Torque (Force) Limit	8DH
0001 0230	Forward Torque (Force) Limit	8CH
0001 022C	Origin Detection Range	8BH
0001 0228	Monitor Select for SEL_MON2	8AH
0001 0224	Monitor Select for SEL_MON1	89H
0001 0220	Monitor Selection 2	88H
0001 021C	Monitor Selection 1	87H
0001 0218	Final Travel Distance for Homing	86H
0001 0214	Homing Creep Speed	85H
0001 0210	Homing Approach Speed	84H
0001 020C	Final Travel Distance for External Positioning	83H
0001 0208	Movement Average Time	82H
0001 0204	Exponential Function Acceleration/ Deceleration Time Constant	81H
0001 0200	Reserved (00000000HEX)	–
0001 01FC 0001 01A0	Reserved (00000000HEX)	–
0001 019C	NEAR Signal Width	67H
0001 0198	Positioning Completed Width	66H
0001 0194	Position Loop Integral Time Constant	65H
0001 0190	Feedforward Compensation	64H
0001 018C	Position Loop Gain	63H
0001 0188	Speed Loop Integral Time Constant	62H
0001 0184	Speed Loop Gain	61H
0001 0180 0001 0128	Reserved (00000000HEX)	–

9.2.3 Adjustment Operation Area

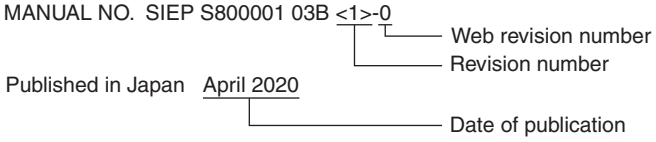
Use the MEM_RD or MEM_WR command to access this area. The address map is given below.

For the command communication procedure for adjustment operations, refer to *3.1.11 Write Memory Command (MEM_WR: 1EH)*.

Address	Description		Data Size (Byte)	Data Type
8000 4000HEX	Description	The area where the command codes specifying adjustment operations are written		
	Name	Command code	2	Binary Data
8000 4002HEX	Description	The area where commands for preparing or starting adjustment operations are written		
	Name	Start command	2	Binary Data

Revision History

The revision dates and numbers of the revised manuals are given on the bottom of the back cover.



Date of Publication	Rev. No.	Section	Revised Contents
December 2024	<2>	8.2	Partly revised
		Back cover	Revision: Address
April 2020	<1>	Front cover, Back cover	Revision: Format
		2.6.1	Addition: bits 16 to 23
		2.6.2	Addition: bits 24 to 31
		8.2	Revision: Factory setting of parameter No.92 (PnB24)
November 2013	–	–	First edition

AC Servo Drives

Σ-V-MD Series

USER'S MANUAL

MECHATROLINK-III

Standard Servo Profile Commands

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MANUAL NO. SIEP S800001 03C <2>-0

Published in Japan December 2024
24-10-20
Original instructions